

**Purchase Order**

Printed: 5/23/2023 10:11:35AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** John Richey

  
Signature

**PO Number:** 95165

PO Date: 5/23/2023

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention: Scott Rooney, quote 70183, 4-17-2023  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
700.0000		WODNB Book	2.4700	E	\$1,729.00
0.00% Overs Allowed obe					
No Under Runs Allowed Job: 302812-2					

**Expected:** 5/31/2023

7.0000		Presentation samples.	2.4700	E	\$17.29
0.00% Overs Allowed OBE					
No Under Runs Allowed Job: 302812-2					

**Expected:** 5/31/2023

RENAISSANCE: WODNB BOOK: 61 cards plus easel back flip book.

Provided materials:

- 1) Front cover card 1: 8-1/2x5-1/2 flat, not collated. 100# gloss cover.
- 2) Cards 2-21: 8-1/2x5-1/2 flat, collated with slip sheets. 100# gloss cover.
- 3) Cards 22-41: 8-1/2x5-3/4 flat, collated with slip sheets. 100# gloss cover.
- 4) Cards 42-61: 8-1/2x6 flat, collated with slip sheets. 100# gloss cover.
- 5) Easel: 8-1/2x16 scored to fold to 8-1/2x6. 24pt c1s SBS board, unprinted.
- 6) Old sample.
- 7) Gaylord.

Punch cards and easel.

Marry stepped cards and easel to match the old sample. NO TURNED SHEETS, UPSIDE DOWN SHEETS, OR BADLY PUNCHED SHEETS.

White plastic coil bind on the 8-1/2" edge per old sample. Books are 17/32" thick.

Fold easel to book size (three folds).

Gaylord pack. Label gaylord with book name and quantity per carton.

THE BINDERY WILL FOLLOW THEIR LEVEL THREE INSPECTION PROCEDURES.

We will deliver segregated samples to you. Run all these marked samples as part of the finished quantity. Seven of these must deliver back to Visions, Inc. packaged and labeled separately.

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB.

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Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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# Job: 302812-2

PO Total: \$1,746.29

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: [accounting@visionsfirst.com](mailto:accounting@visionsfirst.com)