Date: 7/11/2023

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Kelli Gatton

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

| QUANTITY | DESCRIPTION | UNIT PRICE |
|-----------------|---|------------|
| 1500 | Title: A KID'S GUIDE TO NATIVE AMERICAN HISTORY | 0.73 |
| NO OVERS | For: Chicago Review Press | |
| (5% Maximum | - Follow enclosed specs | |
| Under Run) | - 1500 Copies @ \$ 0.73 / Each | |
| | - Ship per attached shipping instructions. | |
| | Use 48" x 40", 4-Way - P-1 pallets | |
| | Carton label(s) enclosed with materials. | |
| | Send 2 sample books to Versa Press, Inc. | |
| | Material ships: 08/07/2023 | |
| | The Bindery to Ship: 08/18/2023 | |
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| | | |
| Job No: | J23-54327 Total Price: | \$1,095.00 |
| | | |

RECEIVED:

| | Rev. 06/27/19 | | | |
|--|--|--|--|--|
| VERSA PRESS, INC. | | | | |
| DATE DATE NEEDED | | | | |
| 07/11/23 08/18/23 | | | | |
| VENDOR THE BINDERY | QUOTE NUMBER Q70771 | | | |
| ATTENTION ERIC FEUERSTEIN | PERSON TO CONTACT KELLI GATTON | | | |
| TITLE | | | | |
| A KIDS GUIDE TO NATIVE AMERICAN HISTORY | | | | |
| PUBLISHER | | | | |
| CHICAGO REVIEW PRESS | | | | |
| | TRIM SIZE OBLONG X 11 X 8 1/2 | | | |
| NUMBER OF SIGNATURES 32's 24's 18's 15 16's 12's | 8's 6's 4's 2's | | | |
| HEAD TRIM GUTTER TRIM SEQUENCE OF | SIGNATURES | | | |
| 1/8 1/4 15-16'S | | | | |
| TEXT STOCK 50# White Offet | PPI 520 | | | |
| COVER STOCK | | | | |
| 12PT C1S with Gloss Lamination | | | | |
| MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor | | | | |
| CASE COVER CLOTH | FINISH | | | |
| | | | | |
| SPINE OF 3 PIECE CASE | FINISH | | | |
| Printed cover | Dust Jacket | | | |
| CASE STAMPING | | | | |
| Stamped sample case Foil Color(s) | | | | |
| Foil Stamp Die | | | | |
| Deboss Die | PDF file provided by Versa | | | |
| Smythe Sewn Side Sewn Adhesive Bound | PUR glue Shrink Wrap (Convenient Pkgs) | | | |
| Bindery Board (Caliper) Flat Back (With Board | | | | |
| | · · · <u></u> | | | |
| 80# Matching End Sheets Reinforced End Sheet | Shrink Wrap - Qty | | | |
| 80# Special End Sheets | | | | |
| Head & Foot Bands | | | | |
| BINDING TYPE | | | | |
| X Perfect Otabind | PUR glue | | | |
| Spiral Wire (Tin) Spiral Wire (Co | olor) | | | |
| Double Wire-O (Color) GBC (color) | | | | |
| Other | | | | |
| PACKING INSTRUCTIONS SPECIAL CARTON INSTUCTIONS | | | | |
| X Cartons Supplied by Vendor Furnished cartons | | | | |
| Special Instructions | | | | |
| | | | | |
| | | | | |
| | | | | |

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/6/2023

TO:

Diane Morris Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q70771

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

A Kids Guide to Native American History

cut covers

· gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

· bulk pack in cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

120 sheets on 50# offset

• Text is furnished as folded signatures (15-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books

\$0.92 per book

1,500

\$0.73

2,000

\$0.73

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740