



# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [ X ]**

**PUR GLUE**

DATE

08/03/2023

DATE NEEDED

09/12/2023

CUSTOMER NAME

VERSA PRESS for MINNESOTA HISTORICAL SOCIETY

PURCHASE ORDER NUMBER

72508MS

PERSON TO CONTACT

MARK SANDERS

TITLE OF JOB

RENDON'S POW WOW SUMMER

QUANTITY

1,000

NUMBER OF PAGES

48

NUMBER OF SIGNATURES

2 - 24

SEQUENCE OF SIGNATURES

2 - 24

TRIM SIZE

8 1/2" X 8 1/2"

TRIMS

7/8" HEAD, 1/4" GUTTER

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK

70# 512 PPI COATED MATTE TEXT

COVER STOCK

12PT C1S, GLOSS LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 7/18/2023  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71245

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Pow Wow Summer*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 covers-2pp on 12pt C1S  
24 sheets on 70# matte text

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** 1,000 books \$0.51 per book  
1,500 \$0.38

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
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**Jane Stire**  
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*Finish With Us!*