41417

Date: 6/12/2023

### **PURCHASE ORDER**

71704LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Larry Miller

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

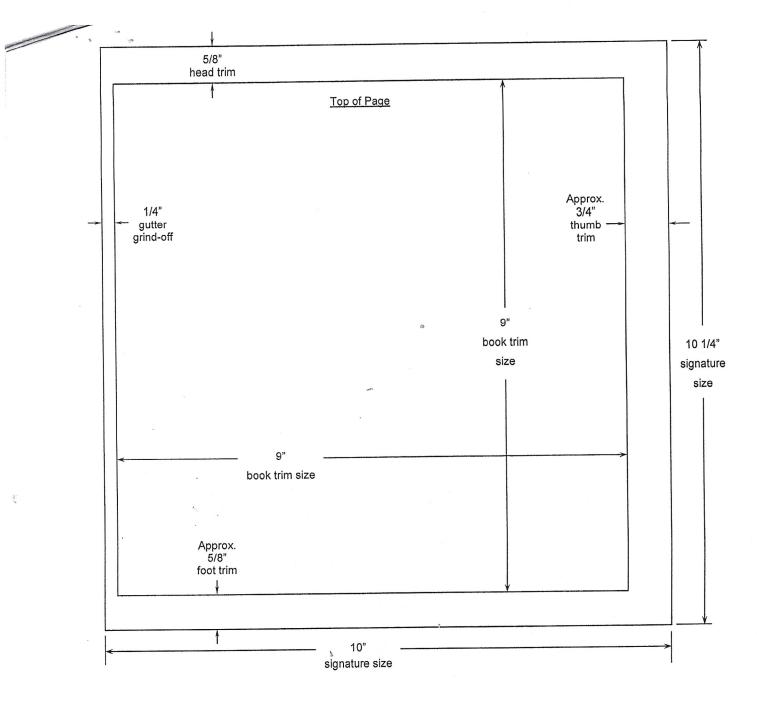
Brooklyn Park, MN 55445

Attn: Eric Feuerstein

**RECEIVED:** 

QUANTITY	DESCRIPTION	UNIT PRICE					
2500	Title: I WANT TO BE THE ONLY DOG	0.32					
(* 100 Copy	For: Boys Town Press						
Maximum Over Run *)	- Follow enclosed specs						
NO UNDER	- 2,500 Copies @ \$ 0.32 / Each (See attached).						
RUN	- Use 48" x 40", 4-Way - P-1 pallets						
	Send 2 sample books to Versa Press, Inc.						
	Ship signatures: 06/21/2023						
	The Bindery to Ship: 07/06/2023						
	*						
	<b>b</b>						
Job No:	J23-53728 Total Price:	\$800.0					

TITE BINDERY  VERSA PRE LARRY M  TITLE  WANT TO BE THE ONLY DOG  PUBLISHER  OYS TOWN PRESS  RUN QUANTITY 3,000 32 9 X  NUMBER OF SIGNATURES 32's 1 24's 18's 16's 12's 1 8's 6's 4's 6's 4's 12's 1 8's 6's 6's 6's 6's 6's 6's 6's 6's 6's 6	A PRESS CONTACT RY MILLER  OBLON  X 9  P  P  Flat sheets to fold at vend
VENDOR HE BINDERY VENDOR HE BINDERY VENDOR HE BINDERY VITTENTION RIC FEUERSTEIN VERSA PRE VANT TO BE THE ONLY DOG  VUBLISHER OYS TOWN PRESS  RUN QUANTITY 3,000 32 9 X  NUMBER OF SIGNATURES 32's 1 24's 18's 16's 12's 1 8's 6's 6's 6's 6's 6's 12's 1 8's 6's 6's 6's 14's 10's 12's 1 8's 6's 6's 6's 14's 15's 12's 1 8's 6's 6's 6's 14's 15's 16's 12's 1 8's 6's 6's 6's 6's 14's 15's 16's 12's 1 8's 6's 6's 6's 6's 6's 14's 15's 16's 12's 1 8's 6's 6's 6's 6's 15's 15's 10's 10's 10's 15's 10's 10's 10's 10's 10's 10's 10's 10	A PRESS CONTACT RY MILLER  OBLON  X 9  P  Flat sheets to fold at vender  OBLON  A 's 2's
NE BINDERY  VERSA PRE LARRY M  TITLE  WANT TO BE THE ONLY DOG  VUBLISHER  OYS TOWN PRESS  RIN QUANTITY 3,000 32 9 X  NUMBER OF SIGNATURES 32's 1 24's 18's 16's 12's 1 8's 6's  HEAD TRIM 5/8 1/4 1 - 8, 1 - 24  TEXT STOCK 0 # WHITE OFFSET  COVER STOCK 0 Pt. C1S Gloss Laminated  MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides)  CASE COVER CLOTH  SPINE OF 3 PIECE CASE  FINISH  Printed cover  Dust Jacket  AGE STAMPING Stamped sample case Foil Stamp Die Deboss Die  Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Bindery Board (Caliper) Flat Back (With Board Spine) Shrink  80# Matching End Sheets Head & Foot Bands  BINDING TYPE C Perfect Otabind Spiral Wire (Color) Double Wire-O (Color) C Other HINGE SCORE COVERS 1/4" FROM SPINE.  SPECIAL CARTON INSTUCT CONCERNING SPECIAL CARTON INSTUCT COKING INSTRUCTIONS  SPECIAL CARTON INSTUCT CASHOLOGIAN SPINEL  SPECIAL CARTON INSTUCT CONCERNING SPECIAL CARTON INSTUCT CONCERNING SUPPlied by Vendor  Furnished cartons  SPECIAL CARTON INSTUCT CONCERNING STRUCTIONS  SPECIAL CARTON INSTUCT CONCERNING SUPPLIED STRUCTURES  SPECIAL CARTON INSTUCT SPECIAL CARTON INSTUCT CONCERNING SUPPLIED STRUCTURES  SPECIAL CARTON INSTUCT SPECIAL CAR	A PRESS CONTACT RY MILLER  OBLON  X 9  P  Flat sheets to fold at vender  OBLON  A 's 2's
TITLE  WANT TO BE THE ONLY DOG  PUBLISHER  OYS TOWN PRESS  RUN QUANTITY 3,000 32 9 X  NUMBER OF SIGNATURES 32's 1 24's 18's 16's 12's 1 8's 6's 14' FROM SPINE  TEXT STOCK 0 # WHITE OFFSET  COVER STOCK 0 Pt. C1S Gloss Laminated  MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat si  CASE COVER CLOTH FINISH  SPINE OF 3 PIECE CASE FOIL Color(s)  Foil Stamp Die Deboss Die  Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink 80 Stamped sample case Foil Color(s)  Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink 80 Special End Sheets Reinforced End Sheet Shrink 80 Special End Sheets 80 Special End Sheets Head & Foot Bands  BINDING TYPE  C Perfect Otabind Spiral Wire (Color)  C Other HINGE SCORE COVERS 1/4" FROM SPINE.  CEKING INSTRUCTIONS  C Cartons Supplied by Vendor Furnished cartons X DOUBLE WALL CAR  DOUBLE WALL	A PRESS CONTACT RY MILLER  OBLON  X 9  P  P  Flat sheets to fold at vend
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NUMBER OF SIGNATURES  32's 1 24's 18's 16's 12's 1 8's 6's  HEAD TRIM 5/8 1/4 1 - 8, 1 - 24  TEXT STOCK  0 # WHITE OFFSET  COVER STOCK 0 Pt. C1S Gloss Laminated  MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat st  CASE COVER CLOTH FINISH  SPINE OF 3 PIECE CASE FINISH  Printed cover Dust Jacket  CASE STAMPING Stamped sample case Foll Color(s)  Foll Stamp Die Deboss Die  Smythe Sewn Side Sewn Adhesive Bound PUR glue Shrink Bindery Board (Caliper) Flat Back (With Board Spine) Shrink 80# Matching End Sheets Reinforced End Sheet Shrink 80# Special End Sheets Reinforced End Sheet Shrink BINDING TYPE  K Perfect Otabind Spiral Wire (Color) C Other HINGE SCORE COVERS 1/4" FROM SPINE.  CKING INSTRUCTIONS C Cartons Supplied by Vendor Furnished cartons X DOUBLE WALL CAR Decial Instructions	4's 2's
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pecial Instructions	
	CARTON *



### Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/12/2023

TO:

Larry Miller

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

O70574R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

I Want To Be The Only Dog

cut covers

• gather signatures

 perfect bind books (PUR perfect bind) • 3-side trim to 9" x 9" (9" bind edge)

bulk pack in cartons

Quantity:

2,500 books all one version

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# matte text

Text is furnished as folded signatures (1-24pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping:

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

\$0.32 per book

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

## **Standard Shipping Instructions**

# **BOYS TOWN PRESS**

Contact Instructions:

Fax Instructions:

Truck Type:

**Delivery Instructions:** 

WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH

TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

Email Versa PO# ISBN Title Ship Instr Loc Instr False True False Packing List: True True True True True False False False True True Bill Of Lading: True False False False False False False Skid Topper:

**Product** 

Qty

**Branch Name** 

RECEIVING

259 N. 144 STREET

**BOYS TOWN** 

Contact Name FRANK MOREY Ship Method

Ship Instructions

VILLAGE WAREHOUSE **Bound Books** All

NE

WHEN BOOKS SHIP YOU MUST Common Carrier

EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE

FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org;

rmohn@versapress.com; aguzman@versapress.com

Phone: 531-355-3205

Ext:

Fax:

68010

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

**Bill To Information** 

VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

**Forward Information** 

# **BOYS TOWN PRESS**

# 978-1-934490-86-0

I WANT TO BE THE ONLY DOG

QTY: 100

LDS

6/13/2023

10:52:19 AM

# **Bindery Work Order**

Page: 1

Qty / Stack: 2324.1 Box No: JobNo: J23-53728 Q23-58200 Status Group: No. Stacks: No of Boxes: Order Entry: TS2 Planner: RMSales Rep: Maj. Sheets: 3539 Books / Box: BOYS TOWN PRESS Min. Sheets: Max Box Wt: 35 lbs I WANT TO BE THE ONLY DOG Top Sheets: Label Box: 1 End PO-00013066 ISBN: 48" x 40", 4-Way - P-1 Due Date: 6/13/2023 Pallet Size: Reprint: Max PalletHt: N/A Spine: 0.12 9 x 9 Trim Size: Recipe Name: None Recipe: 3.0 Spine (mm): Trim Size (mm): Non-Standard 0 Toggle: No Layers: 2500 Number Books: Boxer Per Layer: 0 Pattern: No32s: No18s: No64s: Boxes Per Skid: No8s: No12s: No16s: Comments: No6s: 2500 Max Run: 2600 Min Run:

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2600	2500	WHEN BOOKS SHIP YOU MUST EWAIL A COPY OF THE PACKIG LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES:Mike.Taylor@boystown.org; frank.morey@boystown.org; rmohn@versapress.com; aguzman@versapress.com