

42643

Date: 8/8/2023

PURCHASE ORDER

72577HG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: PEER PRESSURE GAUGE	0.32
NO Over Run	For: Boys Town Press	
NO Under Run	- Follow enclosed specs	
	- 2,500 Copies @ \$.32 Each (Quote # Q71304, dated 7/21/23)	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 8/24/23	
	Delivery date: The Bindery to ship 9/12/23	
Job No: J23-55341	Total Price:	\$800.00

ORDERED BY: **Howard Gerdom**

RECEIVED :

VERSA PRESS, INC.

DATE

08/08/23

DATE NEEDED

09/12/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q71304

ATTENTION

ERIC FEUERSTEIN

PERSON TO CONTACT

HOWARD GERDOM

TITLE

PEER PRESSURE GAUGE

PUBLISHER

BOYS TOWN

RUN QUANTITY

2500

TOTAL PAGES

32

TEXT TRIM SIZE

9

X

OBLONG

9

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8"

GUTTER TRIM

1/4"

SEQUENCE OF SIGNATURES

1-8, 1-24

TEXT STOCK

70# White Offset

PPI

384

COVER STOCK

10PT C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ Other Hinge Score Cover 1/4" From Spine

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

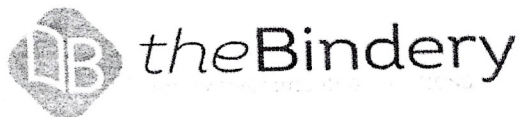
Cover- flat press sheets furnished, text - folded signatures

furnished for 1 - 8 pager & 1 - 24 pager. Hinge score covers,

Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per

double wall carton.

Estimate



DATE: 7/21/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71304

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Peer Pressure Gauge*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 9" x 9" (9" bind edge)
• bulk pack in Double Wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# ~~offset~~ *offset*
• Text is furnished as folded signatures (1-24pp, 1-8pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• Sigs are furnished skid packed or in skid tubs
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.37 per book
2,500 \$0.32
3,000 \$0.29
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

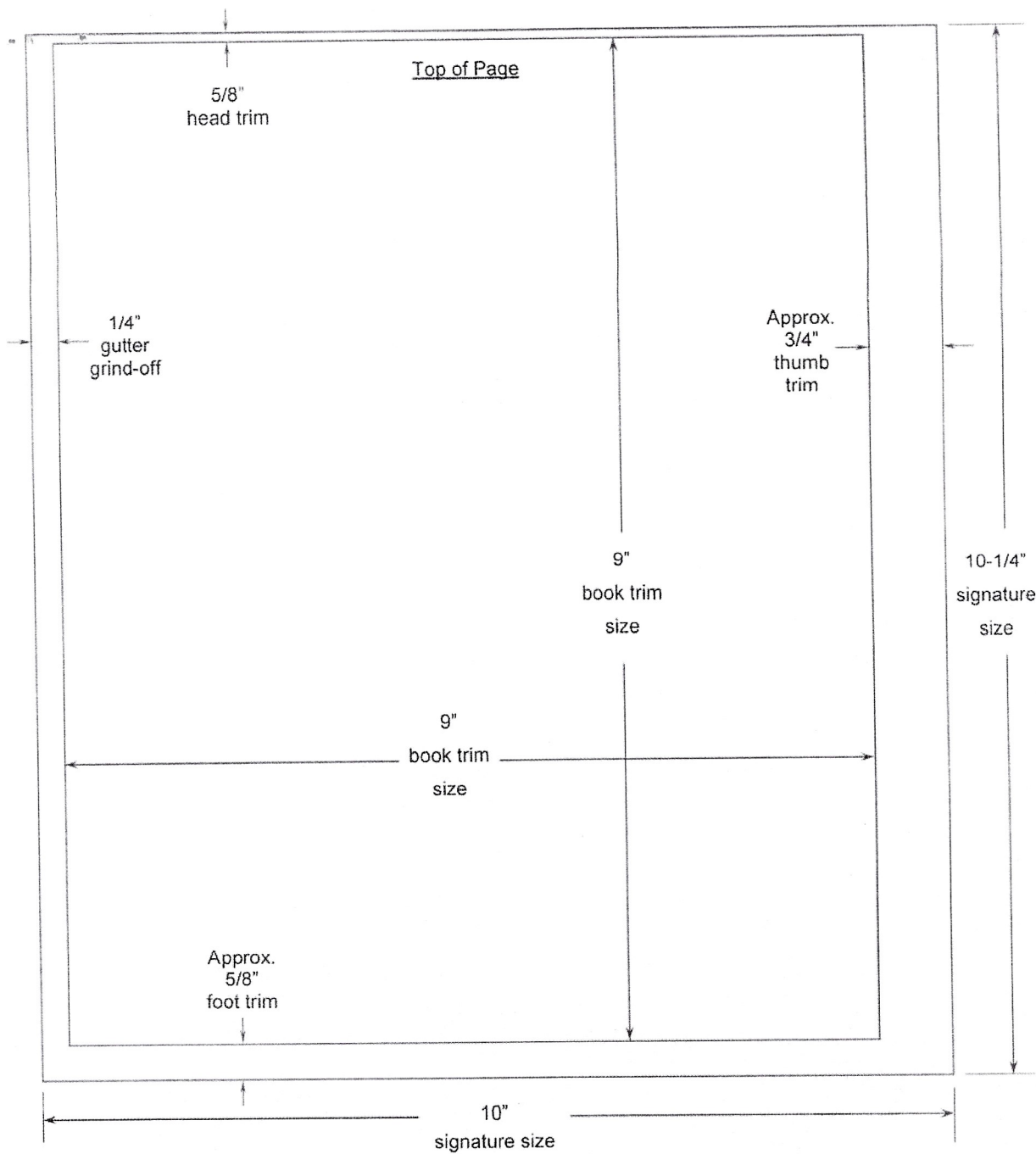
Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!



8/9/2023

9:19:00 AM

Bindery Work Order

Page: 1

JobNo: J23-55341	Q23-61450	Status Group: 2333.3	Box No: No Box	Qty / Stack:
Sales Rep: JD	Order Entry: TS2	Planner: HG	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Approx Maj. Sheets:
PEER PRESSURE GAUGE			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: PO-00015631		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 8/16/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9	Spine: 0.12		Max Pallet Ht: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxes Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2500	Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2500	2500	

BOYS TOWN PRESS

978-1-934490-48-8

PEER PRESSURE GAUGE

QTY:

WT:

Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	BOYS TOWN PRESS WAREHOUSE 234 MONSKY DRIVE	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
				Dock Hours:	

Location Instr: **Please contact Cindy Scalf for routing instructions.**

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