

## 72440MS

To: **The Bindery**

---

**8309 Brooklyn Blvd**

---

**Brooklyn Park, MN 55445**

---

Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY BIND ORDER

TYPE OF BINDING: **OTABIND** [ X ]

Use this sheet or provide all information on your Purchase Order

DATE		DATE NEEDED
08/01/2023		09/01/2023
CUSTOMER NAME		
VERSA PRESS for FOCUS ON THE FAMILY		
PERSON TO CONTACT		
Mark Sanders		
TITLE OF JOB		
Journey to Us Workbooks		
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
1500	96	1 - 6 & 5 - 18'S
SEQUENCE OF SIGNATURES		
1 - 18, 1 - 6 & 4 - 18'S		
TRIM SIZE	HEAD TRIM	GUTTER GRIND-OFF
8 1/2" X 11"	5/8"	1/4"
PACKING INSTRUCTIONS		
<input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS		
<hr/>		
<hr/>		
OTABIND		
<hr/>		
BODY STOCK		
70# 384 PPI OFFSET		
COVER STOCK		
10 PT C1S - MATTE LAMINATION		
DRILLING HOLE SIZE	SPACING	
FOLDING		
<input type="checkbox"/> BY THE BINDERY <input checked="" type="checkbox"/> BY OTHERS VERSA		
COVER SCORE		
<input type="checkbox"/> 2 SIDES <input type="checkbox"/> 4 SIDES (SIDE GLUE)		

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS
<hr/>
<hr/>
<hr/>

Q23-60195

## Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 7/24/2023  
**TO:** Denise Fandel  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q71015R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Journey To Us*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
48 sheets on 70# offset

- Text is furnished as folded signatures (5-16pp, 1-6pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	3,000 books	\$0.46 per book
	3,500	\$0.42
	4,000	\$0.40
	4,500	\$0.38
	5,000	\$0.36
	1,500	\$0.72

- Prices include cartons

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

*Finish With Us!*