

43831

Date: 9/15/2023

PURCHASE ORDER

73157MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: CALLED TO COMMUNITY	1.18
5% Overrun	For: Plough Publishing House	
5% underrun	4,000 Copies @ \$1.18 / ea per Quote Q71721	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 10/12/23	
	Delivery date: 10/27/23	
Job NO:	J23-56299	Total Price: \$4,720.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 9/15/23		DATE NEEDED 10/27/23	
CUSTOMER NAME VERSA PRESS for Plough Publishing House			
PERSON TO CONTACT Mark Sanders			
TITLE OF JOB Called to Community			
QUANTITY 4000	NUMBER OF PAGES 408	NUMBER OF SIGNATURES 12 - 32's, 1 - 16, 1 - 8	
SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 1 - 32, 1 - 16, 10 - 32's			
TRIM SIZE 5 1/2" x 8"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"	
PACKING INSTRUCTIONS ☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS Score and fold covers. Perfect Bind with 3 1/2" cover flaps with 1/16" overhang on thumb edge of front and back covers. The cover is set up for 5 1/2". Undersize the text to achieve the 1/16" overhang. Hinge score cover * Pack 32 books per carton			
BODY STOCK 50# 400 PPI Natural Offset			
COVER STOCK 12 Pt. C1S MATTE LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING ☐ BY THE BINDERY ☒ BY OTHERS VERSA			
COVER SCORE ☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 8/30/2023
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q71721

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 11-30

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: ***Called To Community***

- cut covers
- Score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
192 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.18 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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Balance
Books

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Common
Carrier

Carrier Name:

Payment Type:

Location Instr:

3rd Party Bill to
Contact Cindy Dealf for carrier

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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Sample Books - For
Approval

Office-PLOUGH PUBLISHING
HOUSE
PLOUGH PUBLISHING HOUSE

CLARE STOBER

Next Day Air

225 HINASSEE COMMUNITY
DR.
MADISONVILLE

TN

37354

Phone: 845-776-1825

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo: 4F360Y

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

Forward Information

 Product Qty Branch Name Contact Name Ship Method Ship Instructions
Sample Books - For 1 Office-PLOUGH PUBLISHING I Next Day Air
Approval HOUSE

151 Bowme Drive
Walden, NY 12586
Phone: 845-572-3455 Fax:

Carrier Name: UPS

CarrierAcctNo: 4F360Y

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information

9/19/2023

10:28:13 AM

Bindery Work Order

Page: 1

JobNo: J23-56299 Q23-63475 Status Group: 2340.5		Box No: No Box	Qty / Stack:
Sales Rep: MHS Order Entry: ST1 Planner: MS2		No of Boxes:	No. Stacks:
433		Books / Box:	Approx. Maj. Sheets:
PLOUGH PUBLISHING HOUSE CALLED TO COMMUNITY		Max Box Wt: 40 lbs	Min. Sheets:
ISBN: PO: HPL30AUG23MB		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: Due Date: 10/6/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size: 5 1/2 x 8 Spine: 1.06		Max PalletHt: 49"	
Trim Size (mm): 139.7 X 203.2 Spine (mm): 26.9		Recipe: 0	Recipe Name: None
Number Books: 4000		No Layers: 0	Toggle: 0
No64s: No32s: 12 No18s:		Pattern: 0	Boxer Per Layer: 0
No16s: 1 No12s: No8s: 1		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 4200 Min Run: 3800			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions