Date: 8/8/2023

PURCHASE ORDER

72571HG

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY DESCRIPTION **UNIT PRICE** 5000 Title: IT'S MY WAY OR THE HIGHWAY 0.23 NO Over Run For: Boys Town Press - Follow enclosed specs NO Under - 5,000 Copies @ \$.23 Each (Quote # Q71303, dated 7/21/23) Run - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: 8/24/23 Delivery date: The Bindery to ship 9/12/23 Job No: J23-55342 Total Price: \$1,150.00

ORDERED BY: Howard Gerdom

RECEIVED:

VERSA PRESS, INC. DATE	* 3	Rev. 06/27/19
O8/08/23	VERSA PRESS, INC.	TOTAL STREET
VENDOR THE BINDERY ATTENTION ERIC FEUERSTEIN TILE TILE TILE TILE TILE TILE TO SECURATE HIGHWAY PUBLISHER BOYS TOWN RUN QUANTITY 5000 TOTAL PAGES TEXT TRIM SIZE 9 X 9 NUMBER OF SIGNATURES 32° 1 24's 18's 16's 12's 1 8's 6's 4's 2's HEAD TRIM 5/81" TEXT STOCK 70 White Offset COVER STOCK 10 PT C1S with Gloss Lamination MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) Sock Blocks (Trimmed Three Sides) Sock Blocks (Trimmed Three Sides) Text STOK ATTENDED OF 3 PIECE CASE FINISH Printed cover Dust Jacket CASE STAMPING Stamp Dis Deboss Dis Deboss Dis Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs) Smythe Sewn Side Sews Reinforced End Sheet Head & Foot Bands BINDING TYPE BINDING TYPE Spiral Wire (Color) GBC (color) GBC (color)		
### STINDERY ### S		
TITLE		
### PUBLISHER ##		
BOYS TOWN		
NUMBER OF SIGNATURES 18's		
32's 1 24's 18's 16's 12's 1 8's 6's 4's 2's HEAD TRIM		
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MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures FINISH FINISH SPINE OF 3 PIECE CASE Finited cover Dust Jacket CASE STAMPING Stamped sample case Foil Color(s) Foil Stamp Die Deboss Die PDF file provided by Versa Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Wrap (Convenient Pkgs) Bindery Board (Caliper) Flat Back (With Board Spine) Shrink Wrap (Individually) 80# Matching End Sheets Reinforced End Sheet Head & Foot Bands BINDING TYPE X Perfect Otabind Spiral Wire (Color) Double Wire-O (Color) GBC (color)		
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Head & Foot Bands		Shrink wrap - Qty
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Double Wire-O (Color) GBC (color)		A FOR glue
		(color)
		(Color)
DACKING MOTPHOTIONS		
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS		ARTON INSTUCTIONS
Special Instructions	Special Instructions	
Cover- flat press sheets furnished, text - folded signatures	Cover- flat press sheets furnished, text - folded s	ignatures
furnished for 1 - 8 pager & 1 - 24 pager. Hinge score covers,	furnished for 1 - 8 pager & 1 - 24 pager. Hinge scor	e covers,
Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per double wall carton.	double wall carton.	00 books per

Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

7/21/2023

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q71303

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Its My Way Or The Highway

· cut covers

gather signatures

perfect bind books (PUR perfect bind)

* 3-side trim to 9" x 9" (9" bind edge)

bulk påck in Double Wall cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# Offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

5,000 books

\$0.23 per book

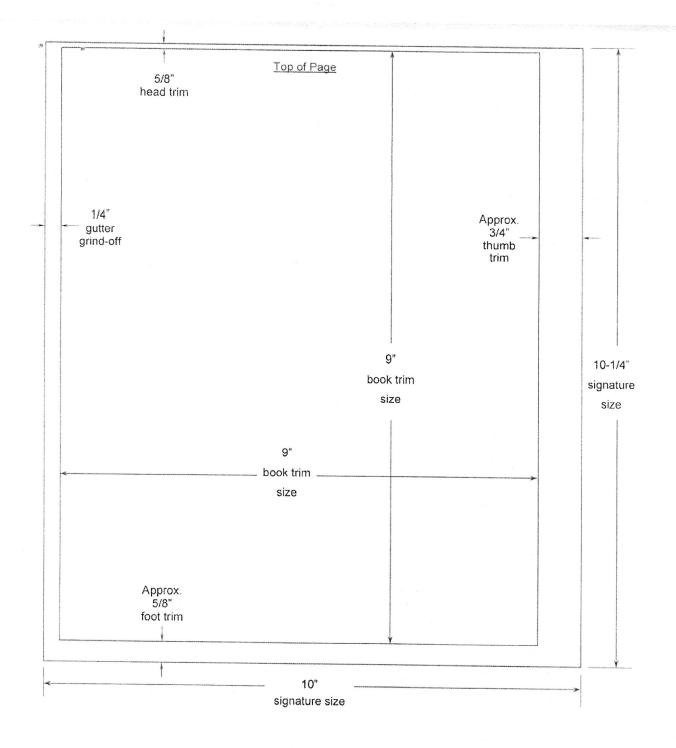
7.500

\$0.20

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team



8/9/2023

9:13:56 AM

Bindery Work Order

Page: 1

Qty / Stack: 2333.3 Box No: No Box Q23-61448 Status Group: JobNo: J23-55342 No. Stacks: HG No of Boxes: JD Order Entry: TS2 Planner: Sales Rep: Books / Box: Apprex Mai. Sheets: 3539 BOYS TOWN PRESS Min. Sheets: Max Box Wt: 35 lbs IT'S MY WAY OR THE HIGHWAY Top Sheets: Label Box: 1 End PO-00015635 ISBN: Pallet Size: 48" x 40", 4-Way - P-1 Reprint: 8/16/2023 Max PalletHt: N/A Trim Size: 9 x 9 Spine: 0.12 Recipe Name: None Trim Size (mm): Non-Standard Spine (mm): 3.0 Recipe: No Layers: Toggle: 5000 Number Books: Boxer Per Layer: 0 No18s: Pattern: No64s: No32s: Boxes er Skid: 0 No16s: No12s: No8s: Comments: No6s: 5000 Max Run: 5000 Min Run: Max Run Min Run Instructions Status Product Description Qty Ship Method 5000 5000 5000 Common Carrier : Bound Books

BOYS TOWN PRESS

978-1-944882-37-2

IT'S MY WAY OR THE HIGHWAY

Lbs

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Balance	BOYS TOWN PRESS WAREHOUSE 234 MONSKY DRIVE	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
				Dock Hours:	
Location Instr:	Please	contact Cindy S	Scalf for rou	ting instructi	ons.
1					

Contact Name

Ship Instructions

Ship Method