41419

Date: 6/12/2023

PURCHASE ORDER

71715TG

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272

FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	(massis)	UNIT PRICE
2000	Title: 2324 - RECONCILIATION CHILD'S BOOK		0.54
(5% Maximum	For: Saint Mary's Press		
Over Run)	- Follow enclosed specs		
(5%	- 2000 Copies @ \$ 0.54 / Each (per quote Q69634R1)		
Maximum Under Run)	- Use 48" x 40", 4-Way - P-1 pallets		a a
	Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 06/28/2023		
	The Bindery to Ship: 07/21/2023		
			.aa.
		£	
Job No:	J23-53704	Total Price:	\$1,080.00

ORDERED BY: Tamara Gilbert

RECEIVED:

VERSA PRESS, INC.	Rev. 10/29/1
DATE DATE NEEDED	
06/12/23 07/21/23	
VENDOR	
The Bindery	QUOTE NUMBER Q69634R1
ATTENTION	VERSA PRESS CONTACT
Eric Feuerstein	Tamara Gilbert
TITLE	
2324- RECONCILIATION STUDENT TEXT	
PUBLISHER SAINT MARY'S PRESS	
	RIM SIZE OBLONG Yes
	7/8 X8 3/8
32's	i's 6's 4's 2's
LIEAD TOWN	45 25
GUTTER TRIM SEQUENCE OF SIGN 1/8" 7 - 16's	GNATURES
TEXT STOCK	
0 # COATED MATTE	PPI
COVER STOCK	
.0 Pt. C1S , GRITTY MATTE Laminated Cover	
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signal	
	tures Flat sheets to fold at vendor
CASE COVER WRAP	FINISH
SPINE OF 3 PIECE CASE	FINISH
District	
	t Jacket
CASE STAMPING	
Stamped sample case Foil Color(s)	
Foil Stamp Die	
Deboss Die	PDF file provided by Versa
Smythe Sewn Side Sewn Adhesive Bound PUR	
Bindery Board (Caliper) Flat Back (With Board Spir	1 (• • • • • • • • • • • • • • • • • •
	(·····································
80# Matching End Sheets Reinforced End Sheet 80# Special End Sheets	Shrink Wrap - Qty
Head & Foot Bands	
BINDING TYPE	
X Perfect Otabind	PUR glue
Spiral Wire (Tin) Spiral Wire (Color)	
Double Wire-O (Color)	GBC (color)
Other	
ACKING INSTRUCTIONS	
Contain Summitted Land	CIAL CARTON INSTUCTIONS ST USE DOUBLE WALL CTNS
Special Instructions	
JST PACK 46/CTN	
OTE - PART OF A SERIES. MATCH COVER & TITLE P.	AGE.

9. 2° 5 pt

Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

5/24/2023

TO:

Trish Burton

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q69634R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Reconsiliation

- · cut covers
- · gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in Double wall cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

56 sheets on 70# matte text

- Text is furnished as folded signatures (7-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- · Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

2,200 books

\$0.52 per book

2,000

\$0.54

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

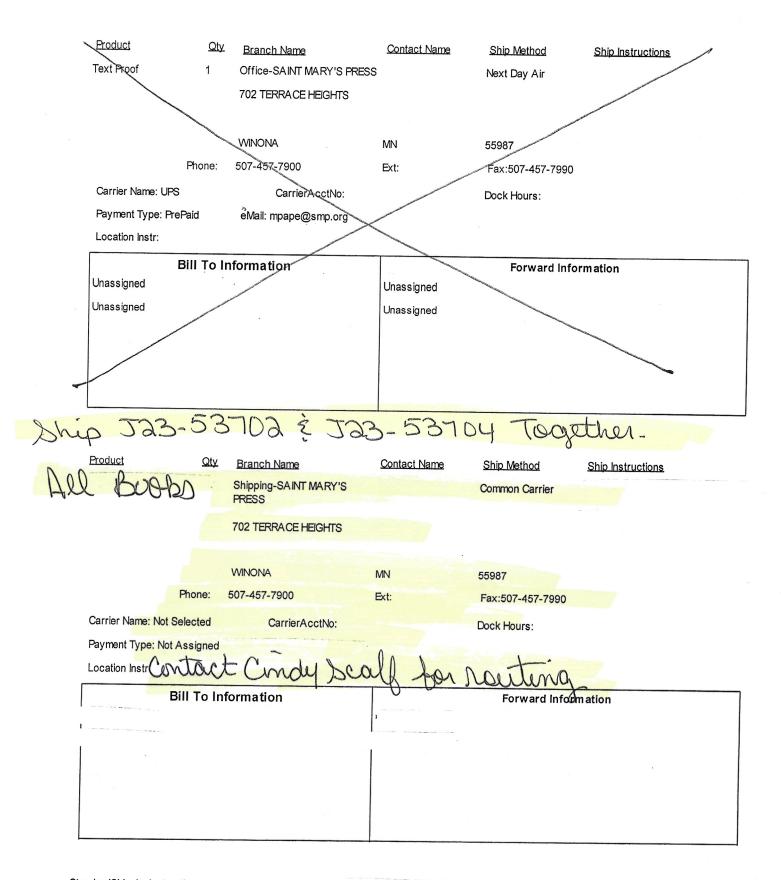
Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740

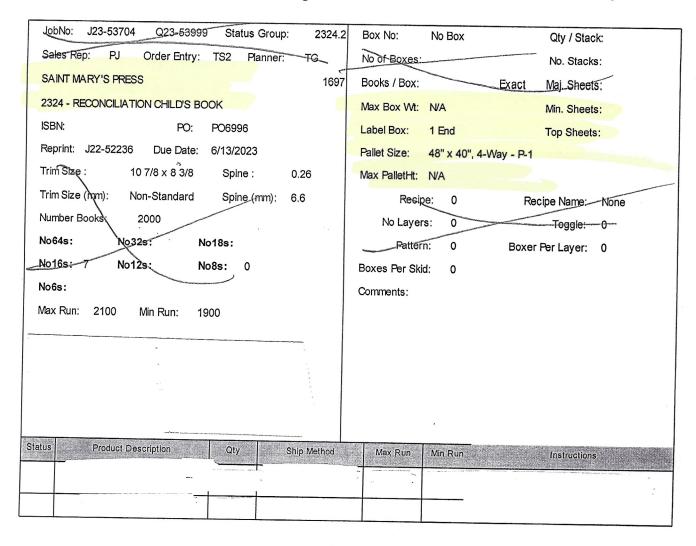


6/13/2023

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Bindery Work Order

Page: 1



TITLE: 2324 - RECONCILIATION CHILD'S BOOK

PUBLISHER: SAINT MARY'S PRESS

PPON: PO6996

ITEM NO: 2324

(251) PO6996

CTN QTY: 46

CTN WGT: Lbs.

ISBN 13: 978-1-59982-069-9

(01)19781599820696