

Date: 6/22/2023

PURCHASE ORDER

71871MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: AURORA	0.43
(5% Maximum Over Run)	For: Turner Publishing Company - Follow enclosed specs	
(5% Maximum Under Run)	1,500 Copies @ \$ 0.43 / Ea - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets, Send 2 sample books to Versa Press, Inc. Ship signatures: 07/19/2023 The Bindery to Ship: 08/03/2023	
	10 Books to Jackie Miller, @ Versa Press.	

Job No: J23-54203

Total Price: \$645.00

ORDERED BY: Mark Sanders

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
PUR GLUE

DATE	DATE NEEDED
06/22/2023	08/03/2023

CUSTOMER NAME
VERSA PRESS for TURNER PUBLISHING

PURCHASE ORDER NUMBER
71871MS

PERSON TO CONTACT
Mark Sanders

TITLE OF JOB
AURORA

QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES
1,500	32	2 - 16'S

SEQUENCE OF SIGNATURES
2 - 16'S

TRIM SIZE	TRIMS
10" X 8 1/4"	1/8" HEAD, 1/4" GUTTER

PACKING INSTRUCTIONS
☒ CARTONS BY THE BINDERY ☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

BODY STOCK
70# 512 PPI MATTE COATED

COVER STOCK
10 PT C1S, GLOSS LAMINATED

DRILLING HOLE SIZE	SPACING
--------------------	---------

FOLDING
BY VERSA ☐ BY THE BINDERY ☐ BY OTHERS

COVER SCORE
☐ 2 SIDES ☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



theBindery

DATE: 6/1/2023
TO: Michael Packard
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70730

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-38

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Aurora**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.59 per book
1,500	\$0.43
2,000	\$0.35

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Printed with USG

Standard Shipping Instructions

3550

TURNER PUBLISHING COMPANY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance		Shipping-TURNER PUBLISHING CO.		Common Carrier	
Boobs		C/O INGRAM PUBLISHERS SERVICES			
		210 AMERICAN DRIVE			
		JACKSON	TN	38301	
	Phone:	731-988-3129	Ext: 51305	Fax:	

Carrier Name:

Dock Hours:

Payment Type:

Location Instr:

3rd Party Bills to -
Contact Cindy Sealf at Versa Press for carrier

Bill To Information

Forward Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Sample Books 1 Office-TURNER PUBLISHING Jena Ground

COMPANY
4507 CHARLOTTE AVE

Henderson

SUITE 100

NASHVILLE

TN

37209

Phone: 615-255-2665

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

eMail:

Location Instr:

Bill To Information	Forward Information

6/23/2023

9:46:19 AM

Bindery Work Order

Page: 1

JobNo: J23-54203	Q23-58981	Status Group: 2328.2	Box No: No Box	Qty / Stack:
Sales Rep: JM	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
TURNER PUBLISHING COMPANY		3550	Books / Box:	Approx Maj. Sheets:
AURORA			Max Box Wt: 50 lbs	Min. Sheets:
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 7/11/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 x 8 1/4	Spine: 0.10		Max Pallet Ht: 50"	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 2	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1575	Min Run: 1425			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: AURORA
AUTHOR: DWYER, MINDY
PUBLISHER: TURNER PUBLISHING COMPANY
ON SALE: 07/2023
PRINTED IN USA

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-0-88240-549-0



(01) 1 97 80882 40549 7