

Date: 6/6/2023

PURCHASE ORDER

71635LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

| QUANTITY | DESCRIPTION | UNIT PRICE |
|---------------------------------------|---|------------|
| 3000 | Title: HOW DO I REMEMBER ALL THAT? | 0.29 |
| (* 100 Copy Maximum Over Run *) | For: Boys Town Press | |
| | - Follow enclosed specs | |
| NO UNDER RUN | - 3,000 Copies @ \$ 0.29 / Each (See attached). | |
| | - Use 48" x 40", 4-Way - P-1 pallets | |
| | Send 2 sample books to Versa Press, Inc. | |
| | Ship signatures: 06/19/2023 | |
| | The Bindery to Ship: 06/30/2023 | |
| Job No: J23-53616 | Total Price: \$870.00 | |

ORDERED BY: Larry Miller

RECEIVED :

VERSA PRESS, INC.

DATE

06/06/23

DATE NEEDED

06/30/23

VENDOR

THE BINDERY

QUOTE NUMBER

Q70597

ATTENTION

ERIC FEUERSTEIN

VERSA PRESS CONTACT

LARRY MILLER

TITLE

HOW DO I REMEMBER ALL THAT?

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

3,000

TOTAL PAGES

32

TEXT TRIM SIZE

9**X**

OBLONG

NO

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 24

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

PACKING INSTRUCTIONS

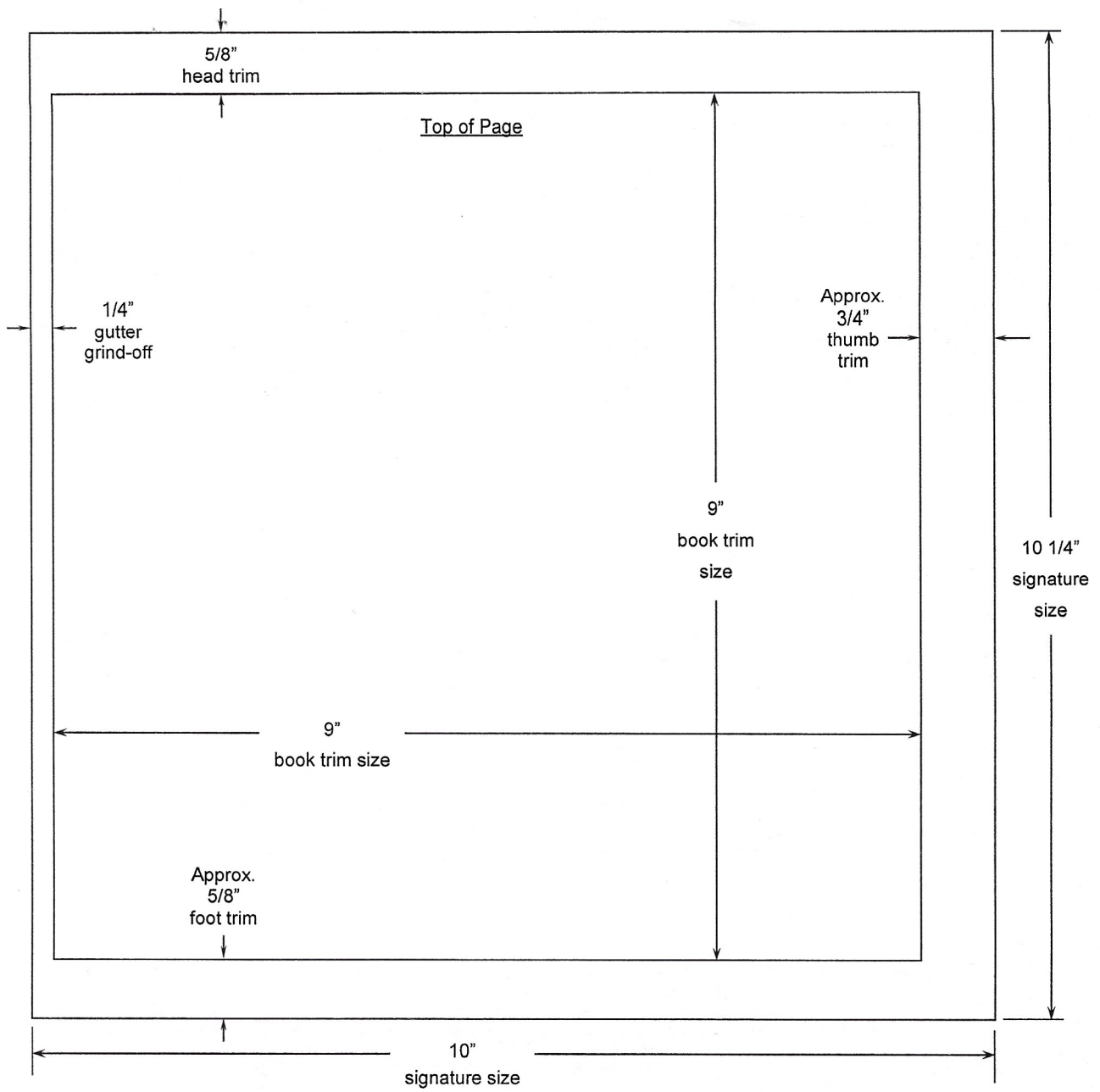
☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **DOUBLE WALL CARTON ***

Special Instructions

*** 100 BOOKS PER CARTON.**



Estimate



DATE: 5/17/2023
TO: Andy Guzman
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70597

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *How Do I Remember All That*
• cut covers to signature size
• gather signatures and covers
• 4-side trim to 9" x 9" (9" spine)
• bulk pack in Double Wall cartons

Quantity: 3,000 books all one version

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text
• Text is furnished as folded signatures (1-24pp, 1-8pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Heavy paper (>5pt) must have grain parallel to the spine
• Covers furnished on press sheets for us to trim to the same size as the signatures
• All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.29 per book
• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscaif@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

| | PO# | ISBN | Title | Ship Instr | Loc Instr | Versa | Email |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|
| Packing List: | True | True | True | False | True | False | True |
| Bill Of Lading: | True | True | False | False | True | False | True |
| Skid Topper: | False | False | True | False | False | False | False |

| Product | Qty | Branch Name | Contact Name | Ship Method | Ship Instructions |
|-------------|-----|---|----------------|----------------|--|
| Bound Books | All | VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET | FRANK MOREY | Common Carrier | WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org ; rmohn@versapress.com ; aguzman@versapress.com |
| | | BOYS TOWN | NE | 68010 | |
| | | Phone: 531-355-3205 | Ext: | Fax: | |
| | | Carrier Name: Not Selected | CarrierAcctNo: | Dock Hours: | |
| | | Payment Type: 3 rd Party Bill | | | |
| | | Location Instr: | | | |

Bill To Information

VERSA PRESS, INC.
1465 SPRING BAY ROAD
EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

Forward Information

BOYS TOWN PRESS

978-1-944882-72-3

HOW DO I REMEMBER ALL THAT?

QTY: 100

WT: Lbs


6/7/2023

8:35:59 AM

Bindery Work Order

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| | | | | |
|------------------------------|--------------------|----------------------|-------------------------------------|--------------------|
| JobNo: J23-53616 | Q23-58310 | Status Group: 2323.5 | Box No: | Qty / Stack: |
| Sales Rep: RM | Order Entry: ST1 | Planner: LM | No of Boxes: | No. Stacks: |
| BOYS TOWN PRESS | 3539 | | Books / Box: 100 Exact | Maj. Sheets: |
| HOW DO I REMEMBER ALL THAT? | | | Max Box Wt: 35 lbs | Min. Sheets: |
| ISBN: | PO: PO-00012999 | | Label Box: 1 End | Top Sheets: |
| Reprint: | Due Date: 6/9/2023 | | Pallet Size: 48" x 40", 4-Way - P-1 | |
| Trim Size : 9 x 9 | Spine : 0.12 | | Max PalletHt: N/A | |
| Trim Size (mm): Non-Standard | Spine (mm): 3.0 | | Recipe: 0 | Recipe Name: None |
| Number Books: 3000 | | | No Layers: 0 | Toggle: 0 |
| No64s: | No32s: | No18s: | Pattern: 0 | Boxer Per Layer: 0 |
| No16s: | No12s: | No8s: 1 | Boxes Per Skid: 0 | |
| No6s: | | | Comments: | |
| Max Run: 3100 | Min Run: 3000 | | | |



| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|------|----------------|---------|---------|---|
| | Bound Books | 3000 | Common Carrier | 3100 | 3000 | WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE BOL & THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; rmohn@versapress.com; aguzman@versapress.com |
| | | | | | | |