

42480

Date: 7/5/2023

PURCHASE ORDER

72035LM-OTAB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2750	Title: RESIST THE DRIFT	0.53
(5% Maximum Over Run)	For: Focus On The Family - Follow enclosed specs	
(5% Maximum Under Run)	- 2,750 Copies @ \$ 0.53 / Each (per attached) - Ship per instructions enclosed with materials Use 48" x 40", 4-Way - P-1 pallet(s) Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 07/26/2023 The Bindery to Ship: 08/10/2023	
Job No: J23-54592	Total Price: \$1,457.50	

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

 DATE 07/05/23 DATE NEEDED 08/10/23

 VENDOR
THE BINDERY

 QUOTE NUMBER
Q69955R3

 ATTENTION
ERIC FEUERSTEIN

 VERSA PRESS CONTACT
LARRY MILLER

 TITLE
RESIST THE DRIFT

 PUBLISHER
FOCUS ON THE FAMILY

RUN QUANTITY 3,500	TOTAL PAGES 84	TEXT TRIM SIZE 8 1/2	X	OBLONG ☒ NO
------------------------------	--------------------------	--------------------------------	---	--

NUMBER OF SIGNATURES
☐ 32's ☐ 24's ☒ **4** 18's ☐ 16's ☒ **1** 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM **5/8** GUTTER TRIM **1/4** SEQUENCE OF SIGNATURES **1 - 18, 1 - 12, 3 - 18's**

 TEXT STOCK
70 # White Offset PPI **384**

 COVER STOCK
10 Pt. C1S Matte Laminated

 MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ **X** Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH	FINISH
SPINE OF 3 PIECE CASE	FINISH
☐ Printed cover	☐ Dust Jacket

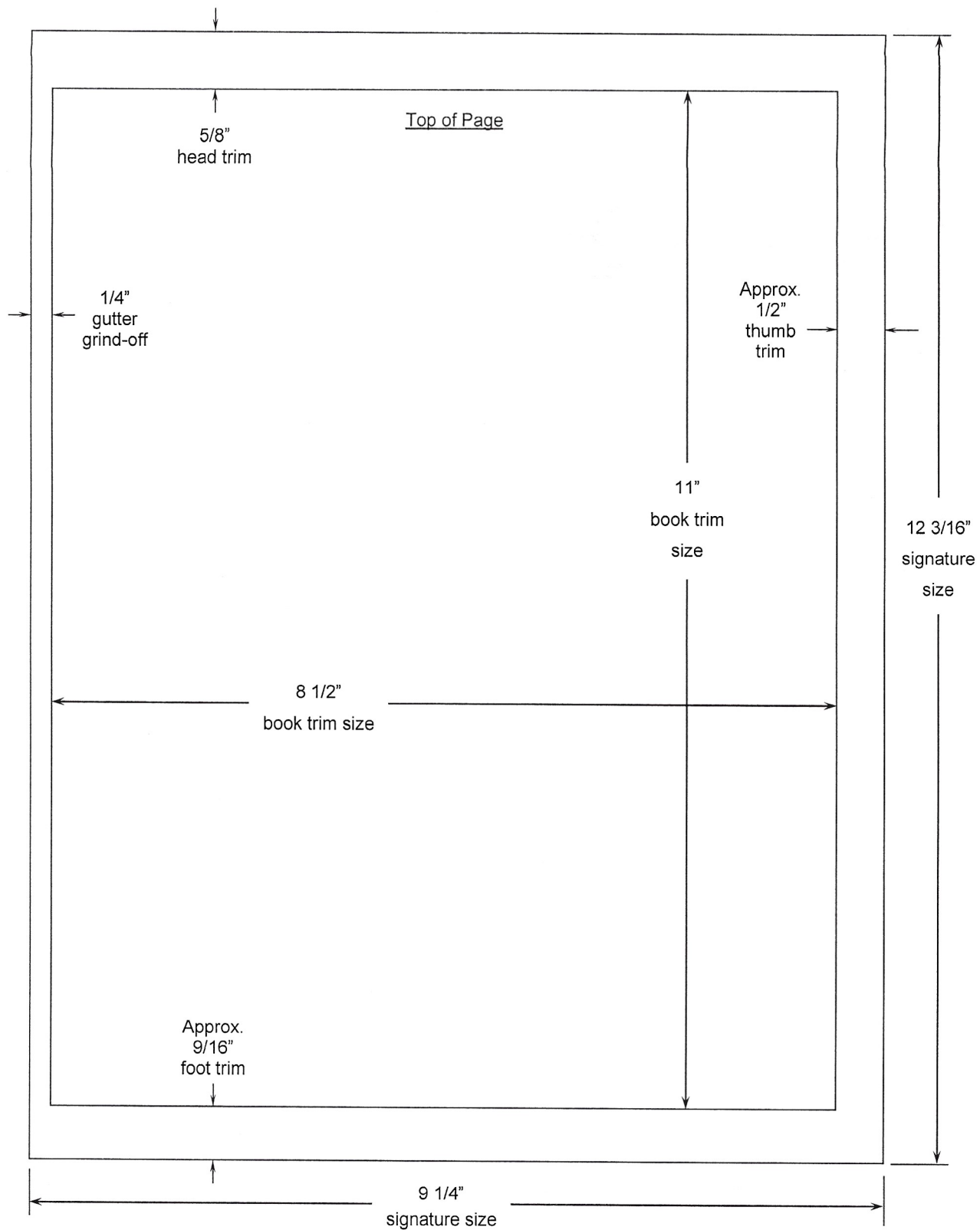
 CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa
☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

 BINDING TYPE
☐ Perfect ☒ **X** Otabind ☒ **X** PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

 PACKING INSTRUCTIONS ☒ **X** Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

 REPRINT REFERENCE: **J22-54160 / PO 69117LM-OTAB / 12-20-2022**



7/6/2023

10:20:25 AM

Bindery Work Order

Page: 1

JobNo: J23-54592 Q23-55487 Status Group: 2329.4	Box No: No Box	Qty / Stack:
Sales Rep: VA Order Entry: ST1 Planner: LM	No of Boxes:	No. Stacks:
FOCUS ON THE FAMILY 1650	Books / Box:	Approx Maj. Sheets:
RESIST THE DRIFT	Max Box Wt: N/A	Min. Sheets:
ISBN: PO: PO30318	Label Box: 1 End	Top Sheets:
Reprint: J22-54160 Due Date: 7/20/2023	Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 1/2 x 11 Spine: 0.26	Max PalletHt: N/A	
Trim Size (mm): 215.9 X 279.4 Spine (mm): 6.6	Recipe: 0 Recipe Name: None	
Number Books: 2750	No Layers: 0 Toggle: 0	
No64s: No32s: No18s: 4	Pattern: 0 Boxes Per Layer: 0	
No16s: No12s: 1 No8s: 0	Boxes Per Skid: 0	
No6s: 0	Comments:	
Max Run: 2888 Min Run: 2612		

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2750	Common Carrier	2888	2612	

FOCUS ON THE FAMILY

RESIST THE DRIFT

QTY: WT: Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	FOCUS ON THE FAMILY 8605 EXPLORER DRIVE COLORADO SPRINGS	GAIL WISE	Ground	
			CO	80920	
		Phone: 719-531-3400	Ext:		

Please send 1 sample copy via UPS Ground to the above address.

--	--

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	FOCUS ON THE FAMILY 8605 EXPLORER DRIVE COLORADO SPRINGS	 CO	Common Carrier	
	Phone: 719-531-3400		Ext:	80920 Fax:	Dock Hours:

Please contact Cindy Scalf for routing instructions.

--	--