

RECEIVED :

VERSA PRESS, INC.

DATE

06/13/23

DATE NEEDED

07/13/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q70682

VERSA PRESS CONTACT

LARRY MILLER

TITLE

RECESS AT 20 BELOW REVISED EDITION

PUBLISHER

TURNER PUBLISHING COMPANY

RUN QUANTITY

4,000

TOTAL PAGES

40

TEXT TRIM SIZE

8**X**

OBLONG

NO**10**

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 2 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

2 - 8's, 1 - 24

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

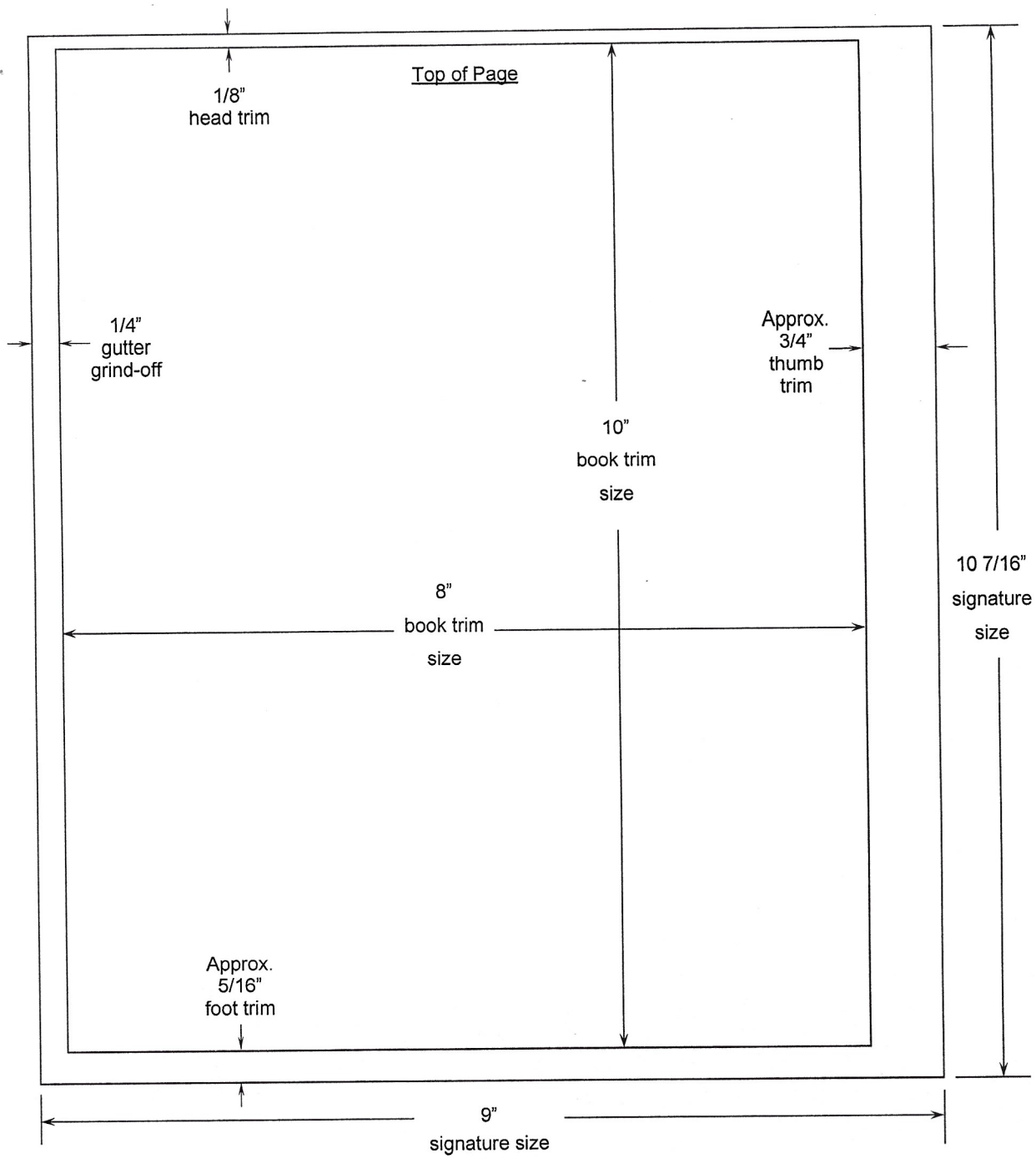
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **50 LBS. Maximum**

Special Instructions



Estimate



DATE: 5/24/2023
TO: Michael Packard
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70682

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Recess At 20 Below*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
20 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 2-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

3,000 books	\$0.24 per book
3,500	\$0.22
4,000	\$0.21
4,500	\$0.20

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Standard Shipping Instructions

3550

TURNER PUBLISHING COMPANY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-TURNER PUBLISHING CO. C/O INGRAM PUBLISHERS SERVICES 210 AMERICAN DRIVE JACKSON	TN	Common Carrier	
		Phone: 731-988-3129	Ext: 51305	Fax:	

Carrier Name: I

CarrierAcctNo:

Dock Hours:

Payment Type:

Location Instr:

3rd Party Bill to -
Contact Cindy Sealf at Versa Press for carrier

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	Office-TURNER PUBLISHING COMPANY 4507 CHARLOTTE AVE SUITE 100 NASHVILLE	Jena Henderson	Ground	
		Phone: 615-255-2665	Ext:	37209	Fax:
		Carrier Name: UPS	CarrierAcctNo:		Dock Hours:
		Payment Type: PrePaid	eMail:		
Location Instr:					

Bill To Information	Forward Information

6/14/2023

9:18:58 AM

Bindery Work Order

Page: 1

JobNo: J23-53814		Q23-58666		Status Group: 2324.5		Box No: No Box		Qty / Stack:	
Sales Rep: JM		Order Entry: TS2		Planner: LM		No of Boxes:		No. Stacks:	
TURNER PUBLISHING COMPANY		3550		Books / Box:		Approx Maj Sheets:			
RECESS AT 20 BELOW REVISED EDITION						Max Box Wt: 50 lbs		Min. Sheets:	
ISBN:		PO:		Label Box: 1 End & 1 Side		Top Sheets:			
Reprint:		Due Date: 6/16/2023		Pallet Size: 48" x 40", 4-Way - P-1		Max Pallet Ht: 50"			
Trim Size: 8 x 10		Spine: 0.14		Recipe: 0		Recipe Name: None			
Trim Size (mm): 203.2 X 254.0		Spine (mm): 3.6		No Layers: 0		Toggle: 0			
Number Books: 4000				Pattern: 0		Boxes Per Layer: 0			
No64s:		No32s:		No18s:					
No16s:		No12s:		No8s: 2					
No6s:									
Max Run: 4200		Min Run: 3800		Comments:					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions