Date: 7/13/2023

PURCHASE ORDER

72171EA

VERSA PRESS, INC.

ORDERED BY: Eric Anderson

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY		DESCRIPTION		UNIT PRICE	
4500	Title: WHAT'S NEXT			0.26	
(5% Maximum	For: Ascension Press				
Over Run)	- Follow enclosed specs				
(5%	- 4,500 Copies @ \$ 0.26 per book (Quote #Q70888)				
Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 Pallet(s)				
	- Ship per attached shipp				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures:	8/7/23			
	The Bindery to ship:	8/23/23			
Job No:	 J23-54030	Tota	 _{al Price}	\$1,170.00	
COD 140.	1 0	100		¥ ., . <i>1</i> 0.00	

THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X] IT Purchase Order OTABIND []

DATE	D	ATE NEEDED	
7/13/23	DATE NEEDED 8 / 2 3 / 2 3		
CUSTOMER NAME		723,23	
VERSA PRESS for	Ascension Press		
PERSON TO CONTACT			
Eric Anderson			
TITLE OF JOB			
What's Next			
QUANTITY	NUMBER OF PAGES NUMBER OF SIGNATURES		
4,500	56	1 - 8, 1 - 16, 1 - 32	
SEQUENCE OF SIGNATURES			
1 - 3			
TRIM SIZE	HEAD TRIM GUTTER TRIM		
5 1/2" X 7 3/4"	1/8″	1/16"	
PACKING INSTRUCTIONS			
	X CARTONS BY THE BINDERY	☐ CARTONS FURNISHED	
SPECIAL PACKING INSTRUCT	TONS		
D			
- Kouna Corner	two outside corners.		
BODY STOCK	- 0551		
60# 444 PPI Whit	e Offset		
COVER STOCK	TAMEN		
10 Pt. C1S MATTE			
DRILLING HOLE SIZE	SPACING		
FOLDING	□ BV THE DINIDEDV	DV OTHERS WERE	
	☐ BY THE BINDERY	X BY OTHERS VERSA	
COVER SCORE			
	2 SIDES	4 SIDES (SIDE GLUE)	
	TALL		
☐ SIDE WIRE ST			
DELIVERY OR PICK-UP INSTR	UCTIONS		

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/16/2023

TO:

Shelly Buttrum

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q70888

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Whats Next

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 7-3/4" (7-3/4" bind edge)
- round corner whole book, 2 corners
- bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

28 sheets on 56# offset (00 #

- Text is furnished as folded signatures (1-16pp,1-8pp,1-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

3,000 books	\$0.32 per book
4,000	\$0.28
4,500	\$0.26
5,000	\$0.25

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740