

Date: 10/4/2023

## PURCHASE ORDER

73450MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000 ( 5% Maximum Over Run )  ( 5% Maximum Under Run )	Title: Speake / THE 40-DAY FAST JOURNAL  For: Baker Book House  - Follow enclosed specs  - 2000 Copies @ \$ 0.56/each  - Ship per attached shipping instructions.  Use 48" x 40", 4-Way - P-1 pallets  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  Ship signatures:           10/27/2023  The Bindery to Ship:    12/10/2023	0.56
Job No: J23-56727	Total Price: \$1,120.00	

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND [ X ]**

Use this sheet or provide all information on your Purchase Order

DATE 10/04/2023		DATE NEEDED 12/10/2023
CUSTOMER NAME VERSA PRESS for SOURCEBOOKS		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB 40 DAY FAST JOURNAL		
QUANTITY 2000	NUMBER OF PAGES 112	NUMBER OF SIGNATURES 3 - 32'S & 1 - 16
SEQUENCE OF SIGNATURES 1 - 32, 1 - 16 & 2 - 32'S		
TRIM SIZE 5 1/2" X 8 1/2"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS		



CARTONS BY THE BINDERY



CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

60 BOOKS PER CARTON

BODY STOCK

60# 436 PPI OFFSET

COVER STOCK

10 PT C1S - SPOT MATTE VARNISH LAMINATION

DRILLING HOLE SIZE

SPACING

FOLDING



BY THE BINDERY



BY OTHERS VERSA

COVER SCORE



2 SIDES



4 SIDES (SIDE GLUE)



SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 9/14/2023  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71917

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 & 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *40 Day Fast Journal*  
• cut covers  
• gather signatures  
• perfect bind books (Otabind)  
• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)  
• bulk pack in cartons

**Quantity:** 2,000 books all one version

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
56 sheets on 60# offset  
• Text is furnished as folded signatures (1-16pp, 3-32pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• Sigs are furnished skid packed or in skid tubs  
• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind  
• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.56 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Our Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

# Standard Shipping Instructions

## BAKER BOOK HOUSE

Contact Instructions:

Fax Instructions: MUST FAX A COPY OF THE BILL OF LADING TO BOB BOL AT 616-676-2315.

Truck Type:

Delivery Instructions: CONTACT CINDY SCALF @ VERSA WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	False
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-BAKER BOOK HOUSE 6030 EAST FULTON  ADA MI 49301  Phone: 616-676-9185	Ext: 116	Common Carrier	YOU MUST FAX A COPY OF THE BOL TO BOB BOL AT 616-676-2315. WHEN BOOKS SHIP. THEN YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: cvanheuvelen@bakerpublishinggroup.com Jsma@bakerpublishinggroup.com; rfaasse@BakerPublishingGroup.com; tfrank@versapress.com; ckober@versapress.com

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr.:

Bill To Information	Forward Information
BAKER BOOK HOUSE 6030 EAST FULTON ADA, MI 49301 PHONE#: 616-676-9185	EQW



TITLE: SPEAKE / THE 40-DAY FAST JOURNAL  
AUTHOR: SPEAKE, WENDY  
PUBLISHER: BAKER BOOK HOUSE

PRINTED IN USA

PPON: 33949



(251) 33949

BARCODE

EAN



PRINTING #03

(10) 03

QTY: 60



60

CTN QTY: 60



(30) 60

CTN WGT: Lbs.



ISBN 13: 978-1-5409-0121-7



(01)19781540901214

COVER PRICE: \$14.99USD



(9012Q) 1499 USD

**Bindery Work Order**

JobNo: J23-56727    Q23-64190    Status Group: 2342.5		Box No:	Qty / Stack:
Sales Rep: TF    Order Entry: BD    Planner: MS2		No of Boxes:	No. Stacks:
BAKER BOOK HOUSE    955		Books / Box:    Exact	Maj. Sheets:
Speake / THE 40-DAY FAST JOURNAL		Max Box Wt: 35 lbs	Min. Sheets:
ISBN:    PO: 33949		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J21-02901    Due Date: 10/20/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size :    5 1/2 x 8 1/2    Spine :    0.30		Max PalletHt: N/A	
Trim Size (mm): 139.7 X 215.9    Spine (mm): 7.6		Recipe: 0    Recipe Name: None	
Number Books: 2000		No Layers: 0    Toggle: 0	
No64s:    No32s: 3    No18s:		Pattern: 0    Boxer Per Layer: 0	
No16s: 1    No12s:    No8s: 0		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 2100    Min Run: 1900			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2100	1900	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: cvanheuvelen@bakerpublishinggroup.com jtolsma@bakerpublishinggroup.com; rfaasse@BakerPublishingGroup.com; tfrank@versapress.com; ckober@versapress.com