

Date: 8/1/2023

## PURCHASE ORDER

72440MS

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: JOURNEY TO US WORKBOOKS	0.72
( 5% Maximum Over Run )	For: Focus On The Family - Follow enclosed specs	
( 5% Maximum Under Run )	- 1500 Copies @ \$ 0.72/each - Ship per attached shipping instructions.  Use 48" x 40", 4-Way - P-1 pallets  Carton label(s) enclosed with materials.  Send 2 sample books to Versa Press, Inc.  Ship signatures: 08/22/2023  The Bindery to Ship: 09/01/2023	
Job No: J23-55238		Total Price: \$1,080.00

ORDERED BY: Mark Sanders

RECEIVED : \_\_\_\_\_

# THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND [ X ]**

Use this sheet or provide all information on your Purchase Order

DATE 08/01/2023		DATE NEEDED 09/01/2023
CUSTOMER NAME VERSA PRESS for FOCUS ON THE FAMILY		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB Journey to Us Workbooks		
QUANTITY 1500	NUMBER OF PAGES 96	NUMBER OF SIGNATURES 1 - 6 & 5 - 18'S
SEQUENCE OF SIGNATURES 1 - 18, 1 - 6 & 4 - 18'S		
TRIM SIZE 8 1/2" X 11"	HEAD TRIM 5/8"	GUTTER GRIND-OFF 1/4"
PACKING INSTRUCTIONS		

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

OTABIND

BODY STOCK

70# 384 PPI OFFSET

COVER STOCK

10 PT C1S - MATTE LAMINATION

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Q23-60195

## Estimate



**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

DATE: 7/24/2023  
TO: Denise Fandel  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q71015R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Journey To Us*  
• cut covers  
• gather signatures  
• perfect bind books (Otabind)  
• 3-side trim to 8-1/2" x 11" (11" bind edge)  
• bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S  
48 sheets on 70# offset  
• Text is furnished as folded signatures (5-16pp, 1-6pp)  
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"  
• Folded sigs must have closed spine (no z-folds)  
• Cover stock should have grain running parallel to spine to help prevent cracking  
• Covers furnished on press sheets for us to trim  
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot  
• Sigs are furnished skid packed or in skid tubs  
• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind  
• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"  
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	3,000 books	\$0.46 per book
	3,500	\$0.42
	4,000	\$0.40
	4,500	\$0.38
	5,000	\$0.36
	1,500	\$0.72

- Prices include cartons

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

*Finish With Us!*

8/2/2023

8:35:51 AM

# Bindery Work Order

Page: 1

JobNo: J23-55238 <del>Q23-60195</del> Status Group: <del>2332.5</del> Sales Rep: VA Order Entry: KC Planner: MS2 FOCUS ON THE FAMILY 1650 JOURNEY TO US WORKBOOKS ISBN: PO: Reprint: <del>Due Date: 8/11/2023</del> Trim Size : 8 1/2 x 11 Spine : 0.29 Trim Size (mm): 215.9 X 279.4 Spine (mm): 7.4 Number Books: 1500 No64s: No32s: No18s: 5 No16s: No12s: 0 No8s: 0 No6s: 1 Max Run: 1575 Min Run: 1425		Box No: No Box Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: Max Box Wt: N/A Min. Sheets: Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: N/A Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:	
---	--	---	--

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1500	Common Carrier	1575	1425	

# FOCUS ON THE FAMILY

## JOURNEY TO US WORKBOOKS

QTY:                      WT:                      Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	FOCUS ON THE FAMILY 8605 EXPLORER DRIVE		Common Carrier	
		COLORADO SPRINGS	CO	80920	
	Phone:	719-531-3400	Ext:	Fax:	
				Dock Hours:	

Location Instr: PLEASE CONTACT CINDY SCALF FOR ROUTING INSTRUCTIONS

--	--

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	FOCUS ON THE FAMILY 8605 EXPLORER DRIVE	GAIL WISE	Ground	
		COLORADO SPRINGS	CO	80920	
	Phone:	719-531-3400	Ext:		

Carrier Name: UPS

Payment Type: PrePaid

Location Instr: PLEASE SHIP 1 SAMPLE VIA UPS GROUND TO THE ABOVE ADDRESS

--	--

StandardShippingInstructions