

Purchase Order

Printed: 9/12/2023 12:50:04PM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: John Richey

John G. Richey
Signature

PO Number: 96468

PO Date: 9/12/2023

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Will Call

Supplier: 1197

Bindery, The
8201 Brooklyn Blvd.
Suite 1500

BROOKLYN PARK MN 55445

Attention: Scott Rooney, Q71757R4, 9-11-2023

Phone: 763-201-2800

Fax:

Ship To:

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Attention: Shipping / Receiving

Phone: 763-425-4251

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
3,350.0000		Punch, collate, wire-O bind	1.7000	E	\$5,695.00
0.00% Overs Allowed obe					
No Under Runs Allowed Job: 306677					

Expected: 10/3/2023

5.0000		Presentation samples.	1.7000	E	\$8.50
0.00% Overs Allowed OBE					
No Under Runs Allowed Job: 306677					

Expected: 10/3/2023

GRAPHIC LABEL GROUP: ARIAT F24 WORKBOOK-WORKWEAR

8-1/2x11, 166 pages (83 sheets text), +front + back covers.

Provided materials:

- 1) Text: ten 16-page signatures, +one 4-page signature, +one 2-page sheets, 80# dull text.
- 2) Front +back covers, 2up each on 25x38 press sheets, 100# dull cover with satin aqueous coating two sides.
- 3) Digital proof and signature mockup.
- 4) 8-1/2x11 slip sheets
- 5) Cartons.

Trim covers to collating size. Collate text signatures with covers and four side trim to final size.

Punch text and covers and black wire-o bind on 11" spine per digital proof.

1/4" drill three holes, 4-1/4" center to center on 11" spine edge per digital proof.

Bulk carton pack with slip sheets between books. No more than 30 lbs. per box.

Label cartons: small label with:

ARIAT

F24 WORKBOOKS

WORKWEAR

Qty: xxxxxx (per box)

We will deliver segregated samples to you. Run all these marked samples as part of the finished quantity. Five of these must deliver back to Visions, Inc. packaged and labeled separately.

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

RETURN ALL BOXES AND OTHER PACKAGING MATERIAL WITH THE JOB.

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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Job: 306677

PO Total: \$5,703.50

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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FSC-Mix**NC COC 002633****Job #: 306677****Project Description:****ARIAT F24 WORKB****Stock Description:****Bill To****Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445****Attention: Accounting - AP****P: 763-463-6244****e-mail: accounting@visionsfirst.com**