

Date: 6/12/2023

PURCHASE ORDER

71704LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500 (* 100 Copy Maximum Over Run *) NO UNDER RUN	Title: I WANT TO BE THE ONLY DOG For: Boys Town Press - Follow enclosed specs - 2,500 Copies @ \$ 0.32 / Each (See attached). - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 06/21/2023 The Bindery to Ship: 07/06/2023	0.32

Job No: **J23-53728**

Total Price:	\$800.00
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ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

06/12/23

DATE NEEDED

07/06/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q70574R1

VERSA PRESS CONTACT

LARRY MILLER

TITLE

I WANT TO BE THE ONLY DOG

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

3,000

TOTAL PAGES

32

TEXT TRIM SIZE

9OBLONG ☒ NO

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 24

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒ Folded Ungathered Signatures☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect☐ Otabind☒ PUR glue☐ Spiral Wire (Tin)☐ Spiral Wire (Color)☐ Double Wire-O (Color)☐ GBC (color)☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS

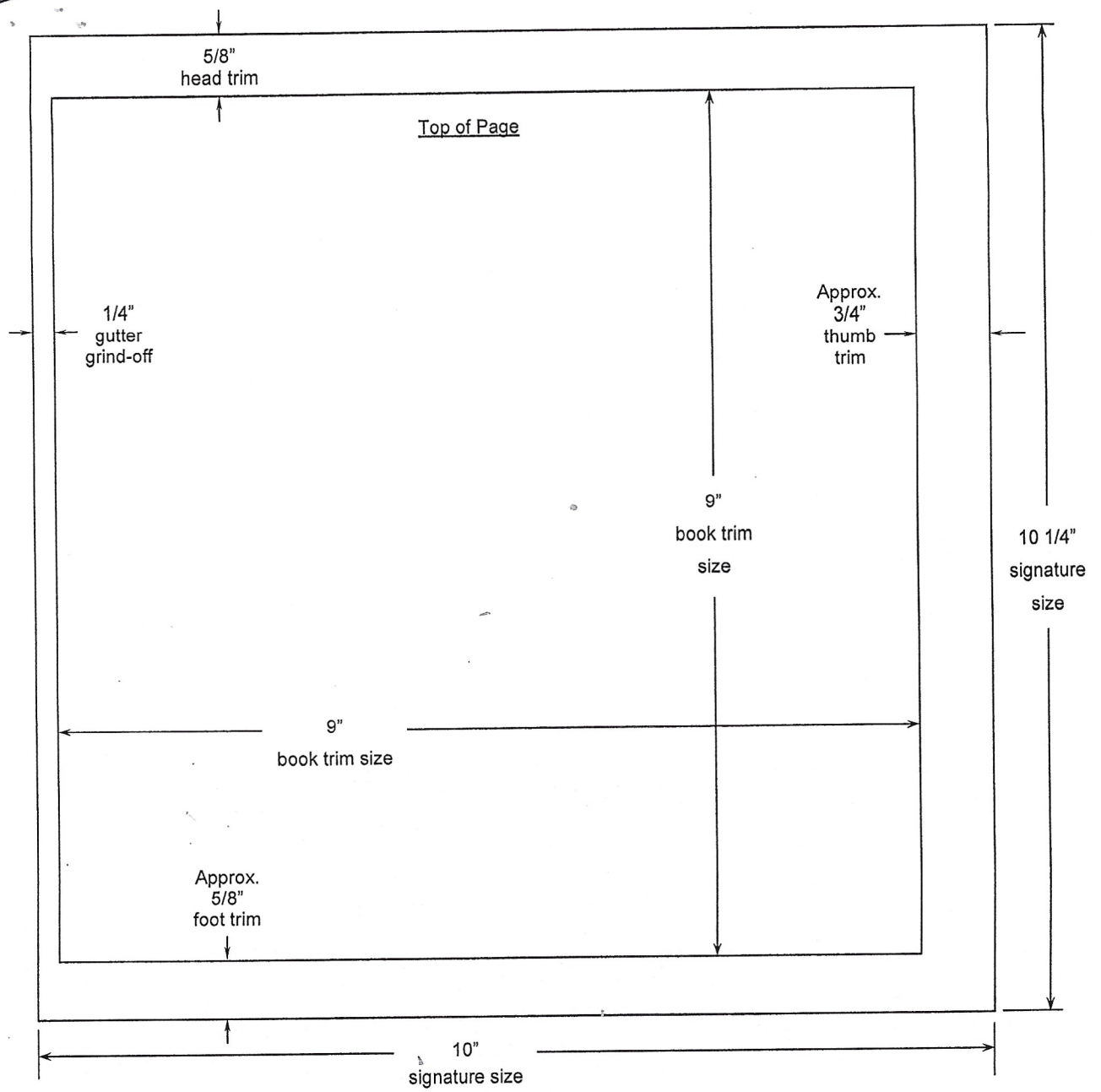
☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **DOUBLE WALL CARTON ***

Special Instructions

*** 100 BOOKS PER CARTON.**



Estimate



theBindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 6/12/2023
TO: Larry Miller
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70574R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *I Want To Be The Only Dog*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: 2,500 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.32 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscaif@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com
		BOYS TOWN	NE	68010	

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

BOYS TOWN PRESS

978-1-934490-86-0

I WANT TO BE THE ONLY DOG

QTY: 100

WT: Lbs

6/13/2023

10:52:19 AM

Bindery Work Order

Page: 1

JobNo: J23-53728	Q23-58200	Status Group: 2324.1	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: TS2	Planner: LM	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Maj. Sheets:
I WANT TO BE THE ONLY DOG			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: PO-00013066		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 6/13/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.12		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2600	Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2600	2500	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKIG LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES:Mike.Taylor@boystow n.org; frank.morey@boystow n.org; rmohn@versapress.com; aguzman@versapress.com