

44920

Date: 10/4/2023

PURCHASE ORDER

73459KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1400	Title: JOHN: THAT YOU MAY BELIEVE	0.97
(10% Maximum Over Run)	For: P & R Publishing - Follow enclosed specs	
(10% Maximum Under Run)	- 1400 Copies @ \$ 0.97/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 10/23/2023	
	The Bindery to Ship: 11/03/2023	
Job No: J23-56508		Total Price: \$1,358.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE

10/04/23

DATE NEEDED

11/03/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q71752

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

KELLI GATTON

TITLE

JOHN: THAT YOU MAY BELIEVE

PUBLISHER

P&R PUBLISHING

RUN QUANTITY

1,400

TOTAL PAGES

336

TEXT TRIM SIZE

5 3/8

X

 OBLONG ☐ NO

8 1/2

NUMBER OF SIGNATURES

☒ 10 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 9-32'S

TEXT STOCK

45 LB. NATURAL ALTERNATIVE

PPI

400

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☒ X Otabind ☒ X PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ X **MUST PACK 36/CTN IN DW CTNS**

Special Instructions

Estimate



DATE: 9/1/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71752

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *That You May Believe*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-3/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
168 sheets on 45# offset

- Text is furnished as folded signatures (10-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$1.21 per book
1,200	\$1.07
1,400	\$0.97
1,600	\$0.90

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

592

P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

Contact Cindy Sealf at Versa Press for routing

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	False	True	True	False	True	False	True	
Bill Of Lading:	False	False	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-P & R PUBLISHING KIM MCKEEVER Common Carrier

1102 MARBLE HILL ROAD

PHILLIPSBURG NJ 08865

Phone: 908-454-0505 Ext: Fax:

Carrier Name: Not Selected CarrierAcctNo: Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Location Instr:

Bill To Information	Forward Information

10/4/2023

2:44:52 PM

Bindery Work Order

Page: 1

JobNo: J23-56508	Q23-63617	Status Group: 2342.2	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: ST1	Planner: KG1	No of Boxes:	No. Stacks:
P & R PUBLISHING			Books / Box:	Approx Maj. Sheets: 0
JOHN: THAT YOU MAY BELIEVE			Max Box Wt:	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J21-54094	Due Date: 10/17/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 3/8 x 8 1/2	Spine: 0.89		Max PalletHt: 54	
Trim Size (mm): Non-Standard	Spine (mm): 22.6		Recipe: 0	Recipe Name: None
Number Books: 1400			No Layers: 0	Toggle: 0
No64s: 0	No32s: 10	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1540	Min Run: 1540			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

P & R PUBLISHING

978-1-62995-585-8

JOHN: THAT YOU MAY BELIEVE

QTY:

WT:

Lbs