

Job #
41428

Date: 6/13/2023

PURCHASE ORDER

71733LM-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: TEACHER'S GUIDE TO MATH WORKSHOP	0.31
(5% Maximum Over Run)	For: Heinemann - Follow enclosed specs	
(5% Maximum Under Run)	- 5,000 Copies @ \$ 0.31 / Each (See attached). - Use New 48" x 40", 2-Way - P-4 pallet(s) Send 2 sample books to Versa Press, Inc. Ship signatures: 07/14/2023 The Bindery to Ship: 07/31/2023	
Job No: J23-53503		Total Price: \$1,550.00

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE 06/13/23 DATE NEEDED 07/31/23

VENDOR
The Bindery

ATTENTION
Eric Feuerstein

QUOTE NUMBER
Q69917R1

VERSA PRESS CONTACT
Larry Miller

TITLE
TEACHER'S GUIDE TO MATH WORKSHOP

PUBLISHER
HEINEMANN

RUN QUANTITY 5,000 TOTAL PAGES 136 TEXT TRIM SIZE 10 X 8 OBLONG ☒ **YES**

NUMBER OF SIGNATURES
☐ 32's ☐ 24's ☐ 18's ☒ **8** 16's ☐ 12's ☒ **1** 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 16, 1 - 8, 7 - 16's

TEXT STOCK
60 # White Offset

PPI
444

COVER STOCK
10 Pt. C1S, Gloss Laminated Cover

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ **X** Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER WRAP _____ FINISH _____

SPINE OF 3 PIECE CASE _____ FINISH _____

☐ Printed cover ☐ Dust Jacket

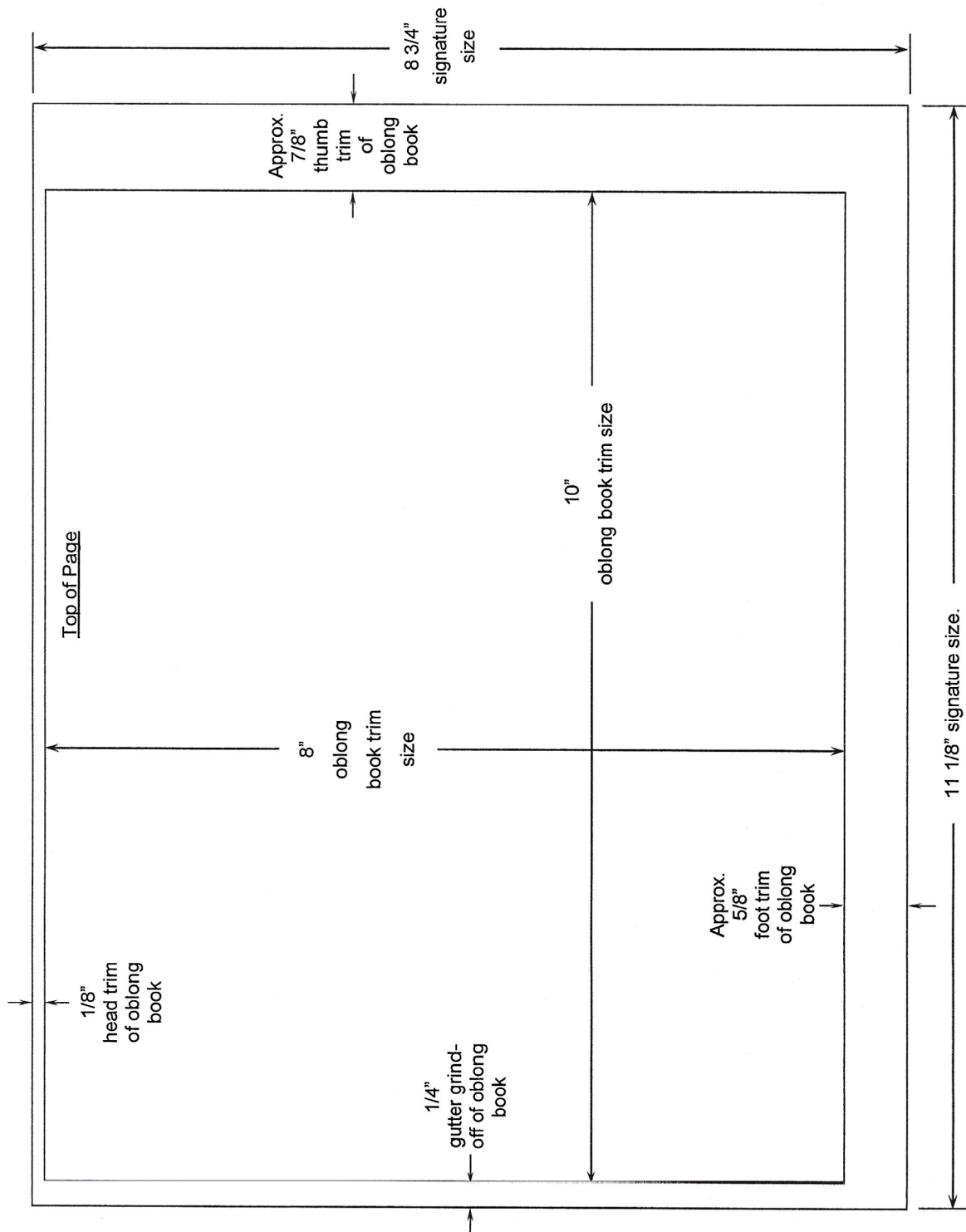
CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

BINDING TYPE
☒ **X** Perfect ☐ Otabind ☒ **X** PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ **X** Cartons Supplied by Vendor ☐ Furnished cartons ☒ **X** 45 LBS. Maximum

Special Instructions
OBLONG BOOK - BINDS ALONG SHORT DIMENSION.



Estimate



DATE: 4/5/2023
TO: Carri Kober
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q69917R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Teachers Guide to Math Workshop*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
68 sheets on 60# offset

- Text is furnished as folded signatures (8-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 5,000 books \$0.31 per book
6,000 \$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Finish With Us!

Standard Shipping Instructions

HEINEMANN

Contact Instructions:

Fax Instructions:

Truck Type: 500 lbs. or less ship UPS acct. 695Y64.

Delivery Instructions: Samples and Drop Shipments must be 100% Inspected

Special Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books For Approval	1	JAMIE SPAULDING 378 BLACK POINT ROAD SCARBOROUGH, ME 04074		Next Day Air	MUST SHIP ASAP! WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jaime.spaulding@heinemann.com; tfrank@versapress.com; ckober@versapress.com
Phone: 978-390-3747		Ext:		Fax:	
Carrier Name: UPS		Carrier Acct No: 695Y64		Dock Hours:	
Payment Type: 3rd Party Bill					
Location Instr: T-28 / JOB# J23-53503 MUST BE ON ALL PAPERWORK..					

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books For Approval	1	VICKI KASABIAN 37 BETTY WELCH ROAD YORK, ME 03909		Next Day Air	MUST SHIP ASAP! WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jaime.spaulding@heinemann.com; Vicki.Kasabian@heinema.com; tfrank@versapress.com; ckober@versapress.com

Phone: 207-337-8263

Ext:

Fax:

Carrier Name: UPS

Carrier Acct No: 695Y64

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: T-28 / JOB# J23-53503 MUST BE ON ALL PAPERWORK.

Bill To Information

Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	62	HEINEMANN ATTN: VICKI KASABIAN 145 MAPLEWOOD AVE. SUITE 300 PORTSMOUTH, NH 03801		Not Selected	DO NOT SHIP UNTIL RELEASED BY TOM FRANK OR CARRI KOBER. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING ADDRESSES: jaime.spaulding@heinemann.com; Vicki.Kasabian@heinema.com; tfrank@versapress.com; ckober@versapress.com

Phone:

Ext:

Carrier Name: UPS

Carrier Acct No: 695Y64

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr: T-28 / JOB# J23-53503 MUST BE ON ALL PAPERWORK.

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Harcourt Distribution Center (004) HEINEMANN ATTN: JAMIE SPAULDING 465 SOUTH LINCOLN DRIV TROY, MO 63379 Phone: 636-528-1047 Ext: Fax: 636-528-1033		Common Carrier	DO NOT SHIP UNTIL RELEASED BY TOM FRANK OR CARRI KOBER. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: pat.voepel@hnhco.com; shannon.hartle@hnhco.com; joseph.hinckley@heinemann.com; Graciela.Billington@hnhco.com;; ;jaime.spaulding@heinemann.com; tfrank@versapress.com; ckober@versapress.com

Carrier Name: NOT SELECTED

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information
HOUGHTON MIFFLIN HARCOURT C/O CHRTL 14800 CHARLSON RD., SUITE 2100 EDEN PRAIRIE, MN 55347	

TITLE: A TEACHER'S GUIDE TO MATH WORKSHOP
AUTHOR: NICK NEWTON/ALISON MELLO/JANET NUZZLE
PUBLISHER: HEINEMANN PRINTED IN USA

PPON: 4500872839



(251) 4500872839

BARCODE

EAN

PRINTING #:01



(10) 01

CTN QTY:



CTN WGT:



Lbs.

ISBN 10: 0-325-16074-0

ISBN 13: 978-0-325-16074-0



(01) 19780325160747

Bindery Work Order

JobNo: J23-53503	Q23-55372	Status Group: 2327.3	Box No:	Qty / Stack:
Sales Rep: TF	Order Entry: TS2	Planner: LM	No of Boxes:	No. Stacks:
HEINEMANN	697		Books / Box:	Maj. Sheets:
A TEACHER'S GUIDE TO MATH WORKSHOP			Max Box Wt: 45 lbs	Min. Sheets:
ISBN: 0-325-16074-0	PO: 4500872839		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 7/5/2023		Pallet Size: New 48" x 40", 2-Way - P-4	
Trim Size: 10 x 8	Spine: 0.35		Max PalletHt: 48"	
Trim Size (mm): Non-Standard	Spine (mm): 8.9		Recipe: 0	Recipe Name: None
Number Books: 5000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 8	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 5250	Min Run: 4750			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books - For Approval	1	Next Day Air	0	0	SHIP THIS BOOK ASAP! WHEN BOOK SHIPPOS YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jaime.spaulding@heinemann.com; Vicki.Kasabian@heinema.com; tfrank@versapress.com; ckober@versapress.com
	Sample Books - For Approval	1	Next Day Air	0	0	SHIP THIS BOOK ASAP! WHEN BOOK SHIPPOS YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jaime.spaulding@heinemann.com; tfrank@versapress.com; ckober@versapress.com
	Sample Books -	62	Ground	0	0	DO NOT SHIP UNTIL RELEASED BY TOM FRANK OR CARRI KOBER. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: jaime.spaulding@heinemann.com; Vicki.Kasabian@heinema.com; tfrank@versapress.com; ckober@versapress.com

Bindery Work Order

Page: 2

	Bound Books - Bal	4936	Common Carrier	5186	4686 DO NOT SHIP UNTIL RELEASED BY TOM FRANK OR CARRI KOBER. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: shannon.hartle@hnhco.com;pat.voepel@hnhco.com; joseph.hinckley@heinemann.com; Graciela.Billington@hnhco.com;jaime.spaulding@heinemann.com;tfrank@versapress.com; ckober@versapress.com