

41191

Date: 4/20/2023

PURCHASE ORDER

71008KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
1200	Title: ISAIAH, THE LORD SAVES	1.43
(10% Maximum Over Run)	For: P & R Publishing - Follow enclosed specs	
(10% Maximum Under Run)	- 1200 Copies @ \$ 1.43/each (per quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-1 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials to ship: 06/06/2023	
	The Bindery to Ship: 06/16/2023	
Job No: J23-52617		Total Price: \$1,716.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE

04/20/23

DATE NEEDED

06/16/23

VENDOR

THE BINDERY

ATTENTION

ERIC FEUERSTEIN

QUOTE NUMBER

Q70161

VERSA PRESS CONTACT

KELLI GATTON

TITLE

ISAIAH, THE LORD SAVES

PUBLISHER

P & R PUBLISHING

RUN QUANTITY

1,200

TOTAL PAGES

384

TEXT TRIM SIZE

5 3/8

X

OBLONG

NO

8 1/2

NUMBER OF SIGNATURES

12

32's

24's

18's

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

12-32'S

TEXT STOCK

45 # NATURAL ALTERNATIVE

PPI

400

COVER STOCK

10 Pt. C1S MATTE Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides)☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover☐

Dust Jacket

CASE STAMPING

☐ Stamped sample case☐

Foil Color(s)

☐ Foil Stamp Die☐ Deboss Die☐ PDF file provided by Versa☐ Smythe Sewn☐ Side Sewn☐ Adhesive Bound☐ PUR glue☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper)☐ Flat Back (With Board Spine)☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets☐ Reinforced End Sheet☐ Shrink Wrap - Qty☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☐ Perfect☒

Otabind

☒

PUR glue

☐ Spiral Wire (Tin)☐

Spiral Wire (Color)

☐ Double Wire-O (Color)☐ GBC (color)☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐

Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ MUST PACK 28/CTN DOUBLE WALL

Special Instructions

Estimate



DATE: 4/12/2023
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Eric Feuerstein
QUOTE: Q70161

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Istiah The Lord saves*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-3/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in Double Wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
192 sheets on 45# Cream

- Text is furnished as folded signatures (12-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$1.58 per book
	1,200	\$1.43
	1,400	\$1.33
	1,600	\$1.25

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725

Finish With Us!

Standard Shipping Instructions

P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS AT cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP THE FREIGHT.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-P & R PUBLISHING	KIM MCKEEVER	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@prpbooks.com; kim@prpbooks.com; bopper@versapress.com; sbuttrum@versapress.com
		1102 MARBLE HILL ROAD			
		PHILLIPSBURG	NJ	08865	
	Phone:	908-454-0505	Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Bill To Information	Forward Information

P & R PUBLISHING

978-1-62995-589-6

ISAIAH, THE LORD SAVES

QTY: 28

WT: 20 Lbs

4/21/2023

9:54:35 AM

Bindery Work Order

Page: 1

JobNo: J23-52617	Q23-56384	Status Group: 2322.1	Box No:	Qty / Stack:
Sales Rep: BO	Order Entry: RW	Planner: KG1	No of Boxes:	No. Stacks:
P & R PUBLISHING		592	Books / Box:	Exact Maj. Sheets:
ISAIAH, THE LORD SAVES			Max Box Wt: N/A	Min. Sheets:
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J21-51936	Due Date: 5/29/2023		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 3/8 x 8 1/2	Spine: 1.00		Max PalletHt: 54"	
Trim Size (mm): 136.5 X 215.9	Spine (mm): 25.4		Recipe: 0	Recipe Name: None
Number Books: 1200			No Layers: 0	Toggle: 0
No64s:	No32s: 12	No18s:	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s:	No8s: 0	Boxes Per Skid: 0	
No6s:			Comments:	
Max Run: 1320	Min Run: 1080			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books -	1200	Common Carrier	1320	1080	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@prpbooks.com; kim@prpbooks.com