

**Purchase Order**

Printed: 6/14/2023 7:58:40AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** John Richey

  
Signature

**PO Number:** 95366

PO Date: 6/13/2023

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Will Call

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention: Scott Rooney, Q69612R2, 6-13-2023  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc. Fulfillment Center  
7500 Boone Ave N  
Suite 102  
Brooklyn Park MN 55428  
USA  
Attention: Groves Finished Goods  
Phone:

**Notes:** Scott Rooney, Q69612R2, 6-13-2023**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
120.0000 5.00% Overs Allowed No Under Runs Allowed Expected: 6/16/2023	OBE Job: 302982	F4162.0002 Groves SKU# GKTMAN002 256pgs +5% overs billable pack separately	3.2600	E	\$391.20
110.0000 5.00% Overs Allowed No Under Runs Allowed Expected: 6/16/2023	OBE Job: 302982	F4162.0003 Groves SKU# G1TMAN002, 284pgs +5% overs billable pack separately	3.2600	E	\$358.60
95.0000 5.00% Overs Allowed No Under Runs Allowed Expected: 6/16/2023	OBE Job: 302982	F4162.0004 Groves SKU# G2TMAN002, 288pg +5% overs billable pack separately	3.2600	E	\$309.70
100.0000 5.00% Overs Allowed No Under Runs Allowed Expected: 6/16/2023	OBE Job: 302982	F4162.0094 Groves SKU# G3TMAN001, 244pg +5% overs billable pack separately	3.2600	E	\$326.00
20.0000 0.00% Overs Allowed No Under Runs Allowed Expected: 6/16/2023	OBE Job: 302982	Five each of four versions presentation samples	3.2600	E	\$65.20

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NC-COC-002633

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GROVES: TEACHER MANUALS, four versions per above.  
8-1/2x11, text page count per above, +front, +back covers.

Provided materials:

- 1) Front and back covers: two sheets, 8-1/2x11 flat, 0.024? c1s SBS board. Four versions, trimmed to finished size.
- 2) Text: in book blocks trimmed to 8-1/2x11 finished size per page counts above, 70# uncoated offset. Four versions.
- 3) Digital proofs, four versions.
- 4) Cartons.

Punch and marry text pages +covers and black plastic coil bind on 11" edge per sample for each of four versions.  
Radius round corner the two face corners of the books per digital proofs.

Carton pack the same quantity per box for each version. One box per version may be short of full box count.  
Label cartons with small label: Item number, Groves Item numbers, and quantity per box. Palletize.  
Package and label overs separately.

Five presentation samples for each of four versions must deliver back to Visions, Inc. packaged and labeled separately.  
HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.  
RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.  
RETURN ALL BOXES AND OTHER PACKAGING MATERIAL WITH THE JOB.

# Job: 302982

PO Total: \$1,450.70

Bill To  
Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445  
Attention: Accounting - AP  
P: 763-463-6244 e-mail: accounting@visionsfirst.com