

Date: 7/5/2023

PURCHASE ORDER

72024EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1250	Title: SHARKABET	0.50
(5% Maximum Over Run)	For: Turner Publishing Company - 1250 Copies @ \$ 0.50 per book (Quote #Q70910R1)	
(5% Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 7/28/23	
	The Bindery to ship: 8/16/23	
Job No: J23-54524	Total Price: \$625.00	

ORDERED BY: Eric Anderson

RECEIVED : _____

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
OTABIND []

DATE 7/5/23 DATE NEEDED 8/16/23

CUSTOMER NAME
VERSA PRESS for Turner Publishing Company

PERSON TO CONTACT
Eric Anderson

TITLE OF JOB
Sharkabet

QUANTITY 1250 NUMBER OF PAGES 40 NUMBER OF SIGNATURES 1 - 16, 1 - 8, 1 - 16

SEQUENCE OF SIGNATURES
1 - 3

TRIM SIZE 10" X 8 1/2" OBLONG HEAD TRIM 1/8" GUTTER TRIM 1/4"

PACKING INSTRUCTIONS
☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS
PUR Perfect Bind

BODY STOCK
70# 512 PPI COATED MATTE

COVER STOCK
10 Pt. C1S GLOSS LAMINATED

DRILLING HOLE SIZE _____ SPACING _____

FOLDING
☐ BY THE BINDERY ☒ BY OTHERS VERSA

COVER SCORE
☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 6/22/2023
TO: Michael Packard
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70910R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Sharkobet**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
20 sheets on 70# matte text

- Text is furnished as folded signatures (2-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

500 books	\$1.07 per book
750	\$0.75
1,000	\$0.59
1,250	\$0.50
1,500	\$0.43

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Standard Shipping Instructions

3550

TURNER PUBLISHING COMPANY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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Bad Books

Shipping-TURNER PUBLISHING Unassigned
CO.
C/O INGRAM PUBLISHERS
SERVICES
210 AMERICAN DRIVE

Common Carrier

JACKSON

TN

38301

Phone: 731-988-3129

Ext: 51305

Fax:

Carrier Name:

Carrier Acct No:

Dock Hours:

Payment Type:

Location Instr:

*3rd Party Bill to -
Contact Cindy Scott for carrier*

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Forward Information

Ship Instructions

Ground

37209

Fax:

Dock Hours:

eMail:

Location Instr:

Bill To Information	Forward Information
1.	

7/6/2023

12:31:32 PM

Bindery Work Order

Page: 1

JobNo: J23-54524	Q23-59873	Status-Group: 2329.4	Box No: No Box	Qty / Stack:
Sales Rep: JM	Order Entry: TS2	Planner: EA	No of Boxes:	No. Stacks:
TURNER PUBLISHING COMPANY			Books / Box:	Approx Maj. Sheets:
SHARKABET			Max Box Wt: 50 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 7/20/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 x 8 1/2	Spine: 0.12		Max PalletHt: 50"	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 1250			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer-Per-Layer: 0
No16s: 2	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max-Run: 1313	Min Run: 1187			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: SHARKABET
AUTHOR: TROLL, RAY
PUBLISHER: TURNER PUBLISHING COMPANY
ON SALE: 07/2023
PRINTED IN USA

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-55868-519-2



(01) 1 97 81558 68519 9