

# NAHAN

7000 Saukview Drive · St. Cloud, MN 56303  
Phone: (320) 251-7611 · Fax: (320) 259-1378

## Stitch/Bind Purchase Order

PO Number: 48416  
PO Order Date: 6/26/23  
Nahan Job #: 28616  
Nahan Contact: TINA STENZEL

### Supplier:

The Bindery  
8201 Brooklyn Blvd #1500  
Brooklyn Park, MN 55445-2305

### Ship To:

NAHAN  
7000 Saukview Drive  
Saint Cloud, MN 56303

### Job Details

Job Description:	60751 Catalog (2023 Print) 24 Prospect		
Cover Stock:	100# FSC Opus #2 Dull Cover Wht (Grain Short)	# Sigs 32pp:	0
Cover Type:	4pg	# Sigs 24pp:	4
Text Stock:	60# 38 FSC Somerset #3 Matte Text Wht	# Sigs 16pp:	0
Page Count:	68	Finished Book Size:	9 x 10.875
Jog To:	Foot	# Sigs 12pp:	0
Payable Overs %:	0	# of CS Samples per Version:	15
		# of FG Samples per Version:	0
		# Sigs 8pp:	0
		# Sigs 4pp:	0
		Total Sigs:	4

### Vendor To:

☒ Perfect Bind

### Nahan To:

<input checked="" type="checkbox"/> Layout	<input checked="" type="checkbox"/> Runlist	<input checked="" type="checkbox"/> Dummy	<input checked="" type="checkbox"/> Proofs
<input checked="" type="checkbox"/> Cartons	<input checked="" type="checkbox"/> Skids		

### Comments:

This book will be perfect bound.

There are 4-16pg signatures and a 4pg cover.

Nahan will supply signature dyluxes for a binding dummy.

Cover Sheets were supplied 4-up so The Bindery could cut to 1-up.

Cover Trims: Head = 0.25" / Foot = 0.25" / Face = 0.25" / Spine = 0.133"

Signature Trims: Head Trim = 0.375" / Foot Trim = 0.125" / Face Trim = 0.375" / Binding Grind = 0.125" \ Jogging  
Direction = Foot

The Bulk version will be carton packed. Cartons will be supplied. The carton quantity should be consistent at 30 per carton. If cartons are not available when the Bulk version is bound, please brick stack and skid pack these books for return to Nahan. The stack quantity should be 30 to make carton packing efficient.

The Comail version will be packed in palletainers and shipped to ALG for comail processing.

Nahan has requested 15 sample books to be delivered to Nahan as CS Samples. The books should be marked as 'Vendor Samples' to the attention of Sherry Binsfeld.

Due to a late change in the comail quantity, we are asking that you produce overs to allow Nahan to make count. A version, 'Inventory Books' has been added for the overs. You should have enough product for a minimum of 2,407 'Inventory Books', but please run as many as possible.

All extra components should be returned to Nahan.

Nahan will manage all shipments.

**Version Information:**

<b>Version</b>	<b>Quantity</b>
CoMail	192,028
Bulk	26,000
Inventory Books	2,407

**Price Information**

<b>Expected</b>	<b>Item</b>	<b>Description</b>	<b>Quantity</b>	<b>Unit Cost</b>	<b>U/M</b>	<b>Amount</b>
8/18/23	CAPPRFBND	Outside Perfect binding - Capacity	220,435	53.80	M	11,859.40
<b>Nahan Carton Weight Requirement is "50 lbs. Maximum"</b>						<b>Total: \$11,859.40</b>

**NOTE: FOLLOW FURNISHED APPROVED PROOF**

Please reference Job # 28616 and PO # 48416 on all paperwork.

Return all furnished materials to Nahan upon completion of job.

This material may contain FSC/SFI Certified product, do not mix or contaminate. All Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product must comply with the following key requirements. Please read the link below. By accepting this purchase order, all Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product agree to and are required to comply with the following key requirements. [http://www.nahan.com/fsc-sfi\\_compliance.pdf](http://www.nahan.com/fsc-sfi_compliance.pdf)

**Tuesday, August 8, 2023**

**Page 2 of 2**