

44903

Date: 10/3/2023

PURCHASE ORDER

73417KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: KINGFISHER'S QUOTE	1.60
5% Maximum Over Run	For: Word On Fire - Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 1.60/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 10/24/2023	
	The Bindery to Ship: 11/03/2023	
Job No: J23-56593		Total Price: \$1,600.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE

10/03/23

DATE NEEDED

11/03/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q71576

VERSA PRESS CONTACT

KELLI GATTON

TITLE

AS KINGFISHERS CTCH FIRE

PUBLISHER

WORD ON FIRE

RUN QUANTITY

1,000

TOTAL PAGES

176

TEXT TRIM SIZE

6 3/4

OBLONG

NO

X

10

NUMBER OF SIGNATURES

5

32's

24's

18's

1

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/32

SEQUENCE OF SIGNATURES

1-32, 1-16, 4-32's

TEXT STOCK

50 # NATURAL Offset

PPI

500

COVER STOCK

CUSTOMER SUPPLIED

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☐

Perfect

☒

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒

Other 3" FRENCH FLAPS FLUSH

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Score and Fold covers. Otabind with 3" French Flaps FLUSH on thumb edge of front and back covers.

Estimate



DATE: 8/16/2023
TO: Diane Morris
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71576

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 8:00 - 2:00

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Kingfishes Quote*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 6-3/4" x 10" (10" bind edge)
- Score and Fold Covers
- bulk pack in cartons

Quantity: see below

You furnish: 1 8pp flush cover on 80# matte cover
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 500 books \$2.39 per book
1,000 \$1.60

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

4959

WORD ON FIRE

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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All Books

Shipping-SHIPFUSION
RECEIVING
WORD ON FIRE

Common Carrier

365 E. NORTH AVENUE

CAROL STREAM

IL

60188

Phone: 773-839-7488

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type

3rd Party Bill to -

Location Instr:

Contact Cindy Scott at Versa Press for Carrier

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

10/4/2023

10:42:22 AM

Bindery Work Order

Page: 1

JobNo: J23-56593	Q23-62769	Status Group: 2342.3	Box No: No Box	Qty / Stack:
Sales Rep: MW	Order Entry: RW	Planner: KG1	No of Boxes:	No Stacks:
WORD ON FIRE	4959		Books / Box:	Approx Maj. Sheets:
KINGFISHER'S QUOTE			Max Box Wt: N/A	Min. Sheets:
ISBN: PO: 228			Label Box: 1 End	Top Sheets:
Reprint: J22-54533	Due Date: 10/18/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 6 3/4 x 10	Spine: 0.37		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 9.4		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No64s:	No32s: 5	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1050	Min Run: 950			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

WF-646

KINGFISHER'S QUOTE

ISBN 13: 978-1-68578-023-4



(01)19781685780231

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)