



**VERSA PRESS, INC.**

DATE

10/06/23

DATE NEEDED

11/13/23

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q71926R1**

ATTENTION

**ERIC FEUERSTEIN**

VERSA PRESS CONTACT

**KELLI GATTON**

TITLE

**HOW TO STUDY YOUR BIBLE**

PUBLISHER

**HARVEST HOUSE PUBLISHERS**

RUN QUANTITY

**3,000**

TOTAL PAGES

**208**

TEXT TRIM SIZE

**5 1/2**

X

OBLONG

**NO****8 1/2**

NUMBER OF SIGNATURES

**6**

32's

24's

18's

**1**

16's

12's

8's

6's

4's

2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1-32, 1-16, 5-32'S**

TEXT STOCK

**45 LB. NATURAL ALTERNATIVE**

PPI

**400**

COVER STOCK

**10 Pt. C1S GLOSS Laminated**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☐

Perfect

☒

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☒

SPECIAL CARTON INSTRUCTIONS

**MUST PACK 60/CTN**

Special Instructions

## Estimate



**DATE:** 9/15/2023  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71926R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *How To Study Your Bible*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
104 sheets on 50# offset

- Text is furnished as folded signatures (13-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** 3,750 books \$0.59 per book  
3,000 \$0.65

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
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**Scott Rooney**  
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**Jane Stire**  
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**Krista Kolstad**  
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*Finish With Us!*