

Job#
41333

Date: 5/22/2023

PURCHASE ORDER

71417MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Heather Cummings**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: MONTANA FOR KIDS	0.34
(5% Maximum Over Run)	For: Bangtail Press - Follow enclosed specs	
(5% Maximum Under Run)	2,000 Copies @ \$ 0.34 / Ea - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets, MAX pallet height 45" Send 2 sample books to Versa Press, Inc. Ship signatures: 06/09/2023 The Bindery to Ship: 06/26/2023	
Job No: J23-53166	Total Price: \$680.00	

ORDERED BY: **Mark Sanders**

RECEIVED :

THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**
PUR GLUE

DATE 05/22/2023		DATE NEEDED 06/26/2023
CUSTOMER NAME VERSA PRESS for Bangtail Press		
PURCHASE ORDER NUMBER 71417MS		
PERSON TO CONTACT Mark Sanders		
TITLE OF JOB Montana For Kids		
QUANTITY 2,000	NUMBER OF PAGES 48	NUMBER OF SIGNATURES 2 - 24's
SEQUENCE OF SIGNATURES 2 - 24's		
TRIM SIZE 8 1/2" X 8 1/2"	TRIMS 1/8" HEAD, 1/4" GUTTER	
PACKING INSTRUCTIONS <input checked="" type="checkbox"/> CARTONS BY THE BINDERY <input type="checkbox"/> CARTONS FURNISHED		
SPECIAL PACKING INSTRUCTIONS		
BODY STOCK 50# 520 PPI Offset		
COVER STOCK 10PT C1S, GLOSS LAMINATED		
DRILLING HOLE SIZE	SPACING	
FOLDING BY VERSA	<input type="checkbox"/> BY THE BINDERY	<input type="checkbox"/> BY OTHERS
COVER SCORE	<input type="checkbox"/> 2 SIDES	<input type="checkbox"/> 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



the Bindery
INNOVATIVE BINDING SOLUTIONS

DATE: 4/20/2023
TO: Roger Mohn
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70263

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *Montana For Kids*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

You furnish:

- 1 covers-2pp on 10pt C1S
- 24 sheets on 50# offset
- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.57 per book
2,000	\$0.34

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725
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Finish With Us

Standard Shipping Instructions

BANGTAIL PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

WHEN BOOKS ARE READY TO SHIP YOU MUST CONTACT CINDY SCALF @ VERSA PRESS
WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

Do Not Ship Until Released By Versa Press

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound Books

All

AR COUNTRY PRESS

Common Carrier

WHEN BOOKS SHIP YOU MUST EMAIL
A COPY OF THE PACKING LIST
& THE BOL TO THE FOLLOWING
EMAIL ADDRESSES:
allen.jones@bangtailpress.com;
rmohn@versapress.com;
aguzman@versapress.com

C/O BANGTAIL PRESS

2750 BROADWATER AVE.

HELENA

MT

59602

Phone: 406-422-1255

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 8 AM - 5 PM

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

VERSA PRESS, INC.

1465 SPRING BAY ROAD

EAST PEORIA, IL 61611

PH#: 309-822-8272

Forward Information

BANGTAIL PRESS

978-0-9961560-3-5

MONTANA FOR KIDS

QTY:

WT:

Lbs

5/23/2023

8:31:32 AM

Bindery Work Order

Page: 1

JobNo: J23-53166	Q23-56820	Status Group: 2322.4	Box No:	Qty / Stack:
Sales Rep: RM	Order Entry: TS2	Planner: MS2	No of Boxes:	No. Stacks:
BANGTAIL PRESS		5381	Books / Box:	Maj. Sheets:
MONTANA FOR KIDS			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 6/1/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 8 1/2 x 8 1/2	Spine : 0.13		Max PalletHt: N/A	
Trim Size (mm): Non-Standard	Spine (mm): 3.3		Recipe: 0	Recipe Name: None
Number Books: 2000			No Layers: 0	Toggle: 0
No64s: No32s: No18s:			Pattern: 0	Boxer Per Layer: 0
No16s: No12s: No8s: 0			Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 2100	Min Run: 1900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2100	1900	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: allen.jones@bangtailpress.com; rmohn@versapress.com; aguzman@versapress.com