



# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE		DATE NEEDED	
10/3/23		11/3/23	
CUSTOMER NAME			
VERSA PRESS for Quarto Group			
PERSON TO CONTACT			
Eric Anderson			
TITLE OF JOB			
50 Maps of World Activity Book			
QUANTITY	NUMBER OF PAGES		NUMBER OF SIGNATURES
3000	32 2 - 16's, 1 - sticker sheet, 1 - map		
SEQUENCE OF SIGNATURES			
1 - 16, 1 - 16, Sticker sheet, Folded map.			
TRIM SIZE	HEAD TRIM	GUTTER TRIM	
8 3/4" X 12"	1/4"	1/8"	
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
Bind in supplied folded perforated map (J23-01482) in back of book and one page sticker sheet			
(J23-01481) in back of book in front of map. 2000 books shrink wrap in 2's and pack 20 books			
per carton. Balance of books No shrink wrap and pack 50 books per carton.			
Sticker sheets supplied 10" X 13". Folded map supplied 8 5/8" X 12 1/8"			
BODY STOCK			
80# 350 PPI White Offset			
COVER STOCK			
12 Pt. C1S MATTE LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING			
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA			
COVER SCORE			
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS


## Estimate



**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 9/19/2023  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71942R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Home Depot Books*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-3/4" x 12" (12" bind edge)
- shrinkwrap finished books 2 per package
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
16 sheets on 80# offset  
1 folded map on 80# offset  
1 sticker sheets on 80# offset

- Text is furnished as folded signatures (2-16pp, 1-8pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	2,000 books	\$0.55 per book
	3,870	\$0.42
	5,870	\$0.37
	3,000	\$0.46
	4,000	\$0.41

- Prices do not include cartons.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
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**Jane Stire**  
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**Krista Kolstad**  
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**Mike Cress**  
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**Justine Carpenter**  
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*Finish With Us!*