

Date: 8/8/2023

## PURCHASE ORDER

72577HG

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: PEER PRESSURE GAUGE	0.32
NO Over Run	For: Boys Town Press	
NO Under Run	- Follow enclosed specs	
	- 2,500 Copies @ \$ .32 Each ( Quote # Q71304, dated 7/21/23 )	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 8/24/23	
	Delivery date: The Bindery to ship 9/12/23	
Job No: J23-55341		Total Price: \$800.00

ORDERED BY: **Howard Gerdorm**

RECEIVED :

**VERSA PRESS, INC.**

DATE

08/08/23

DATE NEEDED

09/12/23

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q71304**

ATTENTION

**ERIC FEUERSTEIN**

PERSON TO CONTACT

**HOWARD GERDOM**

TITLE

**PEER PRESSURE GAUGE**

PUBLISHER

**BOYS TOWN**

RUN QUANTITY

**2500**

TOTAL PAGES

**32**

TEXT TRIM SIZE

**9**

X

OBLONG

**9**

NUMBER OF SIGNATURES

☐

32's

☒

24's

☐

18's

☐

16's

☐

12's

☒

8's

☐

6's

☐

4's

☐

2's

HEAD TRIM

**5/8"**

GUTTER TRIM

**1/4"**

SEQUENCE OF SIGNATURES

**1-8, 1-24**

TEXT STOCK

**70# White Offset**

PPI

**384**

COVER STOCK

**10PT Cls with Gloss Lamination**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒Other **Hinge Score Cover 1/4" From Spine**

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Cover- flat press sheets furnished, text - folded signatures****furnished for 1 - 8 pager & 1 - 24 pager.Hinge score covers,****Perfect Bind with PUR Glue, trim to 9" x 9", pack 100 books per****double wall carton.**

## Estimate



**DATE:** 7/21/2023  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71304

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Peer Pressure Gauge*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# ~~paper~~ *Offset*

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	2,000 books	\$0.37 per book
	2,500	\$0.32
	3,000	\$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

