

43901

Date: 9/29/2023

# **PURCHASE ORDER**

73390TG

## **VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: WHERE'S REX (PAPERBACK)	0.30
(100 Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 3000 Copies @ \$ 0.30 per book (Quote #Q71981)	
	- Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 10/20/23	
	The Bindery to ship: 11/02/23	
Job No: J23-57046	Total Price: \$900.00	

ORDERED BY: **Tamara Gilbert**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE 9/29/23		DATE NEEDED 11/02/23
CUSTOMER NAME VERSA PRESS for Boys Town Press		
PERSON TO CONTACT Tamara Gilbert		
TITLE OF JOB WHERE'S REX (PAPERBACK)		
QUANTITY 3000	NUMBER OF PAGES 32	NUMBER OF SIGNATURES 1 - 8, 1 - 24
SEQUENCE OF SIGNATURES 1 - 2		
TRIM SIZE 9" X 9"	HEAD TRIM 5/8"	GUTTER TRIM 1/4"
PACKING INSTRUCTIONS <div style="display: flex; justify-content: space-around;"><span><input checked="" type="checkbox"/> CARTONS BY THE BINDERY</span><span><input type="checkbox"/> CARTONS FURNISHED</span></div>		
<div>SPECIAL PACKING INSTRUCTIONS</div> <div style="border-top: 1px solid black; padding-top: 5px;">** PUR Perfect Bind, Hinge score cover 1/4" from spine.</div> <div style="border-top: 1px solid black; padding-top: 5px;">- Double Wall Cartons</div> <div style="border-top: 1px solid black; padding-top: 5px;">- 100 PER CARTON</div>		
BODY STOCK 70# PPI WHITE OFFSET 384 PPI		
COVER STOCK 10 Pt. C1S GLOSS LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> BY THE BINDERY</span><span><input checked="" type="checkbox"/> BY OTHERS VERSA</span></div>		
COVER SCORE <div style="display: flex; justify-content: space-around;"><span><input type="checkbox"/> 2 SIDES</span><span><input type="checkbox"/> 4 SIDES (SIDE GLUE)</span></div>		
<input type="checkbox"/> SIDE WIRE STITCH		
<div>DELIVERY OR PICK-UP INSTRUCTIONS</div> <div style="border-top: 1px solid black; height: 20px; margin-top: 5px;"></div> <div style="border-top: 1px solid black; height: 20px; margin-top: 5px;"></div> <div style="border-top: 1px solid black; height: 20px; margin-top: 5px;"></div>		

Estimate



DATE: 9/21/2023  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q71981

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Wheres Rex*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

Quantity: 3,000 books all one version

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.30 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

#### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BOYS TOWN NAT'L RESEARCH HOSPITAL 234 MONSKY DRIVE	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> <a href="mailto:frank.morey@boystown.org">frank.morey@boystown.org</a> <a href="mailto:jdehm@versapress.com">jdehm@versapress.com</a> ; <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	
		Phone: 402-498-3205	Ext:	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: 3 <sup>rd</sup> Party Bill					
Location Instr:					

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information

**BOYS TOWN PRESS**

**979-8-88907-008-5**

**WHERE'S REX (PAPERBACK)**

**QTY: 100**

**WT:- Lbs**



10/2/2023

9:11:24 AM

# Bindery Work Order

Page: 1

JobNo: J23-57046	Q23-64525	Status Group: 2341.5	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: ST1	Planner: TG	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box: 100 Exact	Maj. Sheets:
WHERE'S REX (PAPERBACK)			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: PO-00018174		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 10/13/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.12		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 3100	Min Run: 3000			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3000	Common Carrier	3100	3000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; frank.morey@boystown.org; jdehm@versapress.com; aguzman@versapress.com