

Date: **6/12/2023**

PURCHASE ORDER

71718TG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2100 (5% Maximum Over Run) (5% Maximum Under Run)	Title: 2320 - EUCHARIST CHILD'S BOOK For: Saint Mary's Press - Follow enclosed specs - 2100 Copies @ \$ 0.52 / Each (per quote Q69633R1) - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 06/28/2023 The Bindery to Ship: 07/21/2023	0.52
<div> <div>Job No: J23-53702</div> <div>Total Price: \$1,092.00</div> </div>		

ORDERED BY: **Tamara Gilbert**

RECEIVED :

VERSA PRESS, INC.

Rev. 10/29/19

DATE

DATE NEEDED

06/12/23

07/21/23

VENDOR

The Bindery

ATTENTION

Eric Feuerstein

QUOTE NUMBER

Q69633R1

VERSA PRESS CONTACT

Tamara Gilbert

TITLE

2320- EUCHARIST CHILD'S BOOK

PUBLISHER

SAINT MARY'S PRESS

RUN QUANTITY

2,100

TOTAL PAGES

128

TEXT TRIM SIZE

10 7/8

 OBLONG ☒ **Yes**
8 3/8
X

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ **8** 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8"

GUTTER TRIM

1/4"

SEQUENCE OF SIGNATURES

8 - 16's

TEXT STOCK

70 # COATED MATTE

PPI

512

COVER STOCK

10 Pt. C1S , GRITTY MATTE Laminated Cover

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ **X** Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER WRAP

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ **X** Perfect ☐ Otabind ☐ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

☒ **X** Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☐ **MUST USE DOUBLE WALL CTNS**

Special Instructions

MUST PACK 36/CTN

Estimate



DATE: 5/24/2023
TO: Trish Burton
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q69633R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Eucharist**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in Double wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
64 sheets on 70# matte text

- Text is furnished as folded signatures (8-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: 1,800 books \$0.56 per book
2,000 \$0.53
2,100 \$0.52

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-SAINT MARY'S PRESS 702 TERRACE HEIGHTS		Next Day Air	
		WINONA	MN	55987	
	Phone:	507-457-7900	Ext:	Fax:507-457-7990	
Carrier Name:	UPS	CarrierAcctNo:		Dock Hours:	
Payment Type:	PrePaid	eMail:	mpape@smp.org		
Location Instr:					

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Ship J23-53702 & J23-53704 Together.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-SAINT MARY'S PRESS 702 TERRACE HEIGHTS		Common Carrier	
		WINONA	MN	55987	
	Phone:	507-457-7900	Ext:	Fax:507-457-7990	
Carrier Name:	Not Selected	CarrierAcctNo:		Dock Hours:	
Payment Type:	Not Assigned				
Location Instr:	Contact Cindy Sealf for routing				

Bill To Information	Forward Information

6/13/2023

10:44:13 AM

Bindery Work Order

Page: 1

Job No: J23-53702 Q23-53997 Status Group: 2324.2		Box No: No Box	Qty / Stack:
Sales Rep: PJ Order Entry: TS2 Planner: TG		No of Boxes:	No. Stacks:
SAINT MARY'S PRESS 1697		Books / Box:	Exact Maj. Sheets:
2320 - EUCHARIST CHILD'S BOOK		Max Box Wt: N/A	Min. Sheets:
ISBN: PO: PO6996		Label Box: 1 End	Top Sheets:
Reprint: J22-52234 Due Date: 6/13/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 7/8 x 8 3/8 Spine: 0.29		Max Pallet Ht: N/A	
Trim Size (mm): Non-Standard Spine (mm): 7.4		Recipe: 0	Recipe Name: None
Number Books: 2100		No Layers: 0	Toggle: 0
No64s: No32s: No18s:		Pattern: 0	Boxer Per Layer: 0
No16s: 8 No12s: No8s: 0		Boxes Per Skid: 0	
No6s:		Comments:	
Max Run: 2205 Min Run: 1995			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: 2320 - EUCHARIST CHILD'S BOOK

PUBLISHER: SAINT MARY'S PRESS

PPON: P06996



(251) P06996

ITEM NO: 2320

CTN QTY: 36



(30) 36

CTN WGT: } Lbs.



(3401)

ISBN 13: 978-1-59982-065-1



(01)19781599820658