



## 71733LM-OBLG

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

DATE 06/13/23 DATE NEEDED 07/31/23

VENDOR The Bindery

QUOTE NUMBER Q69917R1

ATTENTION Eric Feuerstein

VERSA PRESS CONTACT Larry Miller

TITLE TEACHER'S GUIDE TO MATH WORKSHOP

PUBLISHER HEINEMANN

RUN QUANTITY 5,000 TOTAL PAGES 136 TEXT TRIM SIZE 10 X 8 OBLONG ☒ **YES**

NUMBER OF SIGNATURES  
☐ 32's ☐ 24's ☐ 18's ☒ 8 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 16, 1 - 8, 7 - 16's

TEXT STOCK 60 # White Offset PPI 444

COVER STOCK 10 Pt. Cls, Gloss Laminated Cover

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER WRAP FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s)

☐ Foil Stamp Die

☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty

☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ X Perfect ☐ Otabind ☒ X PUR glue

☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)

☐ Double Wire-O (Color) ☐ GBC (color)

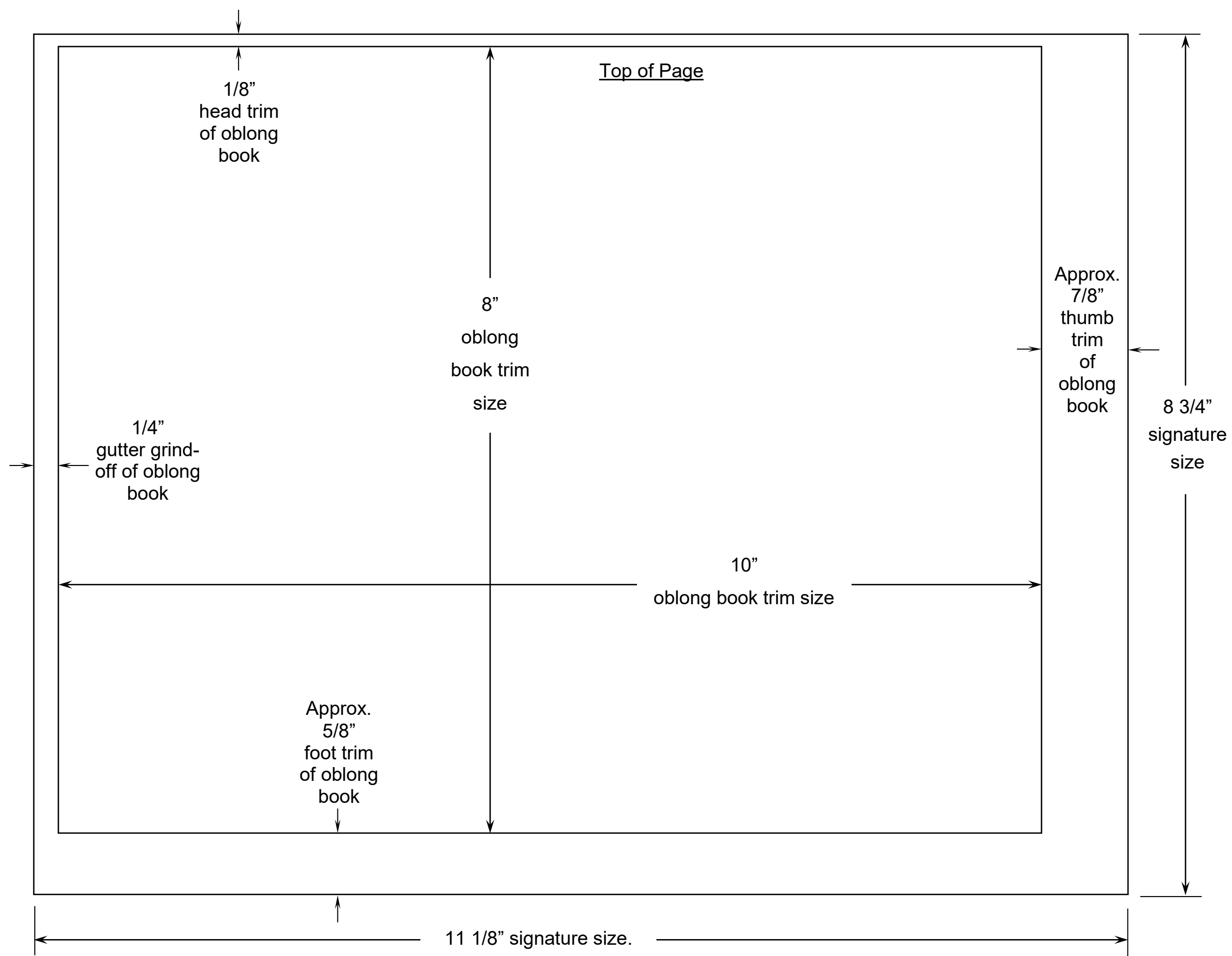
☐ Other

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS

☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☒ X 45 LBS. Maximum

Special Instructions

**OBLONG BOOK - BINDS ALONG SHORT DIMENSION.**



## Estimate



**DATE:** 4/5/2023  
**TO:** Carri Kober  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q69917R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Teachers Guide to Math Workshop*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
68 sheets on 60# offset

- Text is furnished as folded signatures (8-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

**Price:** 5,000 books \$0.31 per book  
6,000 \$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725
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*Finish With Us!*