Date: 9/27/2023

## **PURCHASE ORDER**

73344KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE
1500	Title: MAXIMILLIAN KOLBE		0.40
5% overs	For: Sophia Institute Press		
5% unders	- Follow enclosed specs		
	- 1,500 Copies @ \$ 0.40 / each		
	<ul> <li>- Use 42" x 36", 2-Way - P-9 Pallet(s)</li> <li>- Ship per attached shipping instructions.</li> <li>Carton label(s) enclosed</li> </ul>		
	Send 2 sample books to Versa Press, Inc.		
	Materials Ship: 10/19/2023		
	The Bindery to ship: 11/02/2023		
Job No:	J23-56893	Total Price:	\$600.00

ORDERED BY: Kelli Gatton

**RECEIVED:** 

	Rev. 8/24/21
VERSA PRESS, INC.	
DATE DATE NEEDED	
09/27/23 11/02/23	
VENDOR THE BINDERY	QUOTE NUMBER Q71864
ATTENTION ERIC FEUERSTEIN	VERSA PRESS CONTACT KELLI GATTON
TITLE MAXIMILLION KOLBE	
PUBLISHER SOPHIA INSTITUTE PRESS	
RUN QUANTITY TOTAL PAGES TEX 1,500 54	T TRIM SIZE OBLONG NO X 12
NUMBER OF SIGNATURES           32's         24's         3 18's         16's         12's	8's 6's 4's 2's
HEAD TRIM         GUTTER TRIM         SEQUENCE O           5/8         1/4         3-18'S	SIGNATURES
TEXT STOCK 70 # COATED MATTE	PPI 512
COVER STOCK 12 Pt. C1S Gloss Laminated	
MATERIALS PROVIDED AS:  Book Blocks (Trimmed Three Sides)  X Folded Ungathered S	ignatures Flat sheets to fold at vendor
CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover	Dust Jacket
CASE STAMPING Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound	PUR glue Shrink Wrap (Convenient Pkgs)
Bindery Board (Caliper) Flat Back (With Board	
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty
80# Special End Sheets	
Head & Foot Bands	
BINDING TYPE  X Perfect Otabind	X PUR glue
Spiral Wire (Tin) Spiral Wire (C	olor)
Double Wire-O (Color)	GBC (color)
Other	()
PACKING INSTRUCTIONS  X Cartons Supplied by Vendor Furnished cartons	SPECIAL CARTON INSTUCTIONS
Special Instructions	

## Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

9/11/2023

TO:

Denise Fandel

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q71864

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

## Maximillion

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 12" (12" bind edge)
- · bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

27 sheets on 70# offset

- Text is furnished as folded signatures (3-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- · Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

750 books	\$0.68 per book
1,000	\$0.54
1,500	\$0.40
2,000	\$0.34

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740