

Date: 6/6/2023

# PURCHASE ORDER

71642LM-BIND

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
5000 (* 100 Copy Maximum Over Run *)  NO UNDER RUN	Title: MY DAY IS RUINED  For: Boys Town Press - Follow enclosed specs  - 5,000 Copies @ \$ 0.22 / Each (See attached).  - Use 48" x 40", 4-Way - P-1 pallets  Send 2 sample books to Versa Press, Inc.  Ship signatures:           06/19/2023  The Bindery to Ship:    06/30/2023	0.22
Job No: J23-53627	Total Price:	\$1,100.00

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

DATE 06/06/23 DATE NEEDED 06/30/23

VENDOR  
**THE BINDERY**

QUOTE NUMBER  
**Q70577**

ATTENTION  
**ERIC FEUERSTEIN**

VERSA PRESS CONTACT  
**LARRY MILLER**

TITLE  
**MY DAY IS RUINED**

PUBLISHER  
**BOYS TOWN PRESS**

RUN QUANTITY 3,000 TOTAL PAGES 32 TEXT TRIM SIZE 9 X 9 OBLONG ☐ NO

NUMBER OF SIGNATURES  
☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 5/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 8, 1 - 24

TEXT STOCK  
**70 # WHITE OFFSET**

PPI  
**384**

COVER STOCK  
**10 Pt. C1S Gloss Laminated**

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH \_\_\_\_\_ FINISH \_\_\_\_\_

SPINE OF 3 PIECE CASE \_\_\_\_\_ FINISH \_\_\_\_\_

☐ Printed cover \_\_\_\_\_ ☐ Dust Jacket \_\_\_\_\_

CASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s) \_\_\_\_\_

☐ Foil Stamp Die \_\_\_\_\_

☐ Deboss Die \_\_\_\_\_ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty

☐ 80# Special End Sheets \_\_\_\_\_

☐ Head & Foot Bands \_\_\_\_\_

BINDING TYPE  
☒ Perfect ☐ Otabind ☐ PUR glue

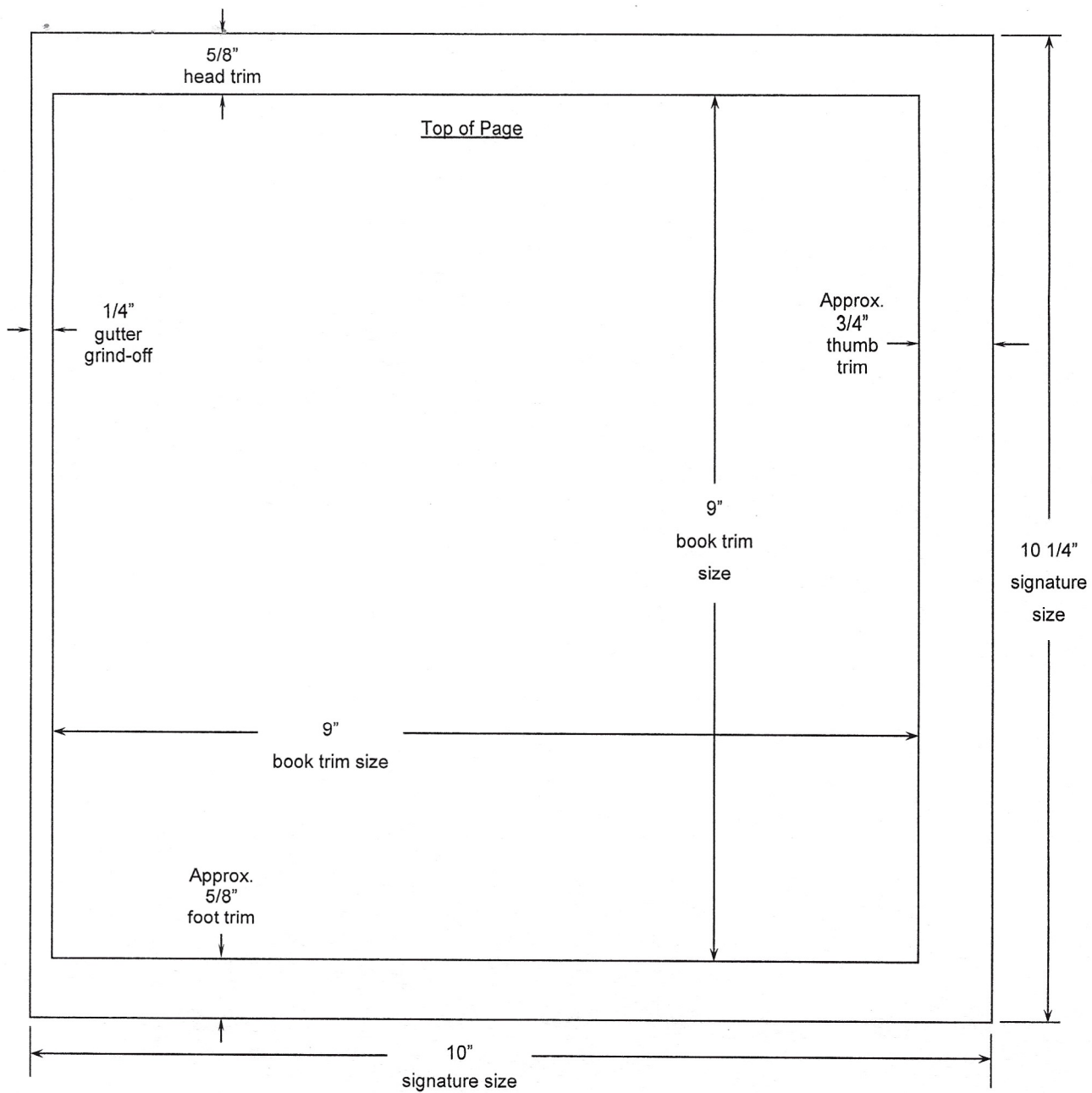
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) \_\_\_\_\_

☐ Double Wire-O (Color) \_\_\_\_\_ GBC (color) \_\_\_\_\_

☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS  
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ SPECIAL CARTON INSTRUCTIONS **DOUBLE WALL CARTON \***

Special Instructions  
**\* 100 BOOKS PER CARTON.**



## Estimate



**DATE:** 5/16/2023  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q70577

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *My Day Is Ruined*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double wall cartons

**Quantity:** 5,000 books all one version

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.  
**Price:** \$0.22 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725
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*Finish With Us!*



# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscalf@versapress.com](mailto:cscalf@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: <a href="mailto:frank.morey@boystown.org">frank.morey@boystown.org</a> ; <a href="mailto:rmohn@versapress.com">rmohn@versapress.com</a> ; <a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a>
		BOYS TOWN	NE	68010	
		Phone: 531-355-3205	Ext:	Fax:	
		Carrier Name: Not Selected	CarrierAcctNo:	Dock Hours:	
		Payment Type: 3 <sup>rd</sup> Party Bill			
		Location Instr:			

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information

**BOYS TOWN PRESS**

**978-1-944882-04-4**

**MY DAY IS RUINED**

**QTY: 100**

**WT: Lbs**

6/7/2023

9:00:58 AM

**Bindery Work Order**

Page: 1

JobNo: J23-53627	Q23-58198	Status Group: 2323.5	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: ST1	Planner: LM	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box: 100 Exact	Maj. Sheets:
MY DAY IS RUINED			Max Box Wt: 35 lbs	Min. Sheets:
ISBN:	PO: PO-00013079		Label Box: 1 End	Top Sheets:
Reprint: J21-01282	Due Date: 6/9/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.12		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 3.0		Recipe: 0	Recipe Name: None
Number Books: 5000			No Layers: 0	Toggle: 0
No64s:	No32s:	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s:	No12s:	No8s: 1	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 5100	Min Run: 5000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	5000	Common Carrier	5100	5000	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; rmohn@versapress.com; aguzman@versapress.com