

72571HG

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

ORDERED BY: **Howard Gerdorn**

RECEIVED : _____

VERSA PRESS, INC.

Rev. 06/27/19

 DATE 08/08/23 DATE NEEDED 09/12/23

 VENDOR
THE BINDERY

 QUOTE NUMBER
Q71303

 ATTENTION
ERIC FEUERSTEIN

 PERSON TO CONTACT
HOWARD GERDOM

 TITLE
IT'S MY WAY OR THE HIGHWAY

 PUBLISHER
BOYS TOWN

 RUN QUANTITY 5000 TOTAL PAGES 32 TEXT TRIM SIZE 9 X 9 OBLONG ☐

 NUMBER OF SIGNATURES
☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

 HEAD TRIM 5/8" GUTTER TRIM 1/4" SEQUENCE OF SIGNATURES 1-8, 1-24

 TEXT STOCK
70# White Offset PPI 384

 COVER STOCK
10PT C1S with Gloss Lamination

 MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☒ X Other **Hinge Score Cover 1/4" From Spine**

PACKING INSTRUCTIONS

☒ X Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Cover- flat press sheets furnished, text - folded signatures
 furnished for 1 - 8 pager & 1 - 24 pager. Hinge score covers,
 Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per
 double wall carton.

Estimate



theBindery

DATE: 7/21/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71303

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Its My Way Or The Highway*
• cut covers
• gather signatures
• perfect bind books (PUR perfect bind)
• 3-side trim to 9" x 9" (9" bind edge)
• bulk pack in Double Wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# ~~paper~~ *Offset*
• Text is furnished as folded signatures (1-24pp, 1-8pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• Sigs are furnished skid packed or in skid tubs
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$0.23 per book
7,500 \$0.20

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

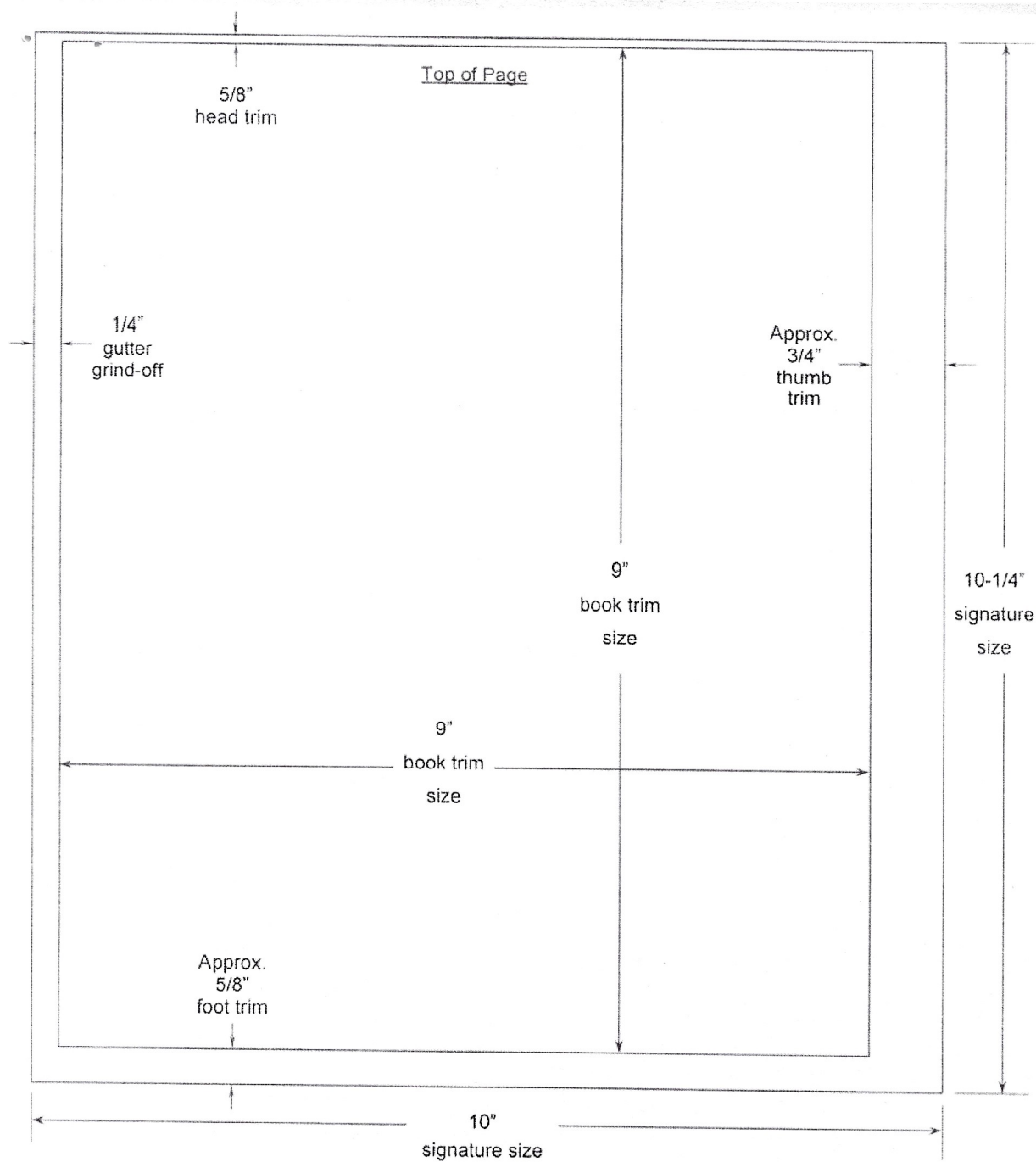
Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!



8/9/2023

9:13:56 AM

Bindery Work Order

Page: 1

JobNo: J23-55342 Q23-61448 Status Group: 2333.3		Box No: No Box Qty / Stack:	
Sales Rep: JD Order Entry: TS2 Planner: HG		No of Boxes: No. Stacks:	
BOYS TOWN PRESS 3539		Books / Box: Approx. Maj. Sheets:	
IT'S MY WAY OR THE HIGHWAY		Max Box Wt: 35 lbs Min. Sheets:	
ISBN: PO: PO-00015635		Label Box: 1 End Top Sheets:	
Reprint: Due Date: 8/16/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9 Spine: 0.12		Max Pallet Ht: N/A	
Trim Size (mm): Non-Standard Spine (mm): 3.0		Recipe: 0 Recipe Name: None	
Number Books: 5000		No Layers: 0 Toggle: 0	
No64s: No32s: No18s:		Pattern: 0 Boxer Per Layer: 0	
No16s: No12s: No8s: 1		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 5000 Min Run: 5000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	: Bound Books	5000	Common Carrier	5000	5000	

BOYS TOWN PRESS

978-1-944882-37-2

IT'S MY WAY OR THE HIGHWAY

QTY: WT: Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	BOYS TOWN PRESS WAREHOUSE 234 MONSKY DRIVE	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	402-498-3205	Ext:	Fax:	
				Dock Hours:	

Location Instr: Please contact Cindy Scalf for routing instructions.

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