



73437EA

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Eric Anderson**

RECEIVED :

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 10/3/23		DATE NEEDED 11/3/23	
CUSTOMER NAME VERSA PRESS for Quarto Group			
PERSON TO CONTACT Eric Anderson			
TITLE OF JOB 50 States Activity Book			
QUANTITY 4000	NUMBER OF PAGES 32		NUMBER OF SIGNATURES 2 - 16's, 1 - sticker sheet, 1 - map
SEQUENCE OF SIGNATURES 1 - 16, 1 - 16, Sticker sheet, Folded map.			
TRIM SIZE 8 3/4" X 12"	HEAD TRIM 1/4"	GUTTER TRIM 1/8"	
PACKING INSTRUCTIONS ☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS Bind in supplied folded perforated map (J23-01480) in back of book and one page sticker sheet (J23-01479) in back of book in front of map. 2000 books shrink wrap in 2's and pack 20 books per carton. Balance of books No shrink wrap and pack 50 books per carton. Sticker sheets supplied 10" X 13". Folded map supplied 8 5/8" X 12 1/8"			
BODY STOCK 80# 350 PPI White Offset			
COVER STOCK 12 Pt. C1S MATTE LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING ☐ BY THE BINDERY ☒ BY OTHERS VERSA			
COVER SCORE ☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 9/19/2023
TO: Carri Kober
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71942R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Home Depot Books*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-3/4" x 12" (12" bind edge)
- shrinkwrap finished books 2 per package
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
16 sheets on 80# offset
1 folded map on 80# offset
1 sticker sheets on 80# offset

- Text is furnished as folded signatures (2-16pp, 1-8pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	2,000 books	\$0.55 per book
	3,870	\$0.42
	5,870	\$0.37
	3,000	\$0.46
	4,000	\$0.41

- Prices do not include cartons.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!