

Date: 8/14/2023

PURCHASE ORDER

72669TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: I TOOK THE PLUNGE, NOW WHAT	0.33
5% Overrun	For: Life Sentence Publishing	
5% underrun	2000 Copies @ \$ 0.33 / ea	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 9/1/2023	
	Delivery date: 9/15/2023	
Job No: J23-55650	Total Price: \$660.00	

ORDERED BY: Tamara Gilbert

RECEIVED : _____

Estimate



DATE: 8/7/2023
TO: Diane Morris
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71446

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 34

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *I Took The Plunge Now What*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 2,000 books all one version

You furnish: 1 cover-wraparound for perfect binder on 12pt CIS
20 sheets on 100# matte text

- Text is furnished as folded signatures (1-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.33 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE		DATE NEEDED
8/14/23		9/15/2023
CUSTOMER NAME		
VERSA PRESS for Life Sentence Publishing		
PERSON TO CONTACT		
TAMARA GILBERT		
TITLE OF JOB		
I Took the Plunge, Now What?		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
2000	40	1 - 32, 1 - 8
SEQUENCE OF SIGNATURES		
1 - 2		
TRIM SIZE	HEAD TRIM	GUTTER TRIM
5 1/2" X 8 1/2"	1/8"	1/16"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

** PUR GLUE **

BODY STOCK

80# 454 PPI COATED MATTE

COVER STOCK

10 Pt. C1S GLOSS LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-LIFE SENTENCE PUBLISHING-OFFICE 203 E. BIRCH	JEREMIAH ZEISET	Ground	

ABBOTSFORD WI 54405
 Phone: 715-223-3013 Ext: Fax:
 Carrier Name: UPS CarrierAcctNo: Dock Hours:
 Payment Type: PrePaid @Mail: jeremiah@lifesentencepublishing.com
 Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Contact Cindy Seale @ Versa Press for carrier

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books	-	Shipping-LIFE SENTENCE PUBLISHING 203 E. BIRCH	JEREMIAH ZEISET	Common Carrier	

ABBOTSFORD WI 54405
 Phone: 715-223-3013 Ext: Fax:
 Carrier Name: Not Selected CarrierAcctNo: Dock Hours:
 Payment Type: 3rd Party Bill
 Location Instr: Delivery Appointment Required; Lift Gate Required

Bill To Information	Forward Information
LIFE SENTENCE PUBLISHING PO BOX 652 ABBOTSFORD WI 54405	

8/15/2023

8:03:09 AM

Bindery Work Order

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JobNo: J23-55650	Q23-62278	Status Group: 2334.4	Box No: No Box	Qty / Stack:
Sales Rep: MW	Order Entry: BD	Planner: TG	No of Boxes:	No. Stacks:
LIFE SENTENCE PUBLISHING	2752		Books / Box:	Approx Maj. Sheets:
I TOOK THE PLUNGE, NOW WHAT			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J21-04276	Due Date: 8/24/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.13		Max PalletHt: N/A	
Trim Size (mm): 139.7 X 215.9	Spine (mm): 3.3		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s:	No32s: 1	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2100	Min Run: 1900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

ANEKO PRESS

978-0-57805-508-4

I TOOK THE PLUNGE, NOW WHAT

QTY:

WT:

Lbs