



## 73450MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

Job No:	J23-56727	Total Price:	\$1,120.00
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RECEIVED :

# THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND** [ X ]

Use this sheet or provide all information on your Purchase Order

DATE 10/04/2023		DATE NEEDED 12/10/2023
CUSTOMER NAME VERSA PRESS for SOURCEBOOKS		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB 40 DAY FAST JOURNAL		
QUANTITY 2000	NUMBER OF PAGES 112	NUMBER OF SIGNATURES 3 - 32'S & 1 - 16
SEQUENCE OF SIGNATURES 1 - 32, 1 - 16 & 2 - 32'S		
TRIM SIZE 5 1/2" x 8 1/2"	HEAD TRIM 1/8"	GUTTER GRIND-OFF 1/16"
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS 60 BOOKS PER CARTON   		
BODY STOCK 60# 436 PPI OFFSET		
COVER STOCK 10 PT C1S - SPOT MATTE VARNISH LAMINATION		
DRILLING HOLE SIZE	SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE	<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)	

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS   
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## Estimate



8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

**DATE:** 9/14/2023  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71917

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *40 Day Fast Journal*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** 2,000 books all one version

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
56 sheets on 60# offset

- Text is furnished as folded signatures (1-16pp, 3-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.56 per book  
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*