

Date: 6/27/2023

## PURCHASE ORDER

71935LM-OBLG

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: DISCOVERING GREAT ARTISTS, 2ND EDITION	0.42
NO OVERS	For: Chicago Review Press	
(5% Maximum Under Run)	- Follow enclosed specs	
	- 3,000 Copies @ \$ 0.42 / Each	
	- Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Material ships: 07/24/2023	
	The Bindery to Ship: 08/08/2023	
Job No: J23-54351		Total Price: \$1,260.00

ORDERED BY: Larry Miller

RECEIVED : \_\_\_\_\_

**VERSA PRESS, INC.**

DATE

DATE NEEDED

06/27/23

08/08/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q70769

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

LARRY MILLER

TITLE

DISCOVERING GREAT ARTISTS, 2ND EDITION

PUBLISHER

CHICAGO REVIEW PRESS

RUN QUANTITY

3,000

TOTAL PAGES

160

TEXT TRIM SIZE

11

X

OBLONG **YES**

8 1/2

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 10 16's

TEXT STOCK

70# White Coated Matte

PPI

512

COVER STOCK

12 Pt. C1S with Gloss Lamination

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty 
☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

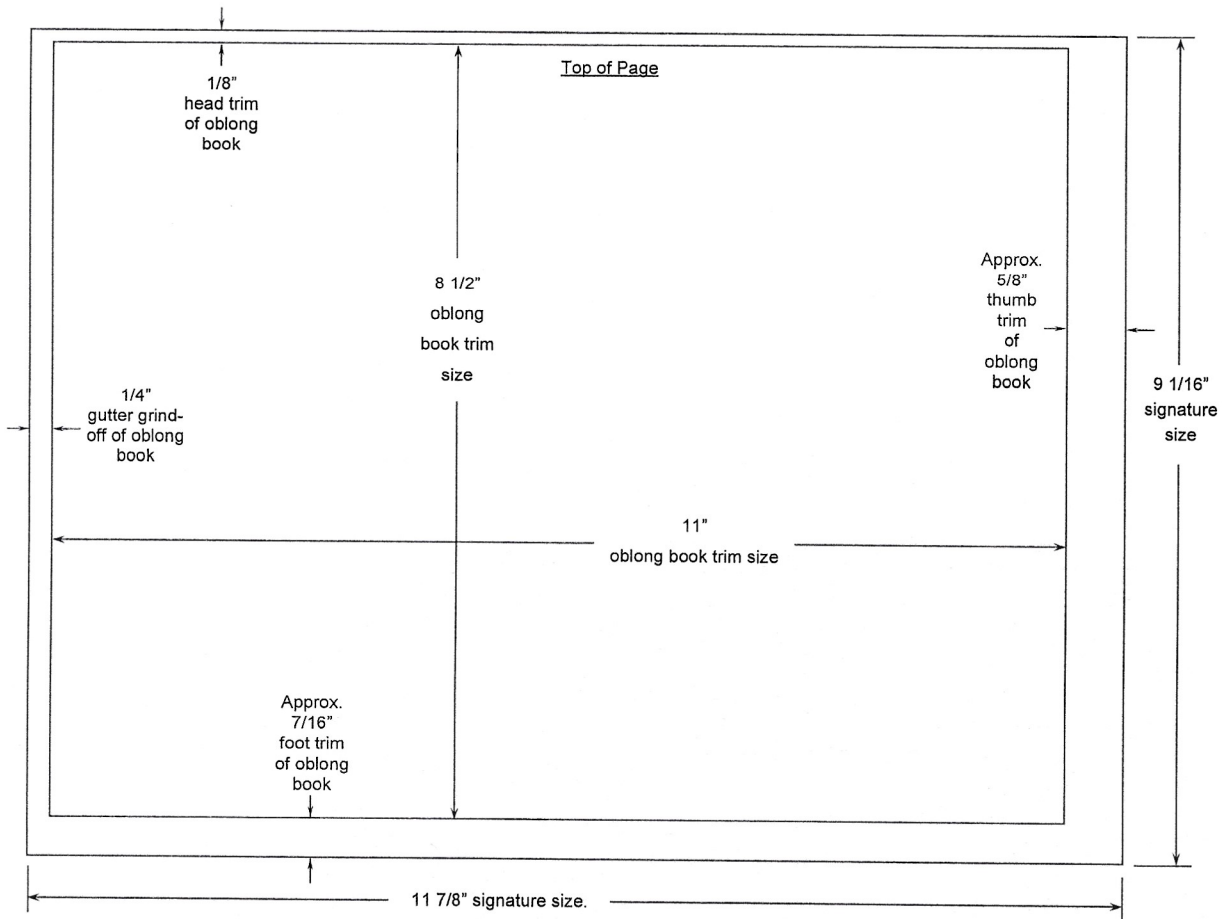
☒ Cartons Supplied by Vendor

SPECIAL CARTON INSTRUCTIONS

☐ Furnished cartons

Special Instructions

REPRINT REFERENCE: J22-03697 / PO 66739KG-OBLG / 7-22-2022



## Estimate



DATE: 6/6/2023  
TO: Diane Morris  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q70769

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Discovering Great Artists 2nd Edition***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 cover-wraparound for perfect binder on 12pt C1S
- 80 sheets on 70# matte text
- Text is furnished as folded signatures (10-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.60 per book
	2,000	\$0.51
	2,500	\$0.46
	3,000	\$0.42

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

6/28/2023

12:27:16 PM

# Bindery Work Order

Page: 1

JobNo: J23-54351 <del>Q23-59204</del> Status Group: <del>2328.4</del>	Box No: No Box Qty / Stack:
Sales Rep: MW Order Entry: RW Planner: LM	No of Boxes: No. Stacks:
CHICAGO REVIEW PRESS 3062	Books / Box: Exact Maj. Sheets:
DISCOVERING GREAT ARTISTS, 2ND EDITION	Max Box Wt: N/A Min. Sheets:
ISBN: PO: 062123/381622	Label Box: 1 End & 1 Side Top Sheets:
<del>Reprint: J22-03697 Due Date: 7/13/2023</del>	Pallet Size: 48" x 40", 4-Way - P-1
Trim Size : 11 x 8 1/2 Spine : 0.36	Max PalletHt: N/A
Trim Size (mm): Non-Standard Spine (mm): 9.1	Recipe: 0 Recipe Name: None
Number Books: 3000	No Layers: 0 Toggle: 0
No64s: No32s: No18s:	Pattern: 0 Boxer Per Layer: 0
No16s: 10 No12s: No8s: 0	Boxes Per Skid: 0
No6s:	Comments:
Max Run: 3000 Min Run: 2850	

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3000	Common Carrier	3000	2850	NO OVERS; MONICA-PUT 2 CUSTOMER PROVIDED PALLET TAGS ON EACH SKID



TITLE: DISCOVERING GREAT ARTISTS, 2ND EDITION

AUTHOR: KOHL

ON SALE: 8/4/2020

PUBLISHER: CHICAGO REVIEW PRESS

PRINTED IN USA

PPON: 062123/381622



(251) 062123/381622

BARCODE

EAN

PRINTING #: 08



(10) 08

CTN QTY:



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-64160-241-9



(01) 19781641602416

COVER PRICE: \$19.99USD



(90120) 1999 USD

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Book	1	AMY JOHNSON 2925 SE 25TH AVE  PORTLAND	Amy Johnson  OR	UPS Ground  97202	

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<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Book	1	CHICAGO REVIEW PRESS 814 N. FRANKLIN ST.	Cynthia Sherry	UPS Ground	
		CHICAGO	IL	60610	
	Phone:	312-337-0747	Ext: 219		

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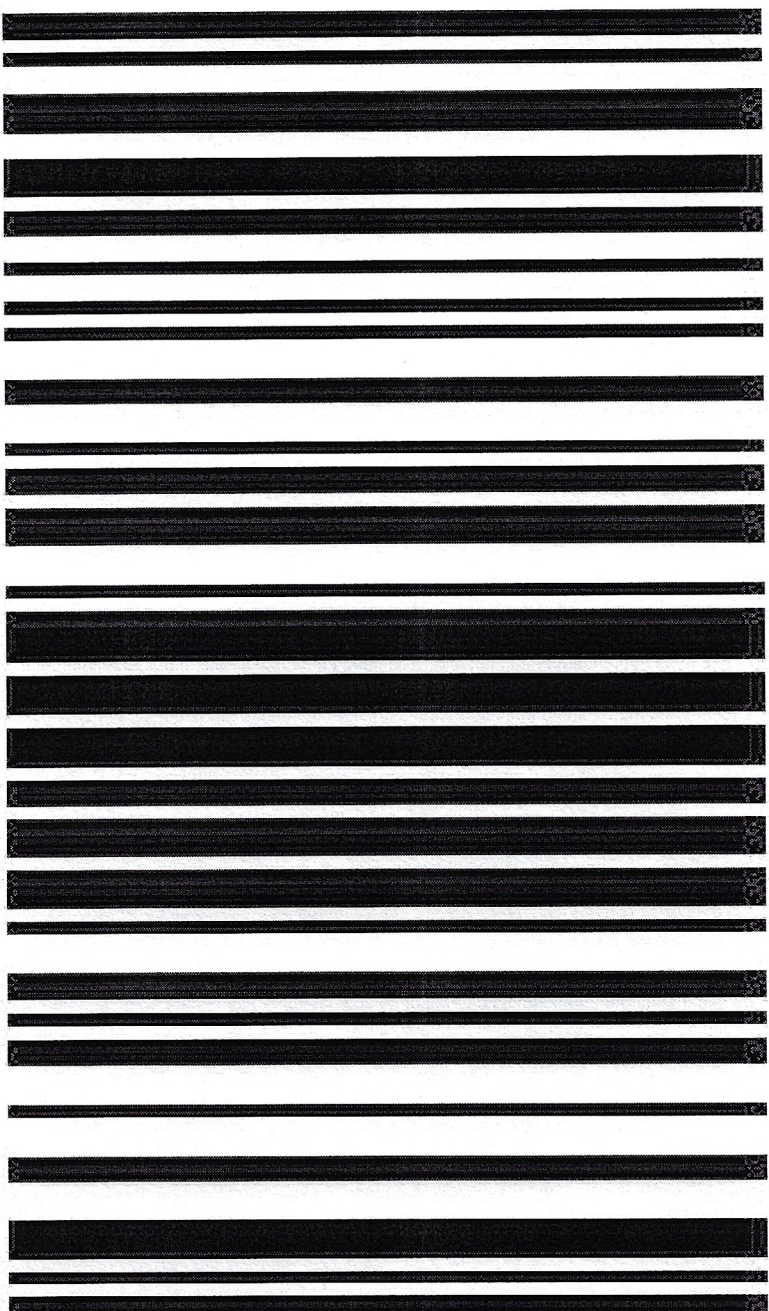
<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	IPG DISTRIBUTION CENTER  600 N. PULASKI ROAD	Receiving	Common Carrier	NO OVERS; PLEASE PUT 2 CUSTOMER PROVIDED PALLET TAGS ON EACH SKID
		CHICAGO	IL	60624	
	Phone:	773-722-5527	Ext:	Fax: 773-722-5539	
				Dock Hours:	

PLEASE CONTACT CINDY SCALF FOR ROUTING INSTRUCTIONS.

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Publisher: Chicago Review Press



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IPG Publisher ASN