Date: 10/3/2023

PURCHASE ORDER

73417KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: KINGFISHER'S QUOTE	1.60
5% Maximum	For: Word On Fire	
Over Run	- Follow enclosed specs	
5% Maximum Under Run	- 1000 Copies @ \$ 1.60/each (per quote attached)	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 10/24/2023	
	The Bindery to Ship: 11/03/2023	
Job No:	J23-56593 Total Price:	\$1,600.00

ORDERED BY: Kelli Gatton

RECEIVED:

	Rev. 8/24/21		
VERSA PRESS, INC.			
DATE DATE NEEDED			
10/03/23 11/03/23			
VENDOR THE BINDERY	QUOTE NUMBER Q71576		
ATTENTION	VERSA PRESS CONTACT		
ERIC FEUERSTEIN	KELLI GATTON		
TITLE AS KINGFISHERS CTCH FIRE			
PUBLISHER WORD ON FIRE			
	TRIM SIZE OBLONG NO		
	6 3/4 X 10		
NUMBER OF SIGNATURES 5 32's 24's 18's 1 16's 12's 8's 6's 4's 2's			
HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNATURES 1/8 1/32 1-32, 1-16, 4-32'S			
TEXT STOCK 50 # NATURAL Offset	PPI 500		
COVER STOCK			
CUSTOMER SUPPLIED			
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor			
CASE COVER CLOTH FINISH			
SPINE OF 3 PIECE CASE	FINISH		
Printed cover	Oust Jacket		
CASE STAMPING			
Stamped sample case Foil Color(s)			
Foil Stamp Die			
Deboss Die	PDF file provided by Versa		
Smythe Sewn Side Sewn Adhesive Bound F	PUR glue Shrink Wrap (Convenient Pkgs)		
Bindery Board (Caliper) Flat Back (With Board S	Spine) Shrink Wrap (Individually)		
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty		
80# Special End Sheets			
Head & Foot Bands			
BINDING TYPE			
Perfect X Otabind	X PUR glue		
Spiral Wire (Tin) Spiral Wire (Col	or)		
Double Wire-O (Color)	GBC (color)		
X Other 3" FRENCH FLAPS FLUSH			
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS			
Special Instructions			
Score and Fold covers. Otabind with 3" French Flaps FLUSH on thumb edge			
of front and back covers.			

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

8/16/2023

TO:

Diane Morris Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q71576

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Kingfishes Quote

- cut covers
- · gather signatures
- perfect bind books (Otabind)
- 3-side trim to 6-3/4" x 10" (10" bind edge)
- Score and Fold Covers
- · bulk pack in cartons

Quantity:

see below

You furnish:

1 8pp flush cover on 80# matte cover

88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

500 books

\$2.39 per book

1,000

\$1.60

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740