

Date: 6/21/2023

PURCHASE ORDER

71860MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
9000	Title: CRY BABY COLORING BOOK	0.17
(5% Maximum Over Run)	For: Ulysses Press - Follow enclosed specs	
(5% Maximum Under Run)	9,000 Copies @ \$ 0.17 / Ea - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-25 pallets, MAX pallet height 45" Send 2 sample books to Versa Press, Inc. Ship signatures: 07/31/2023 The Bindery to Ship: 08/11/2023	
Job No: J23-54022		Total Price: \$1,530.00

ORDERED BY: Mark Sanders

RECEIVED : _____

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
PUR GLUE

DATE

06/21/2023

DATE NEEDED

08/11/2023

CUSTOMER NAME

VERSA PRESS for ULYSSES PRESS

PURCHASE ORDER NUMBER

71860MS

PERSON TO CONTACT

Mark Sanders

TITLE OF JOB

CRY BABY COLORING BOOK

QUANTITY

9,000

NUMBER OF PAGES

40

NUMBER OF SIGNATURES

2 - 8'S, 1 - 24

SEQUENCE OF SIGNATURES

1 - 8, 1 - 8, 1-1 24

TRIM SIZE

9" X 9"

TRIMS

1/8" HEAD, 1/4" GUTTER

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK

70# 384 PPI OFFSET

COVER STOCK

12 PT C1S, GLOSS LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 5/30/2023
TO: Victoria Atherton
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70705

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Cry Baby Coloring Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
20 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 2-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 8,000 books \$0.17 per book
9,000 \$0.17
10,000 \$0.16
11,000 \$0.16

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!

* Contact Cindy Sealf @ Versa Press for routing:

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bal books		Shipping-SIMON & SCHUSTER		Common Carrier	MUST USE P-25 PALLETS; FULL CARTONS ONLY. MUST ALWAYS HAVE S & S PO # ON ALL PAPERWORK & LABELS; MUST SEND ASN FOR NUMBER BEFORE APPT CAN BE MADE;
		565 GERDAU DR			
		JACKSON	TN	38305	
	Phone:	731-574-9182	Ext:	Fax:	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	7:30 A.M.-2P.M. M-F
Payment Type:	Not Assigned				
Location Instr:	Delivery Appointment Required;				

Bill To Information	Forward Information

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
2-Books		Office-ULYSSES PRESS	JUANA CASTRO	Next Day Air	
		32 COURT ST., SUITE #2109			
		BROOKLYN	NY	11201	
	Phone:	510-601-8301	Ext:	Fax:	
Carrier Name:	UPS	CarrierAcctNo:		Dock Hours:	
Payment Type:	PrePaid				

TITLE: CRY BABY COLORING BOOK
AUTHOR: MARTINEZ, MELANIE
PUBLISHER: ULYSSES PRESS

ON SALE: 07/2023
PRINTED IN USA

PPON: CBCB0606

BARCODE

PRINTING #: 11

(251) CBCB0606

EAN

(10) 11

(01) 19781612436866

ISBN-13: 978-1-61243-686-9

US PRICE: \$10.00USD

CTN QTY:

CTN WGT:

Lbs.

CANADIAN PRICE: \$13.00CAD

(30)

(3401)

(9012Q) 1000USD