

42638

Date: 8/7/2023

Rev: 8/8/2023 7:40:00 AM

PURCHASE ORDER**REVISED**
72570MS**VERSA PRESS, INC.**1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: F*CKING RAGE JOURNAL	0.40
(5% Maximum Over Run)	For: Sourcebooks - Follow enclosed specs	
(5% Maximum Under Run)	- 2500 Copies @ \$ 0.40/each - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/21/2023	
	The Bindery to Ship: 11/21/2023	
Job No: J23-55133		Total Price: \$1,000.00

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **OTABIND [X]**

DATE

08/08/2023

DATE NEEDED

11/21/2023

CUSTOMER NAME

VERSA PRESS for SOURCEBOOKS

PERSON TO CONTACT

Mark Sanders

TITLE OF JOB

F*CKING RAGE JOURNAL

QUANTITY

2500

NUMBER OF PAGES

176

NUMBER OF SIGNATURES

5 - 32'S & 1 - 16

SEQUENCE OF SIGNATURES

1 - 32, 1 - 16 & 4 - 32'S

TRIM SIZE

5" X 8"

HEAD TRIM

1/8"

GUTTER GRIND-OFF

1/16"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

OTABIND

BODY STOCK

60# 444 PPI OFFSET

COVER STOCK

10 PT C1S - MATTE LAMINATION

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 7/20/2023
TO: Diane Morris
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71191R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Rage Journal*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 covers-2pp on 10pt clear acetate
- 88 sheets on 60# offset
- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

5,000 books	\$0.40 per book
2,500	\$0.56

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

575

SOURCEBOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

Contact Cindy Scalf at Versa Press for

Carrier

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	True	True	False	True	
Bill Of Lading:	True	False	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bal- books		Shipping-RR DONNELLEY LAKEPARK ATTN: RECEIVING N9234 LAKE PARK ROAD APPLETON	SARA BONNAR	Common Carrier	Ship 11/22/22 No. (1)
		Phone: 920-903-5733	WI	54915	
			Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type:

3rd Party Bill to

Location Instr: 7 AM - 4:30 PM - M-F Delivery appointment required

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Covers	0	Office-SOURCEBOOKS		Ground	
		1935 BROOKDALE ROAD			
		SUITE 139			
		NAPERVILLE	IL	60563	
	Phone:	630-961-3900	Ext:	Fax:630-961-2168	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid		eMail: receiving@sourcebooks.com			
Location Instr:					

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
1- Full Carton		Office-SOURCEBOOKS	Maddie Hern	Ground	1 full carton - Must be injected; must have carton label on carton;
		1935 BROOKDALE ROAD			
		SUITE 139			
		NAPERVILLE	IL	60563	
	Phone:	630-961-3900	Ext:	Fax:630-961-2168	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid					
Location Instr:					

Bill To Information	Forward Information

8/10/2023

8:05:06 AM

Bindery Work Order

Page: 1

JobNo: J23-55133	Q23-64031	Status Group: 2336.2	Box No: No Box	Qty / Stack:
Sales-Rep: MW	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
SOURCEBOOKS	575		Books / Box:	Approx Maj. Sheets:
F*CKING RAGE JOURNAL			Max Box Wt: 40 lbs	Min. Sheets:
ISBN:	PO: 5034234		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 9/5/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size : 5 x 8	Spine : 0.44		Max PalletHt: 55"	
Trim Size (mm): 127.0 X 203.2	Spine (mm): 11.2		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s:	No32s: 5	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2575	Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions