## **Estimate**

TO:



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 9/11/2023

Visions Print Communications

**FROM:** Eric Feuerstein

Joe Miller

**QUOTE:** Q71757R4

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Workwear F24

cut covers to signature sizegather signatures and covers

• 4-side trim to 8-1/2" x 11" (11" spine)

• drill whole book with 3-1/4" holes on the 11" edge

• punch holes for binding

• bind with a black wire loop (Wire-O) binding on the 11" edge

• bulk pack in cartons

Quantity: 3,350 books all one version

You furnish: 2 covers-2pp on 100# silk cover

83 sheets on 80# silk text

Text is furnished as folded signatures (10-16pp,1-4pp,1-2pp)
Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs

• Heavy paper (>5pt) must have grain parallel to the spine

• Covers furnished on press sheets for us to trim to the same size as the signatures

• All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.70 per book

• Prices include cartons

• If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**