

41372

Date: 5/31/2023

**PURCHASE ORDER**

71552TG

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

| QUANTITY          | DESCRIPTION                                | UNIT PRICE |
|-------------------|--------------------------------------------|------------|
| 1000              | Title: GROVER / ONIGAMIISING               | 1.90       |
| 5% overrun        | For: University Of Minnesota               |            |
| 5% underrun       | 1000 Copies @ \$ 1.90 / EA                 |            |
|                   | - Ship per attached shipping instructions. |            |
|                   | - use 48" x 40", 4-Way - P-1 pallets       |            |
|                   | Ship Class 65                              |            |
|                   | Carton label(s) enclosed                   |            |
|                   | Send 2 sample books to Versa Press, Inc.   |            |
|                   | Ship signatures: 7/07/2023                 |            |
|                   | Delivery date: 7/21/2023                   |            |
| Job No: J23-53470 | Total Price: \$1,900.00                    |            |

ORDERED BY: **Tamara Gilbert**

RECEIVED :

## Estimate



DATE: 5/17/2023  
TO: Trish Burton  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q70594

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Oniganiising*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5" x 8" (8" bind edge)
- Score and Fold Covers for 3.5" Flaps
- bulk pack in cartons

Quantity: 1,000 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
106 sheets on 50# offset

- Text is furnished as folded signatures (6-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$1.90 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

# THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE

5/31/23

DATE NEEDED

7/21/2023

CUSTOMER NAME

VERSA PRESS for UNIVERSITY OF MINNESOTA

PURCHASE ORDER NUMBER

71552TG

PERSON TO CONTACT

TAMARA GILBERT

TITLE OF JOB

Onigamiising

QUANTITY

1000

NUMBER OF PAGES

216

NUMBER OF SIGNATURES

6 - 32's, 1 - 16, 1 - 8

SEQUENCE OF SIGNATURES

1 - 32, 1 - 8, 1 - 32, 1 - 16 & 4 - 32's

TRIM SIZE

5" X 8"

TRIMS

1/8" Head, 1/16" Gutter

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

3 1/2" French flaps on covers, trim signature flush with the covers

BODY STOCK

55# natural offset 360 PPI

COVER STOCK

10 PT C1S

DRILLING HOLE SIZE

SPACING

FOLDING

BY VERSA

☐ BY THE BINDERY

☐ BY OTHERS

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

## Standard Shipping Instructions

154

# UNIVERSITY OF MINNESOTA

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

|                 | PO#   | ISBN  | Title | Ship Instr | Loc Instr | Versa | Email |                        |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|------------------------|
| Packing List:   | True  | True  | True  | False      | True      | False | True  |                        |
| Bill Of Lading: | True  | False | False | False      | True      | False | True  |                        |
| Skid Topper:    | False | False | True  | False      | False     | False | False | PrePay Required: False |

| Product               | Qty | Branch Name                                                                                   | Contact Name | Ship Method  | Ship Instructions |
|-----------------------|-----|-----------------------------------------------------------------------------------------------|--------------|--------------|-------------------|
| Sample Books          | 1   | Office-UNIVERSITY OF<br>MINNESOTA PRESS<br>111 THIRD AVENUE SOUTH<br>SUITE 290<br>MINNEAPOLIS |              | Next Day Air |                   |
|                       |     | Phone: 612-627-1982                                                                           | Ext:         | 55401-2520   | Fax:612-627-1980  |
| Carrier Name: FedEx   |     | CarrierAcctNo:                                                                                |              | Dock Hours:  |                   |
| Payment Type: PrePaid |     | eMail:                                                                                        |              |              |                   |
| Location Instr:       |     |                                                                                               |              |              |                   |

| Bill To Information | Forward Information |
|---------------------|---------------------|
|                     |                     |



| Product       | Qty | Branch Name                                                                                                         | Contact Name | Ship Method                | Ship Instructions |
|---------------|-----|---------------------------------------------------------------------------------------------------------------------|--------------|----------------------------|-------------------|
| Balance Books |     | Shipping-CHICAGO<br>DISTRIBUTION CENTER<br>C/O UNIVERSITY OF<br>MINNESOTA PRESS<br>11030 LANGLEY AVE<br><br>CHICAGO | IL           | Common Carrier             |                   |
|               |     | Phone: 773-834-3499                                                                                                 | Ext:         | 60628                      | Fax:              |
| Carrier Name: |     | Carrier Acct No:                                                                                                    |              | Dock Hours: 8 AM - 4:30 PM |                   |

Payment Type: 3rd Party Bill to -  
 Location Instr: Contact Cindy Scott at Versa Press for Carrier

| Bill To Information                                                                                             | Forward Information |
|-----------------------------------------------------------------------------------------------------------------|---------------------|
| <b>Versa Press, Inc.</b><br><b>1465 Spring Bay Rd.</b><br><b>East Peoria, IL 61611</b><br><b>(309) 822-8272</b> |                     |

| Product               | Qty | Branch Name                                                                                           | Contact Name             | Ship Method                    | Ship Instructions |
|-----------------------|-----|-------------------------------------------------------------------------------------------------------|--------------------------|--------------------------------|-------------------|
| Text Proof            | 1   | Office-UNIVERSITY OF<br>MINNESOTA PRESS<br>111 THIRD AVENUE SOUTH<br><br>SUITE 290<br><br>MINNEAPOLIS | RACHEL MOELLER<br><br>MN | Next Day Air<br><br>55401-2520 |                   |
|                       |     | Phone: 612-627-1982                                                                                   | Ext:                     | Fax: 612-627-1980              |                   |
| Carrier Name: FedEx   |     | Carrier Acct No:                                                                                      |                          | Dock Hours:                    |                   |
| Payment Type: PrePaid |     | eMail:                                                                                                |                          |                                |                   |
| Location Instr:       |     |                                                                                                       |                          |                                |                   |

| Bill To Information      | Forward Information      |
|--------------------------|--------------------------|
| Unassigned<br>Unassigned | Unassigned<br>Unassigned |

6/1/2023

11:18:00 AM

**Bindery Work Order**

Page: 1

|                                                       |  |                                                |  |
|-------------------------------------------------------|--|------------------------------------------------|--|
| JobNo: J23-53470    Q23-58258    Status Group: 2326.2 |  | Box No: No Box    Qty / Stack:                 |  |
| Sales Rep: PJ    Order Entry: ST1    Planner: TG      |  | <del>No of Boxes:</del> <del>No. Stacks:</del> |  |
| UNIVERSITY OF MINNESOTA                               |  | 154 Books / Box:    Approx Maj. Sheets:        |  |
| GROVER / ONIGAMISING                                  |  | Max Box Wt: 40 lbs    Min. Sheets:             |  |
| ISBN:    PO: 108851-P                                 |  | Label Box: 1 End & 1 Side    Top Sheets:       |  |
| Reprint: J21-09583    Due Date: 6/27/2023             |  | Pallet Size: 48" x 40", 4-Way - P-1            |  |
| Trim Size: 5 x 8    Spine: 0.64                       |  | Max PalletHt: 48"                              |  |
| Trim Size (mm): 127.0 X 203.2    Spine (mm): 16.3     |  | Recipe: 0    Recipe Name: None                 |  |
| Number Books: 1000                                    |  | No Layers: 0    Toggle: 0                      |  |
| No64s:    No32s: 6    No18s:                          |  | Pattern: 0    Boxer Per Layer: 0               |  |
| No16s: 1    No12s:    No8s: 1                         |  | Boxes Per Skid: 0                              |  |
| No6s:                                                 |  | Comments:                                      |  |
| Max Run: 1050    Min Run: 950                         |  |                                                |  |

  

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|-----|-------------|---------|---------|--------------|
|        |                     |     |             |         |         |              |
|        |                     |     |             |         |         |              |

**TITLE: GROVER / ONIGAMIISING**

**AUTHOR: GROVER**

**PUBLISHER: UNIVERSITY OF MINNESOTA**

**PRINTED IN USA**

**BIND TYPE**

**PAPER**

**ISBN 13: 978-1-5179-0344-2**



(01)19781517903449

**CTN QTY:**



(30)