Date: 8/14/2023

PURCHASE ORDER

72669TG

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE		
2000	Title: I TOOK THE PLUNGE, NOW WHAT			
5% Overrun	For: Life Sentence Publishing			
5% underrun	2000 Copies @ \$ 0.33 / ea			
	- Ship per attached shipping instructions.			
	- use 48" x 40", 4-Way - P-1 pallets			
	Ship Class 65			
	Carton label(s) enclosed			
	Send 2 sample books to Versa Press, Inc.			
	Ship signatures: 9/1/2023			
	Delivery date: 9/15/2023			
Job No:	J23-55650 Total Price:	 \$660.00		

ORDERED BY: Tamara Gilbert

RECEIVED:

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

8/7/2023

TO:

Diane Morris

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q71446

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

I Took The Plunge Now What

cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

2,000 books all one version

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

20 sheets on 100# matte text

• Text is furnished as folded signatures (1-32pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

\$0.33 per book

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] e Order OTABIND []

DATE DATE NEEDED 8/14/23 9/15/2023 **CUSTOMER NAME** VERSA PRESS for Life Sentence Publishing PERSON TO CONTACT TAMARA GILBERT TITLE OF JOB I Took the Plunge, Now What? QUANTITY NUMBER OF PAGES NUMBER OF SIGNATURES 2000 40 1 - 32, 1 - 8SEQUENCE OF SIGNATURES 1 - 2 TRIM SIZE **HEAD TRIM GUTTER TRIM** 5 1/2" X 8 1/2" 1/8" 1/16" PACKING INSTRUCTIONS **X** CARTONS BY THE BINDERY CARTONS FURNISHED SPECIAL PACKING INSTRUCTIONS ** PUR GLUE ** **BODY STOCK** 80# 454 PPI COATED MATTE COVER STOCK 10 Pt. C1S GLOSS LAMINATED DRILLING HOLE SIZE SPACING FOLDING ■ BY THE BINDERY X BY OTHERS VERSA **COVER SCORE** 2 SIDES 4 SIDES (SIDE GLUE) ☐ SIDE WIRE STITCH **DELIVERY OR PICK-UP INSTRUCTIONS**

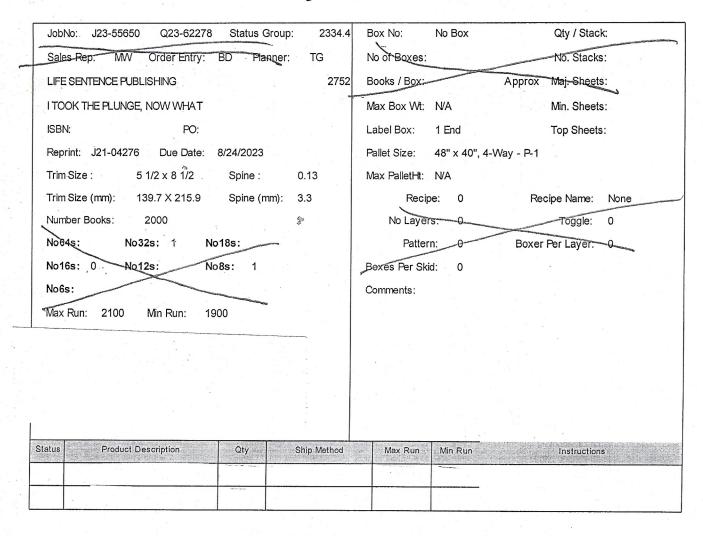
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		ABBOTSFORD	WI	54405			
	Phon	e: 715-223-3013	Ext:	Fax:			
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8/15/2023

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Bindery Work Order

Page: 1



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978-0-57805-508-4

I TOOK THE PLUNGE, NOW WHAT