

Rev: 8/8/2023 7:40:00 AM

PURCHASE ORDER

REVISED
72570MS



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2500 (5% Maximum Over Run) (5% Maximum Under Run)	Title: F*CKING RAGE JOURNAL For: Sourcebooks - Follow enclosed specs - 2500 Copies @ \$ 0.40/each - Ship per attached shipping instructions. Use 48" x 40", 4-Way - P-25 pallets Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Ship signatures: 09/21/2023 The Bindery to Ship: 11/21/2023	0.40
Job No:	J23-55133	Total Price: \$1,000.00

ORDERED BY: **Mark Sanders**

RECEIVED :

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **OTABIND [X]**

DATE		DATE NEEDED	
08/08/2023		11/21/2023	
CUSTOMER NAME			
VERSA PRESS for SOURCEBOOKS			
PERSON TO CONTACT			
Mark Sanders			
TITLE OF JOB			
F*CKING RAGE JOURNAL			
QUANTITY	NUMBER OF PAGES		NUMBER OF SIGNATURES
2500	176		5 - 32'S & 1 - 16
SEQUENCE OF SIGNATURES			
1 - 32, 1 - 16 & 4 - 32'S			
TRIM SIZE	HEAD TRIM		GUTTER GRIND-OFF
5" X 8"	1/8"		1/16"
PACKING INSTRUCTIONS			
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED			
SPECIAL PACKING INSTRUCTIONS			
OTABIND			
BODY STOCK			
60# 444 PPI OFFSET			
COVER STOCK			
10 PT C1S - MATTE LAMINATION			
DRILLING HOLE SIZE		SPACING	
FOLDING			
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA			
COVER SCORE			
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)			
<input type="checkbox"/> SIDE WIRE STITCH			

DELIVERY OR PICK-UP INSTRUCTIONS	

Estimate



DATE: 7/20/2023
TO: Diane Morris
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q71191R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Rage Journal*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 covers-2pp on 10pt clear acetate
88 sheets on 60# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$0.40 per book
2,500 \$0.56

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!