

42628

Date: 8/4/2023

PURCHASE ORDER

72522MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: MAKING AND TINKERING WITH STEM #1130	0.46
(5% Maximum Over Run)	For: National Assoc For The Education Of Young Children	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 2000 Copies @ \$ 0.46 / Each	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-25	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 08/24/2023	
	The Bindery to Ship: 09/12/2023	
Job No: J23-55356		Total Price: \$920.00

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

08/04/23

DATE NEEDED

09/12/23

VENDOR
THE BINDERYATTENTION
ERIC FEUERSTEIN

QUOTE NUMBER

Q71227VERSA PRESS CONTACT
MARK SANDERS

TITLE

MAKING AND THINKING WITH STEM #1130

PUBLISHER

NATIONAL ASSOC FOR THE EDUCATION OF YOUNG CHILDREN

RUN QUANTITY

2,000

TOTAL PAGES

144

TEXT TRIM SIZE

10OBLONG ☒**8**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 9 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

9-16'S

TEXT STOCK

60 # COATED MATTE

PPI

626

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☐ **MUST PACK 40/CARTON**

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



the Bindery

DATE: 7/17/2023
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q71227

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Making And Tinkering With Stem #1130*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: 2,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

- 72 sheets on 60# matte text
- Text is furnished as folded signatures (9-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.46 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
All Books		Shipping-INGRAM PUBLISHER		Common Carrier	
		SERVICES			
		CONSORTIUM-NAEYC			
		210 AMERICAN DRIVE			
		JACKSON	TN	38301	
	Phone:	731-988-4440	Ext: 1305	Fax:	

Carrier Name:

CarrierAcctNo:

Dock Hours: 7 AM - 2:30 PM M-F

Payment Type:

Location Instr:

3rd Party Bill to -
Contact Cindy Scalf@Versa Press for carrier

Bill To Information

Forward Information

**Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272**

8/7/2023

8:41:32 AM

Bindery Work Order

Page: 1

JobNo: J23-55356	Q23-61214	Status Group: 2333.3	Box No: No Box	Qty / Stack:
Sales Rep: MS	Order Entry: RW	Planner: MS2	No of Boxes:	No Stacks:
NATIONAL ASSOC FOR THE EDUCATION OF YOUNG CHILDREN			Beeks / Box:	Approx Maj. Sheets:
4678				
MAKING AND TINKERING WITH STEM #1130			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J23-51313	Due Date: 8/16/2023		Pallet Size: 48" x 40", 4-Way - P-25	
Trim Size: 10 x 8	Spine: 0.27		Max Pallet Ht: 49"	
Trim Size (mm): Non-Standard	Spine (mm): 6.9		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 9	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2100	Min Run: 1900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: MAKING AND TINKERING WITH STEM #1130
AUTHOR: HEROMAN, CATE
PUBLISHER: NATIONAL ASSOC FOR THE EDUCATIO PRINTED IN USA

PPON:



(251)

BARCODE

EAN

PRINTING #: 00000



(10) 00000

CTN QTY: 40



(30) 40

CTN WGT: Lbs.



(3401)

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(01)19781938113281

COVER PRICE: \$25.00USD



(9012Q) 2500 USD