JS Print Group, Inc.

500 E 10th St Duluth, MN 55805 218-464-5576 billing@jsprintgroup.com



Purchase Order

VENDOR

The Bindery - North Branch 39929 Grand Ave North Branch, MN 55056 SHIP TO

JS Print Group, Inc. 500 E 10th St Duluth, MN 55805 US **P.O. NO.** 2395 **DATE** 07/10/2023

JOB NUMBER

16007

ACTIVITY QTY RATE AMOUNT

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Printing-Offsite 271 3.14 850.94

Reference Q70935 from Mike Cress at the Bindery Dated 06-21-2023

THIS IS A NEW PO TO COMPLETE BINDING THAT WAS SHORT ON ORIGINAL PO-2194. Mike Cress is treating this as a "new" job once he gets it, thus the new PO.

New signatures sent from Corporate Graphics to The Bindery on 7-6-23.

Project:

Garden World Spring 2024 Catalog:

- -- cut covers
- -- gather signatures
- -- 4-side trim to 8-1/2" x 11" (11" spine)
- -- punch holes for binding
- -- bind with a NEON YELLOW plastic spiral binding on the 11" edge
 - -- Skid pack for shipment to JS Print Group

Quantity:

4,000 books all one version.

4,000 qty for customer; 5 samples to JS Print Group In order to ensure making quantity, please provide 3% extra materials

JS Print Group to Furnish:

2 covers-2pp on 100# gloss cover

121 sheets on 60# gloss book/text

- **NOTE 5-1-23: FINISHED CATALOG WILL BE 242 pages plus covers. (121 sheets)
- -- Text is furnished as folded signatures (15-16pp)
- THE TWO EXTRA PAGES TO BE SUPPLIED CUT TO MATCH THE 16 PAGE SIGNATURE WITH THE EXACT SAME TRIM
- -- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Corporate Graphics will set up interiors with 0.25" Head/Foot/Face and 0.125" grind
 - -- Folded sigs must have closed spine (no z-folds)
- -- Heavy paper (>5pt) must have grain parallel to the spine
- -- Covers furnished on press sheets for us to trim to the same size as the signatures
- -- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)
- -- NO SLIPSHEETS NEEDED

Shipping: FOB one of our docks. The Bindery can provide transportation if requested. Shipping charges would apply.

IF AVAILABLE - PLEASE INCLUDE 5 SAMPLES FOR JS PRINT GROUP.

THIS QTY OF 5 SAMPLES IN ORDER NUMBER TOO!

Price:

271 books \$3.14 per book

-- Prices do not include cartons.

ACTIVITY	QTY	RATE	AMOUNT
Shipping-Offsite Carton Pack catalogs and then put cartons on skid *Carton qty guesstimated 7-10-23	14	2.11	29.54
Shipping-Offsite BLIND SHIP TO: Garden World Attn: Jill Fite email: jill@gardenworldinc.com Phone: (651) 646-0881 9725 Hemingway Ave S Cottage Grove, MN 55016	1	0.00	0.00
Unless otherwise noted in Purchase Order:	TOTAL		\$880.48
1) All shipments are to be BLIND, i.e. no identifying marks from shipper, bills of lading, packing lists, or other source of origin data.			
 Contact JS Print Group when order is complete. Kindly advise of weight/quantity/dimensions and JS Print Group will arrange shipment. 			
Approved By			
Date			