

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 9/15/23		DATE NEEDED 10/27/23	
CUSTOMER NAME VERSA PRESS for Plough Publishing House			
PERSON TO CONTACT Mark Sanders			
TITLE OF JOB <i>Called to Community</i>			
QUANTITY 4000	NUMBER OF PAGES 408	NUMBER OF SIGNATURES 12 - 32's, 1 - 16, 1 - 8	
SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 1 - 32, 1 - 16, 10 - 32's			
TRIM SIZE 5 1/2" x 8"	HEAD TRIM 1/8"	GUTTER TRIM 1/16"	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS Score and fold covers. Perfect Bind with 3 1/2" cover flaps with 1/16" overhang on thumb edge of front and back covers. The cover is set up for 5 1/2". Undersize the text to achieve the 1/16" overhang. Hinge score cover * <u>Pack 32 books per carton</u>			
BODY STOCK 50# 400 PPI Natural Offset			
COVER STOCK 12 Pt. C1S MATTE LAMINATED			
DRILLING HOLE SIZE		SPACING	
FOLDING <input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA			
COVER SCORE <input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)			

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 8/30/2023
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q71721

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Called To Community*

- cut covers
- Score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 4,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
192 sheets on 50# offset

- Text is furnished as folded signatures (12-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.18 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!