Date: 7/10/2023

PURCHASE ORDER

72106MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

YTITMAUQ	DESCRIPT	TON		UNIT PRIC
1000	Title: TRIM 6			0.9
(5%	For: American Sailing Association			
Maximum Over Run)	- Follow enclosed specs		y	
(5%	- 1000 Copies @ \$ 0.93 / Each (per quote)			
Maximum Jnder Run)	- Use 48" x 40", 4-Way - P-1 pallets			
,	Send 2 sample books to Versa Press, Inc.		a a di	
	Ship signatures: 08/10/2023			
			,	
	The Bindery to Ship: 08/25/2023			
			,	
			* ;	
			¥	
T.				
			× 1	
Job No:	J23-54485		Total Price:	\$930.0

ORDERED BY: Mark Sanders

RECEIVED:

	Rev. 10/2
VERSA PRESS, INC.	
DATE DATE NEEDED	
07/10/23 08/2	25/23
VENDOR The Bindery	QUOTE NUMBER Q70915
ATTENTION	VERSA PRESS CONTACT
Eric Feuerstein	Mark Sanders
TITLE	
Trim 6	
PUBLISHER American Sailing Association	
RUN QUANTITY TOTAL PAGES	TEXT TRIM SIZE OBLONG Y
1,000 - 216	X 8 1/2
NUMBER OF SIGNATURES	2's 1 8's 6's 4's 2's
	QUENCE OF SIGNATURES 16, 1 - 8, 12 - 16's
TEXT STOCK	PPI
80 # COATED MATTE	454
COVER STOCK	
12 Pt. C1S , Laminated Cover MATERIALS PROVIDED AS:	
	Ingathered Signatures Flat sheets to fold at vendor
CASE COVER WRAP	FINISH
SPINE OF 3 PIECE CASE	FINISH
Printed cover	Dust Jacket
	Busi sucket
CASE STAMPING Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Ve
Smythe Sewn Side Sewn Adhesive Bound	d PUR glue Shrink Wrap (Convenient Pkgs
	ck (With Board Spine) Shrink Wrap (Individually)
80# Matching End Sheets Reinforced End	
80# Special End Sheets	
Head & Foot Bands	
BINDING TYPE X Perfect	Otabind PUR glu
	Spiral Wire (Color)
Double Wire-O (Color)	GBC (color)
Other	
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished carto	SPECIAL CARTON INSTUCTIONS
Special Instructions	

Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

6/20/2023

TO:

Denise Fandel

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q70915

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Trim 6

cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

108 sheets on 80# matte text

Text is furnished as folded signatures (13-16pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books

\$0.93 per book

2,000

\$0.65

Prices include cartons

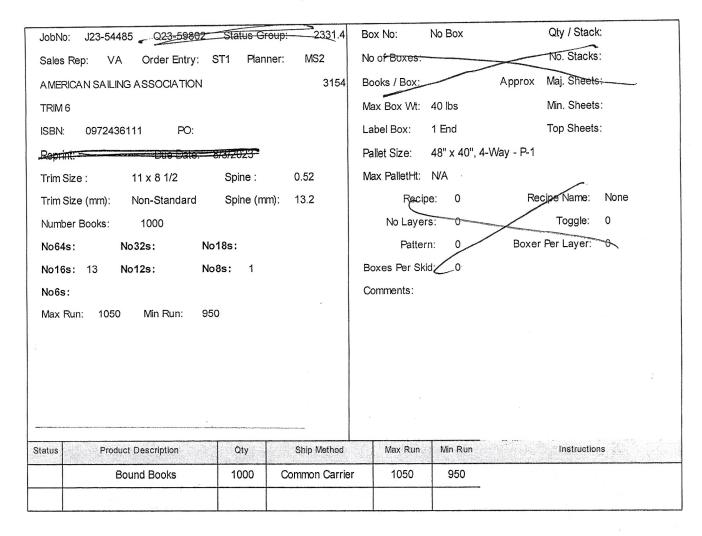
It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

7/12/2023

10:43:26 AM

Bindery Work Order

Page: 1



AMERICAN SAILING ASSOCIATION

978-0-9724361-1-3

TRIM 6

¥.

QTY:

SOL

roduct	<u>Qty</u>	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Balance	AMERICAN SAILING ASSOCIATION 5301 BEETHOVEN STREET		Common Carrier	MUST USE UPS FREIGHT
		SUITE 265			
		LOS ANGELES	CA	90066	
	Phone:	310-822-7171	Ext:	Fax:	
				Dock Hours:	
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