

VERSA PRESS, INC.

DATE

07/26/23

DATE NEEDED

08/31/23

VENDOR

The Bindery

QUOTE NUMBER

Q70142R2

ATTENTION

Eric Feuerstein

VERSA PRESS CONTACT

Mark Sanders

TITLE

2022 Annual Report

PUBLISHER

Ralph Drollinger

RUN QUANTITY

3,000

TOTAL PAGES

56

TEXT TRIM SIZE

11

X

OBLONG

Yes

8 1/2

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 16's ☐ 12's ☒ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8"

GUTTER TRIM

1/4"

SEQUENCE OF SIGNATURES

1 - 16, 1 - 8, 2 - 16's

TEXT STOCK

80 # COATED MATTE

PPI

454

COVER STOCK

14 Pt. C1S, Laminated Cover

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER WRAP

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

Special Instructions

Estimate



DATE: 7/14/2023
TO: Jackie Miller
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70142R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: 2021 Annual Report

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 14pt C1S

28 sheets on 80# gloss book/text

- Text is furnished as folded signatures (3-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 750 books \$0.76 per book
3,000 \$0.28

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

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Finish With Us!