



72634KG-OTBD

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE

08/10/23

DATE NEEDED

09/24/23

VENDOR
THE BINDERYATTENTION
ERIC FEUERSTEIN

QUOTE NUMBER

Q71402R1VERSA PRESS CONTACT
KELLI GATTON

TITLE

LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS

PUBLISHER

HARVEST HOUSE PUBLISHERS

RUN QUANTITY

3,000

TOTAL PAGES

176

TEXT TRIM SIZE

5 1/2**X**

OBLONG

NO**8 1/2**

NUMBER OF SIGNATURES

5 32's **1** 24's **1** 18's **1** 16's **1** 12's **1** 8's **1** 6's **1** 4's **1** 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-16, 4-32'S

TEXT STOCK

45 # White Alternative

PPI

400

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☐ Perfect ☒ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ **MUST PACK 60 PER CARTONS**

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



DATE: 8/2/2023
TO: Michael Packard
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71402R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Lord Teach Me To Study*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 3,000 books all one version

You furnish:

- 1 cover-wraparound for perfect binder on 100# gloss cover
- 88 sheets on 50# offset
- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.50 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books - For Approval	2	Office-HARVEST HOUSE PUBLISHERS 2975 CHAD DRIVE	JENNIFER BUTENSCHOEN - PRODUCTION	2nd Day Air	-----

	EUGENE	OR	97408
Phone:	800-547-8979	Ext:	Fax:800-547-8979

Carrier Name: FedEx CarrierAcctNo: 109789526 Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: GL # 1300-000

Bill To Information	Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Text Proof	1	Office-HARVEST HOUSE PUBLISHERS 2975 CHAD DRIVE	PRODUCTION	2nd Day Air	

	EUGENE	OR	97408
Phone:	800-547-8979	Ext:	Fax:800-547-8979

Carrier Name: FedEx CarrierAcctNo: 109789526 Dock Hours:

Payment Type: 3rd Party Bill eMail: production@harvesthousepublishers.com

Location Instr: GL # 1300-000

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

StandardShippingInstructions

☞ Contact Cindy Scalf for carrier. *

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-CNI DISTRIBUTION 5584 MT. VIEW ROAD ANTIOCH	TN	Common Carrier	HOLD FOR APPROVAL
	Phone: 615-641-5550	Ext: 130	Fax:	37013	
Carrier Name:	Carrier Acct No:	Dock Hours: 8 AM - 3 PM M-F			
Payment Type:	3rd Party Bill to -				
Location Instr: 10+ PALLETS REQUIRE APPOINTMENT					

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

8/11/2023

8:25:32 AM

Bindery Work Order

Page: 1

JobNo: J23-55419	Q23-61945	Status Group: 2336.4	Box No: No Box	Qty / Stack:
Sales Rep: JM	Order Entry: ST1	Planner: KG1	No of Boxes:	No. Stacks:
HARVEST HOUSE PUBLISHERS			Books / Box: 321	Exact Maj. Sheets:
LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: HH25595		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J22-53487	Due Date: 9/7/2023		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size: 5 1/2 x 8 1/2	Spine: 0.48		Max PalletHt: 46"	
Trim Size (mm): 139.7 X 215.9	Spine (mm): 12.2		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s:	No32s: 5	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 3150	Min Run: 2850			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: LORD, TEACH ME TO STUDY THE BIBLE IN 28 DAYS
AUTHOR: ARTHUR, KAY
PUBLISHER: HARVEST HOUSE PUBLISHERS PRINTED IN USA

HHP PRODUCT #: 6923835

PRINT RUN#: 22

HHP PO#: HH25595



9 780736 923835

CTN QTY: 60



(30)60

CTN WGT: lbs



(340)1

ISBN 13: 978-0-7369-2383-5



(01)19780736923832

COVER PRICE: \$14.99 USD



(9012Q)1499USD