

72106MS

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

DATE

07/10/23

DATE NEEDED

08/25/23

VENDOR

The Bindery

QUOTE NUMBER

Q70915

ATTENTION

Eric Feuerstein

VERSA PRESS CONTACT

Mark Sanders

TITLE

Trim 6

PUBLISHER

American Sailing Association

RUN QUANTITY

1,000

TOTAL PAGES

216

TEXT TRIM SIZE

11

X

OBLONG ☒

8 1/2

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 13 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8"

GUTTER TRIM

1/4"

SEQUENCE OF SIGNATURES

1 - 16, 1 - 8, 12 - 16's

TEXT STOCK

80 # COATED MATTE

PPI

454

COVER STOCK

12 Pt. CLS , Laminated Cover

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER WRAP

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☐ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



DATE: 6/20/2023
TO: Denise Fandel
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70915

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Trim 6*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 12pt C1S
- 108 sheets on 80# matte text
- Text is furnished as folded signatures (13-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.93 per book
2,000	\$0.65

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

7/12/2023

10:43:26 AM

Bindery Work Order

Page: 1

JobNo: J23-54485 Q23-59802 Status Group: 2331.4 Sales Rep: VA Order Entry: ST1 Planner: MS2 AMERICAN SAILING ASSOCIATION 3154 TRIM 6 ISBN: 0972436111 PO: Reprint: Due Date: 8/3/2023 Trim Size: 11 x 8 1/2 Spine: 0.52 Trim Size (mm): Non-Standard Spine (mm): 13.2 Number Books: 1000 No64s: No32s: No18s: No16s: 13 No12s: No8s: 1 No6s: Max Run: 1050 Min Run: 950	Box No: No Box Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: Max Box Wt: 40 lbs Min. Sheets: Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: N/A Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:
--	---

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1000	Common Carrier	1050	950	

AMERICAN SAILING ASSOCIATION

978-0-97224361-1-3

TRIM 6

QTY:

WT:

Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	AMERICAN SAILING ASSOCIATION 5301 BEETHOVEN STREET SUITE 265 LOS ANGELES	CA	Common Carrier	MUST USE UPS FREIGHT
	Phone:	310-822-7171	Ext:	Fax:	
				Dock Hours:	

Location Instr: Delivery Appointment Required; Lift Gate Required; Inside Delivery; PLEASE CONTACT CINDY SCALF FOR ROUTING INSTRUCTIONS.

--	--

StandardShippingInstructions