

73317MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

| QUANTITY | DESCRIPTION | UNIT PRICE |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| 4000 | Title: OF COURSE IT'S A BIG DEAL PICTURE BOOK | 0.25 |
| Maximum 100 Books Overrun | For: Boys Town Press 4,000 Copies @ \$ 0.25 / ea | |
| 0% underrun | - Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 10/19/2023 Delivery date: 11/03/2023 | |
| | | |

| | |
|--------------|------------|
| Total Price: | \$1,000.00 |
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RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

| | | |
|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------|----------------------------------------|
| DATE 9/26/23 | | DATE NEEDED 11/03/2023 |
| CUSTOMER NAME VERSA PRESS for Boy's Town Press | | |
| PURCHASE ORDER NUMBER 73317MS | | |
| PERSON TO CONTACT MARK SANDERS | | |
| TITLE OF JOB Of Course It's A Big Deal | | |
| QUANTITY 4,000 | NUMBER OF PAGES 32 | NUMBER OF SIGNATURES 1 - 24 & 1 - 8 |
| SEQUENCE OF SIGNATURES 1 - 8 & 1 - 24 | | |
| TRIM SIZE 9 X 9 | TRIMS 3/32" Head, 1/4" Gutter | |
| PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED | | |
| <div>SPECIAL PACKING INSTRUCTIONS</div> <div>PUR perfectbind</div> <div>Hinge score cover</div> <div>Double Wall Cartons</div> | | |
| BODY STOCK 70# Offset 384 PPI | | |
| COVER STOCK 10 PT C1S | | |
| DRILLING HOLE SIZE | SPACING | |
| FOLDING BY VERSA <input type="checkbox"/> BY THE BINDERY <input type="checkbox"/> BY OTHERS | | |
| COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE) | | |

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

| |
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Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 9/15/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71923

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Of Course Its Not A Big Deal*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.29 per book
4,000 \$0.25
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!